

# The Riley RM Centre Ltd



## March 2021 Spares List

[www.therileyrmcentre.co.uk](http://www.therileyrmcentre.co.uk)



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# The Riley RM Centre Ltd Information

The Riley RM Centre Ltd has been established with the sole ambition to provide members with parts required for the RM series cars A – H and other Marques with Riley engines on the road, enabling owners to enjoy “magnificent motoring” for many years to come. Many of the parts have been commissioned for re-manufacture to original designs by the Spares Advisory Panel and are only available via the Centre. You are more than welcome to visit the spares centre; please call to arrange but please note you may be given a task!

All spares are listed with photographs, descriptions and fitting instructions on the Spares Centre website: [www.therileymcentre.co.uk](http://www.therileymcentre.co.uk) (registration is required before purchase).

Note: prices are correct at the time of printing but are liable to change without notice due to restocking price increases. Parts may also go out of stock either temporarily or permanently.

## Spares Ordering

### Spares are able to be ordered via the following channels:

Internet - [www.therileymcentre.co.uk](http://www.therileymcentre.co.uk)

Email – [spares.sec@rileymclub.org.uk](mailto:spares.sec@rileymclub.org.uk)

Post – to address below

Telephone 01763 281336 (simple/urgent orders only 3 - 4.30pm Mon-Fri).

### All orders must include the following information:

Full name, membership number, car details, delivery and invoice address, Riley RM Centre Spares List part number, quantity required.

Should you need technical advice relating to spares please make contact with our wonderful team of technical advisors as detailed on the inside front cover of R. Memoranda magazine. Please note: a 10% restocking charge applies to all correctly supplied parts returned for credit within 12 months of invoice unless returned within 14 days of receipt. Please note full payment is due on receipt of goods.

## Payment methods

### Payment can be made by the following methods on receipt of your goods:

1. Bank transfer (internet banking): please use your name / membership number as the reference. Full details are on the reverse of the feedback slip enclosed with your order.
2. Cheque: please add the invoice number and your membership number to the back of your cheque. Make cheques payable to The Riley RM Centre Ltd.
3. Credit / Debit card: we can accept card payments for all orders from members. Please telephone 01763 281336 between 3 – 4.30pm weekdays or send by either fax or letter your card's 16 digit number, the expiry date of the card and the 3 digit security number from the back; we will also need the house number and post code of the address where the card is registered.

**Please do not send your card details by email or a combination of emails. We are not permitted to retain your card details due to data protection regulations (PCI DSS).**

4. Cash payment: only available at the National rally.  
Orders for under £200.00 (less VAT and shipping) will be sent out on receipt; orders for over this amount should be accompanied by a 50% deposit. Please do not send a cheque in advance for an order of less than £200.00 as it will almost certainly result in your having to send another cheque as shipping costs cannot be accurately determined until the consignment is packed. Please pay on receipt of the invoice, also note that you are fully responsible for payments for parts which are ordered in your name by and sent to your repairer, whatever arrangement you have with your third party.  
Prompt payment is appreciated; if payment for previous orders has not yet been received, further orders will not be able to be processed.

Please note full payment is due on receipt of goods.

## Part Numbers

The part numbers are where possible generated from combining the illustration number and page number in the Workshop Manual, so part A4.59 is marked as part 59 in the diagram on page A4. This part is common to 1½ & a 2½ but takes its number from the early 2½ Engine section simply because that is the first place the part is shown.

Some parts are not listed in this way (RM, WB, SS or SB) so please check the spares list for the correct part number required. Of course not all parts shown in the Workshop Manual are available. Please make me aware of any item that is not listed to enable me to gauge the demand and hence potentially manufacture in the future.

Note: numbers used in the original Riley Parts Lists are not cross-referenced so please do not use them.

## Contact Details

Email address - [spares.sec@rileymclub.org.uk](mailto:spares.sec@rileymclub.org.uk)

The Riley RM Centre Ltd, Unit 6, Cumberlow Green Farm, Rushden Road, Rushden, Buntingford, Herts, SG9 0QD

Telephone number - between 3 and 4.30pm

01763 281336 within the UK, or +44 1763 281336 from outside the UK

### **Supplying alternative delivery addresses or a third party**

The Riley RM Centre Ltd is legally obliged to supply spares only to fully paid up members of the Riley RM Club for their own use and not for resale or redistribution. We will gladly address consignments to a third party following your instruction, usually your garage or restoration company, but you must indicate on each order where the delivery address will be; the default address will be your magazine delivery address. You the member are liable for any payments for any spares ordered in your name, despite any arrangements that you may have in place with your repairer.

## **Postage and shipping**

All parts are shipped at the best possible 2nd class price, you may specify at extra cost an urgent next day delivery. Most orders weighing less than 2kg are sent via the Post Office counter service; this service is not able to be tracked. This standard service is also the most cost effective method for most sub 2kg overseas shipments. For heavier, higher value or bulkier parcels a courier will be used. A collection service is available from the spares centre by prior appointment.

## **Guarantee and Exchange Policy**

All new parts are guaranteed for a period of 12 calendar months from the invoice date.

All refurbished items are guaranteed for a period of 90 days from the invoice date

It is the responsibility of the purchaser to inspect the item on receipt to ascertain its suitability.

Due to the reducing number of suitable old units for reconditioning, clutches must be returned before dispatch of the replacement units that are normally on the shelf ready for dispatch. It is a similar situation with control boxes, starter motors and dynamos. Please contact for full details.

## **Value Added Tax**

VAT is applied at the current rate of 20% rate to sales sent to all UK countries or collected from the Spares Centre and/or National Rally, even if the member is resident outside the UK. It is then for the member to make any reclaim when leaving the UK.

The Copyright of this spares list and price list belongs to the Riley RM Club and it must not be copied, transmitted or displayed without written permission of The Riley RM Club committee

## **The Riley RM Centre Ltd Returns Policy**

### **UK Returns Policy**

We promise to refund cost of goods and delivery postage (where all items of an order are returned) any not fitted, unused item you are not completely happy with when you return it to us in saleable condition by post within 14 days of receipt, or in person to the Riley RM Centre within 1 month of receipt. You are required to return unwanted orders at your own cost.

Returned parcels are on average refunded within 14 days of posting, however in the event of a delay in receiving the parcel this may take up to a maximum of 28 days. Refunds will be credited to your account or original method of payment.

Please note that items must be returned with the original packaging and box (if supplied boxed). If the returned product forms part of a larger order only the product cost will be refunded.

Your statutory rights are not affected by our returns policy.

### **International Returns Policy**

We promise to refund cost of goods and delivery postage (where all items of an order are returned), If the returned product forms part of a larger order only the product cost will be refunded. Any item purchased on our website or by email / telephone that you are not completely happy with when you return it to us in a saleable condition by post within 14 days of receipt. You are required to return unwanted orders at your own cost.

Please note that items must be returned with the original packaging and box (if supplied boxed). If the returned product forms part of a larger order only the product cost will be refunded.

Refunds will be credited to your account or by original method of payment.

### **Returns By Post (All Countries)**

You can return an item by post within 14 days of receipt. Members are required to return unwanted orders at their own cost.

Please allow 28 days from the day the parcel is posted for your refund to be processed. We will email you to let you know once your refund has been processed.

The refund will be processed once your goods are received at the spares Centre. Please note that it may take 7-10 working days for the refund to show in your account. Each item returned is refunded separately and will show on your statement as a credit. If goods were paid by Credit / Debit card and you wish the credit to be refunded on to the card that the goods were purchased with, Please contact The Riley RM Centre Ltd to arrange the transaction with your order number and membership number. If your card expires before we process your refund, please contact The Riley RM Centre Ltd spares team with your new card details.

Section	Part Number	Description	Model	Supplied as	
Literature					
		Please note these books are all zero rated for VAT.			
	RM52	Workshop Manual soft back, excellent copy of original factory edition	1½, 2½	RMA-F	Each 27.22
	REG100	Restoration manual, "Section S"	1½, 2½	RMA-F	Each 20.00
	REG101	Workshop Manual, "Section NN electrical"	1½, 2½	RMA-F	Each 5.00
	REG102	Workshop Manual, "Section FF Gearbox"	1½, 2½	RMA-H	Each 5.00
	REG103	Workshop Manual, "Section NN Ignition"	1½, 2½	RMA-F	Each 5.00
	REG104	Workshop Manual, "Section B+B++ Fuel system"	1½, 2½	RMA-H	Each 8.50
	REG105	Workshop Manual, "Section SS/2S Roadster manual"	2½	RMC	Each 15.00
	REG106	Workshop Manual, "Section AA+ The 1 1/2 litre Engine Supplement"	1½	RMA/E	Each 10.00
	REG107	Workshop Manual, "Section AA+ The 2 1/2 litre Engine Supplement"	2½	RMB/C/D/F	Each 12.00
	REG108	Workshop Manual, "Section M+, MM+, MMM Braking system supplement"	1½, 2½	RMA-H	Each 13.00
	RM84	1½ Drivers Handbook Club reproduction hand book	1½	RMA/E	Each 10.00
	RM68	2½ Drivers Handbook Club reproduction hand book	2½	RMB/C/D/F	Each 10.00
	SPARES List	Replacement Spares List	1½, 2½	RMA-H	Each 1.00
	RM283	1½ & 2½ Litre Workshop Manual on Compact Disc	1½, 2½	RMA-F	Each 3.00
	RM283/H	RMH Workshop Manual on Compact Disc	2½	RMH	Each 10.00
	RM284/A	RMA Parts List on Compact Disc	1½	RMA	Each 3.00
	RM284/B	RMB Parts List on Compact Disc	2½	RMB/C/D	Each 3.00
	RM284/E	RME Parts List on Compact Disc	1½	RME	Each 3.00
	RM284/F	RMF Parts List on Compact Disc	2½	RMF	Each 3.00
	RM284/H	RMH Parts List on Compact Disc	2½	RMH	Each 3.00
	RM284/L	RMH Doorlock Replacement and Repair Instructions Compact Disc	2½	RMH	Each 3.00
When making multiple CD purchases, first CD costs £10.00, each subsequent title costs £3.00 to add to the CD. Above Parts Lists are copies of the original factory Parts Lists and only contain original factory part numbers, and must not be used to order spares. To order spares, use The Riley RM Centre Ltd list you are currently reading!					
Engine					
Manual Sections A, AA, AAA					
Please note most mechanical components for RMC and RMD are the same as the equivalent similar aged RMB					
Miscellaneous items					
	A4.59	Breather Hose	1½, 2½	RMA-F	Each 2.74
	A4.27	90 degree Rubber elbow for breather, rocker covers to air filter Rocker Cover Washer 5/16" new smaller outside diameter	1½, 2½	RMA-F	Each 0.04
Pistons, rings, liners					
Pistons					
	A8.30	J.P. Pistons, made in Australia, available in: Std, +20, +40 & +60. in both standard & high compression supplied complete with rings, gudgeon pins & circlips. *Please state required piston size with order.			
	A8.30HC	2½ Piston - Standard Compression*	2½	RMB/C/D/F	Set of 4 441.19
	A8.30/P	2½ Piston - High Compression*	2½	RMB/C/D/F	Set of 4 446.55
	AA6.25	RMH Piston - Standard Compression*	2½	RMH	Set of 4 416.00
	AA6.25HC	1½ Piston- Standard Compression*	1½	RMA/E	Set of 4 400.00
		1½ Piston - High Compression*	1½	RMA/E	Set of 4 400.00
Rings					
	RM192	2½ Piston Rings for JP Pistons only Available in STD +20 +40 +60	2½	RMB/C/D/F/H	Each 32.00
	RM191	1½ Piston Rings for JP Pistons only Available in STD +20 +40 +60 JP Piston rings are sold in single piston sets	1½	RMA/E	Each 30.40
Cylinder liners					
	SU1114	Replacement Liners as as original factory liners			
	305E	1½ Engine Cylinder Liner outside diameter 2.850" 2½ Engine Cylinder Liner outside diameter 3.281"	1½ 2½	RMA/E RMB/F/H	Each Each 36.32 34.56
Conrod and Bearings					
Before carrying out any machining on connecting rods or crankshafts, please contact the Spares Secretary for an information leaflet					
Big End Bearings					
	RM180/std	For shell conversion of 1½ & 2½ big end bearings			
	RM180/10	1½ Big End Shells to fit standard crank	1½	RMA/E	Set of 4 32.80
	RM180/20	1½ Big End Shells to fit crankshaft at -10 thou	1½	RMA/E	Set of 4 65.60
	RM180/30	1½ Big End Shells to fit crankshaft at -20 thou	1½	RMA/E	Set of 4 53.30
	RM180/40	1½ Big End Shells to fit crankshaft at -30 thou	1½	RMA/E	Set of 4 65.60
		1½ Big End Shells to fit crankshaft at -40 thou	1½	RMA/E	Set of 4 38.40
		Housing dia for above shells 2.0205 / 2.021 inch			
	RM181/20	2½ Big End Shells to fit crankshaft at -8 thou	2½	RMB/F/H	Set of 4 14.08
	RM181/30	2½ Big End Shells to fit crankshaft at -18 thou	2½	RMB/C/D/F	Set of 4 17.09
	RM181/40	2½ Big End Shells to fit crankshaft at -28 thou	2½	RMB/C/D/F	Set of 4 18.83
	RM181/50	2½ Big End Shells to fit crankshaft at -38 thou	2½	RMB/C/D/F	Set of 4 21.89
	RM181/60	2½ Big End Shells to fit crankshaft at -48 thou	2½	RMB/C/D/F	Set of 4 21.25
		Housing dia for above shells 2.5195 / 2.520 inch			
Small End Bushes					
	A8.24	2½ Small End Bush Must be reamed to size after fitting	2½	RMB/C/D/F/H	Set of 4 44.16
	AA6.22	1½ Small End Bush	1½	RMA/E	Set of 4 14.36
There are two sizes of con rod; these are made to fit the metric size, making the outer diameter approx 3 thou too large for the imperial size. Take great care when fitting.					
Big End Bolts					
	A8.25	2½ Big End Bolts for A8.22 con rods Supplied drilled with castle nuts & split pins	2½	RMB/C/D/F	Set of 8 86.00
	AAA8.25	RMF Big End Bolt for AAA8.22 con rods	2½	RMF	Set of 8 41.60
	AA6.23	1½ Big End Bolt with aligned split pin holes Supplied drilled with castle nuts & split pins	1½	RMA/E	Set of 8 75.44



Section	Part Number	Description	Model	Supplied as	
<b>Crankshaft Items</b>					
	A8.16	RMB Crankshaft Pulley	2½	RMB	Each 84.80
	AAA8.16	RMB2 & RMF Crankshaft Pulley	2½	RMF	Each 35.52
	AA10.2	1½ Crankshaft Pulley	1½	RMA/E	Each 24.00
	A20.16	RMH Crankshaft Pulley & Oil Seal	2½	RMH	Each 180.80
	AA6.66	1½ Crankshaft Woodruff Key	1½	RMB/F	Each 0.59
	AA6.79	1½ Crankshaft Taper Pin	1½	RMA/E	Each 0.24
	A8.13	2½ Crankshaft Woodruff Key	2½	RMB/C/D/F	Each 0.78
	A8.21	2½ Crankshaft Nut	2½	RMB/C/D/F	Each 8.80
	A8.18	2½ Crankpin plugs	2½	RMB/F/H	Set of 4 8.00
	LOAN 1	Original allen-screw type Special tap:- for cleaning up threads in 2½ crankshaft Short term loan only & tap must be returned in good condition to avoid charges	1½, 2½	RMB/C/D/F/H	Per Loan 5.00
	A8.18A	1½ Crankpin plugs	1½	RMA/E	Set of 4 16.00
	LOAN 3	Original allen-screw type 1½ Crankpin Plug tap Short term loan only & tap must be returned in good condition to avoid charges	1½	RMA/E	Per Loan 0.00
<b>Valve Train</b>					
<b>Guides</b>					
	A4.28	Valve Guides (cast iron) Valve guides fit both 1½ & 2½ engines	1½, 2½	RMA-F	Each 4.29
	AA25	1½ Valve Guide Drift sets the guide at the correct height	1½	RMA/E	Each 1.82
	A25	2½ Valve Guide Drift sets the guide at the correct height	2½	RMB/C/D/F	Each 1.82
<b>Valves</b>					
	A4.29E	2½ - Exhaust Valve Tufridred Austenitic stainless steel. Suitable for unleaded fuel	2½	RMB/F/H	Each 17.95
	AA15.18	1½ Valve This valve is used for both inlet and exhaust Tufridred Austenitic stainless steel. Suitable for unleaded fuel	1½	RMA/E	Each 18.46
	A4.29	2½ - Early Inlet Valve 1.604" dia For use in early engines up to engine number B1228	2½	RMB	Each 9.92
	AAA4.29	2½ - Later Inlet Valve 1.830" dia For use in later engines from engine number B1229 on Take care when ordering	2½	RMB/F/H	Each 15.90
<b>Valve Springs</b>					
	A4.30-31	2½ Valve Springs	2½	RMB/C/D/F	8 Pairs 57.44
	AA15.19-20	1½ Valve Springs	1½	RMA/E	8 Pairs 38.50
<b>Cam Followers</b>					
	A4.40	2½ Cam Follower 15/16" Diameter	2½	RMB/C/D/F	Each 16.55
	AAA4.40	2½ Cam Follower 1" Diameter	2½	RMB/C/D/F	Each 15.31
	AA15.2/E	1½ Cam Follower Early For use with mushroom ended pushrods	1½	RMA/E	Each 18.93
	AA15.2/L	1½ Cam Follower Late For use with spherical ended pushrods	1½	RMA/E	Each 18.75
	AA15.12-13A	1½ 1/4 Early tappet adjusting screw and locknut	1½	RMA	Each 1.39
	AA15.12-13B	1½ 5/16 Late tappet adjusting screw and locknut	1½	RMA	Each 6.11
	A4.36-37A	2½ 1/4 Early tappet adjusting screw and locknut	2½	RMB/C/D	Each 1.39
	A4.36-37B	2½ 5/16 Late tappet adjusting screw and locknut	2½	RMB/C/D/F	Each 5.87
<b>Push Rods</b>					
	A5.38	2½ Pushrod Complete Later type - see workshop manual	2½	RMB/F	Each 16.41
	A4.35/H	Pathfinder Pushrod complete	2½	RMH	Each 20.40
	AA15.1A	1½ Push Rod Early type Mushroom shaped ends	1½	RMA	Each 3.20
	AA15.1E	1½ Push Rod Late type Spherical shaped ends	1½	RME	Each 3.60
<b>Timing Chain</b>					
	A8.57	2½ Timing Chain	2½	RMB/C/D/F	Each 102.82
	AA6.65	1½ Timing Chain	1½	RMA/E	Each 84.22
	A8.61-62	2½ Timing Chain Damper Pad and Rivets	2½	RMB/F/H	Each 4.80
	A8.71	2½ Timing Chain Tensioner Spring	2½	RMB/C/D/F/H	Each 1.56
<b>Manifolds</b>					
	AA10.50	Exhaust Manifold 1½ 1½ manifolds are supplied with the hot spot system blanked off. This has been done in such a way that if required holes can be easily drilled to fit the hot spot tubes	1½	RMA/E	Each 156.80
	AA10.52	Inlet Manifold 1½ Cast in aluminium without hot spot system	1½	RMA/E	Each 118.40
	A4.44	Exhaust Manifold 2½ Early Early pattern manifold which takes the exhaust pipe outside the chassis	2½	RMB	Each 300.80
	AAA4.44	Exhaust Manifold 2½ Later Later pattern manifold which takes the exhaust pipe inside the chassis	2½	RMB/C/D/F	Each 300.80
	A4.60	2½ Inlet/ cylinder head brass plug inlet side	2½	RMB/C/D/F	Each 21.60
	A4.61	2½ Cylinder head brass plug copper washer	2½	RMB/C/D/F	Each 1.17
	A4.62	2½ Cylinder head brass plug exhaust side	2½	RMB/C/D/F	Each 24.80
	A4.62Hea	2½ Cylinder head brass plug exhaust side with steel heater outlet pipe	2½	RMB/C/D/F	Each 41.60
<b>Gaskets</b>					
<b>Individual Gaskets</b>					
	A4.39/K	2½ Head Gasket Klingerite	2½	RMB/F	Each 38.19
	A4.39/C	2½ Head Gasket Copper Composite	2½	RMB/C/D/F	Each 58.80
	A4.39/H	RMH Head Gasket Klingerite	2½	RMH	Each 37.80
	AA10.40/K	1½ Head Gasket Klingerite	1½	RMA/E	Each 34.34
	AA10.40/C	1½ Head Gasket Copper Composite	1½	RMA/E	Each 70.16
	A4.21	2½ Rocker Cover Gasket	2½	RMB/F	Pair 8.58
	A4.21/H	RMH Rocker Cover Gasket	2½	RMH	Pair 7.20
	AA10.43	1½ Rocker Cover Gasket	1½	RMA/E	Pair 7.87
	A18.101	2½ Sump Gasket	2½	RMB/F	Each 5.85
	AA10.7G	1½ Sump Gasket	1½	RMA/E	Each 4.65
	A4.45	2½ Exhaust Manifold to Cylinder Head Gaskets	2½	RMB/C/D/F	Set of 4 8.32

Section	Part Number	Description	Model	Supplied as			
Gasket Packs	AA10.51	1½ Exhaust Manifold to Cylinder Head Gaskets	1½	RMA/E	Pair	2.27	
	AA10.51/C	1½ Exhaust Manifold to Cylinder Head Gaskets Copper	1½	RMA/E	Pair	13.02	
	R2.13A	2½ Exhaust Manifold to front Pipe Gasket Also fits 2 bolt Pathfinder manifold Now correct size	2½	RMB/C/D/F/H	Each	1.04	
	R2.13	1½ Exhaust Manifold to Front Pipe Gasket	1½	RMA/E	Each	0.87	
	R2.13/C	1½ Exhaust Manifold to Front Pipe Gasket Copper Also fits 3 bolt Pathfinder manifold	1½	RMA/E	Each	6.83	
	A4.50	2½ Water Man to Cyl Head Fibre Washers thin	2½	RMB/C/D/F	Pair	1.15	
	AA10.39	1½ Water Man to Cyl Head Fibre Washers thin	1½	RMA/E	Pair	1.16	
	A4.50/A	2½ Water Man to Cyl Head Fibre Washers thick	2½	RMB/C/D/F	Pair	0.83	
	AA10.39/A	1½ Water Man to Cyl Head Fibre Washers thick Thin washer original size, thick to compensate for manifold repairs	1½	RMA/E	Pair	0.74	
	A14.28	RMH Cam Inspection Cover Gasket	2½	RMH	Each	1.60	
	B10.12	2½ Inlet Manifold to Carb Gasket	2½	RMB/C/D/F	Pair	1.34	
	B10.2	2½ Inlet Manifold to Cylinder Head	2½	RMB/C/D/F	Pair	4.00	
	B10.3	2½ O ring inlet man- Cyl Head large	2½	RMB/C/D/F	Each	1.57	
	B10.4	2½ O ring inlet man- Cyl Head small	2½	RMB/C/D/F	Each	0.54	
	AA10.44	RMA-F Cork Insert Rocker Cover	1½, 2½	RMA-F	Each	0.35	
	A18.82	2½ Crankcase Breather Gasket	2½	RMB/C/D/F	Each	0.51	
	AA10.81G	1½ By Pass Pipe Gasket	1½	RMA/E	Each	0.70	
	AA10.82	1½ By Pass O Seal	1½	RMA/E	Each	0.50	
	A10.79A	RMH Thermostat Gasket	2½	RMH	Each	0.32	
	AA10.23G	AA10.23G 1½ Crankcase Breather Gasket	1½	RMA/E	Each	0.41	
	AA10.73G	AA10.73G 1½ Hot Spot Elbow Gasket	1½	RMA/E	Each	0.33	
	AA10.85	AA10.85 1½ Thermostat Flange Gasket	1½	RMA/E	Each	0.69	
	A4.66	A4.66 RMH Inlet Manifold to cyl Head Gaske	2½	RMH	Each	0.72	
	B10.12A	B10.12A 1½ Inlet Manifold to Carb Gasket	1½	RMA/E	Each	0.49	
	AA10.86	RMA-F Thermostat Gasket	1½, 2½	RMA-F	Each	0.72	
	A8.11	2½ Rear Crankshaft Cork Seal Strips	2½	RMB/C/D/F	Pair	1.18	
	AA10.49	RMA-F Rocker Breather cork gasket pair	1½, 2½	RMA-F	Pair	0.99	
	AA10.53	1½ Inlet Manifold- Cylinder Head	1½	RMA/E	Pair	1.54	
		RM05A	1½ Gasket Pack Contains: exhaust manifold (2), inlet manifold (2), hot spot elbow (1), front pipe (1), thermostat (1), thermostat flange (1), bypass pipe (2), fuel pump (1), rocker corks (8), breather (2). Carb to inlet manifold (1), water manifold copper washers (2), water manifold fibre washers (2), timing cover centre bolt cork washer (1). Crankcase breather (1)	1½	RMA/E	Pack	14.45
		RM05A/C	1½ Gasket Pack as above but with copper front pipe gasket R2.13/C and manifold to head gasket AA10.51/C	1½	RMA/E	Pack	31.16
		RM06A	2½ Gasket Pack Contains: exhaust manifold (4), inlet manifold (2), Carb to inlet man (2) inlet manifold "O"- rings (2), front pipe (1), thermostat (1), rocker corks (10), water manifold copper washers (2), water manifold fibre washers (2), timing cover / steady cable cork washer (1). Bypass "O" ring (1) water pump "O" ring (1). Crankcase breather (1) Crankshaft rear seal strips (2)	2½	RMB/C/D/F	Pack	25.54
		RM06H/2	RMH Gasket Pack With 2 bolt exhaust manifold to front pipe flange. contents as below.	2½	RMH	Pack	15.62
		RM06H/3	RMH Gasket Pack With 3 bolt exhaust manifold - front pipe flange Contains; exhaust manifold (4),inlet manifold (2), Carb to inlet man (2), water manifold copper washers (2), water manifold fibre washers (2), rocker breather (2), front pipe (1), thermostat (1).	2½	RMH	Pack	15.45
		RM06H/3C	RMH Gasket Pack As above but with copper front pipe gasket R2.13/C	2½	RMH	Pack	15.17
		AA10.60/G	Thermostat Housing fitting gasket pack Includes By pass gasket base gasket and O ring	1½	RMA/B/C/D/E	Pack	2.61
Lubrication and Sump							
Dip Sticks							
	AA11.34	1 ½ Litre early Aluminium dipstick	1½	RMA	Each	32.00	
	AA11.34B	2 ½ Litre early Aluminium dipstick	2½	RMB/C/D	Each	32.00	
Sump Plugs							
	AA10.9	Small Sump Plug ½"	1½	RMA/E	Each	1.33	
	A18.23	Medium Sump Plug 3/4"	1½, 2½	RMA-F	Each	2.90	
	AAA18.23	Large Sump Plug 13/16" Model is for guidance only check size to ensure correct sump plug is supplied	1½, 2½	RMA-H	Each	2.32	
Oil Pump							
	A22.7-8-10	RMB & 1½ Oil Pump Gears Pair of gears and bronze bush	1½, 2½	RMA/B/C/D/E	Pair	79.07	
	AAA5.8-9	RMF/RMH Oil Pump Gears Also fits Pathfinder up to engine No 1761	2½	RMB2/F/H	Pair	73.64	
	A10.1-2	RMH Oil Pump Gears fits Pathfinder engine no 1762 onwards	2½	RMH	Pair	76.80	
	A18.29/30	Oil Pressure Relief Valve fits all1½ and 2½ (RMB) with remote relief valve (not RMB2, RMF &RMH)	1½	RMA/E	Set	6.03	
	A18.31	Oil Pressure Relief Valve Spring fits all1½ and 2½ (RMB) with remote relief valve (not RMB2, RMF &RMH)	1½ ,2½	RMA-D	Each	1.52	
	AAA5.18	RMB2 RMF Oil Pressure Relief Valve Spring	2½	RMB2/F	Each	4.13	
	AAA5.15	RMB2 RMF Oil Pressure Relief Valve Ball	2½	RMB2/F	Each	0.16	
	RM231/L	Oil Pressure Gauge Flexible Pipe 16"long	1½, 2½	RMA-F	Each	16.42	
	RM231/S	Oil Pressure Gauge Flexible Pipe 8"long	1½, 2½	RMA-F	Each	14.70	
	A18.43	Nipple For oil pressure gauge pipe	1½, 2½	RMA-F	Each	3.20	
	A18.44	Oil Pressure Gauge Banjo Bolt	1½, 2½	RMA-F	Each	4.51	
Oil Filter Kits							
	AA10.33	1½ Short Oil Filter Pipe Flexible pipe as supplied in the earlier types of filter kits May need elbow AA10.32A	1½	RMA/E	Each	23.20	
	AA10.32A	Adapter Elbow	1½, 2½	RMA/E	Each	4.96	
	AA10.32	1½ Long Oil Filter Pipe Flexible pipe as supplied in the earlier types of filter kits For 1½ only.	1½	RMA/E	Each	31.20	
	RM15	1½ Filter Kit Complete now with modern spin-on filter Replaces original filter and pipes. Comprises: filter head unit c/w filter, mounting bracket, 2 filter pipes and fixing bolts and washer kit	1½	RMA/E	Kit	95.61	
	RM15Head	1½ Oil Filter Head To convert early Club kits to 3rd type kit with spin-on filter canister	1½	RMA/E	Each	37.41	

Section	Part Number	Description	Model	Supplied as		
Pipe Unions	RM193	2½ Engine Copper Washer Kit	2½	RMB/C/D/F/H	Car Kit	0.90
	RM194	1½ Engine Copper Washer Kit	1½	RMA/E	Car Kit	0.82
		Copper washers for engine oil pipe banjos:- oil filter pipes, oil pressure gauge pipe & main bearing oil supply pipe on 1½				
	RM291	Banjo Bolt 3/8 BSP	1½, 2½	RMA-H	Each	4.29
	RM292	Banjo Bolt 1/4 BSP	1½, 2½	RMA-H	Each	5.12
Oil Filters	AA10.95	1½ Oil Delivery Adapter 1½	1½	RMA/E	Each	9.39
	AA10.96	1½ Oil Delivery Adapter Blind Nut	1½	RMA/E	Each	4.29
	A18.68E	2½ & RMH Oil Filter Element	2½	RMB/C/D/F	Each	4.48
	A18.68S	NB universal seal rings supplied with the filter do not fit the 2½ canister				
		2½ Oil Filter Sealing Ring	2½	RMB/F	Each	0.59
	RM15A	extra wide and thick seal ring for original 2½ oil filter canister				
		1½ Oil Filter Element Short	1½	RMA/E	Each	4.06
	RM15B	3½" filter element as fitted in filter kit (2nd type)				
		1½ Oil Filter Element 6" Element	1½, 2½	RMA/E	Each	5.47
	RM15C	filter element as fitted in filter kit (early Club kits 1st type)				
Core Plugs		1½ Spin On Oil Filter	1½	RMA/E	Each	3.54
		Canister as fitted to 3rd type Club filter kit				
	RM270	2½ Oil Filter internal Dished Washer	2½	RMB/C/D/F	Each	2.26
	RM15RING	Central Bolt Bottom O Ring	1½	RMA/E	Each	0.51
		fitted to first and second type Club filter kits				
Core Plugs						
		The quantity, size and position of core plugs varies according to engine type and age: please check your requirements carefully and state the exact quantity of each size that you require.				
	A4.4L	Core Plug 1 3/8"	2½	RMA-F	Each	0.32
	A18.10	Core Plug 1 1/4"	1½, 2½	RMA-F	Each	0.24
	A4.4	Core Plug 1 1/8" (1.125")	2½	RMA-F	Each	0.24
	A4.6	Core Plug - 13/16"	2½	RMA/B/C/D/E/F	Each	0.25
	AA15.23	Core Plug 9/16" cyl head & rocker pedestal	1½	RMA/E	Each	0.37
	RM262	Cup Core Plug 1 1/16"	1½	RMA/E	Each	0.29
		core plug for blanking top hotspot tube hole in original exhaust manifold				
	AA10.72C	Core Plugs to replace AA10.72 parallel sided	1½	RMA/E	Pair	0.67
	AA10.76C	Core Plugs to replace AA10.76 parallel sided	1½	RMA/E	Set of 4	1.16
		Core plugs for 1½ litre are to replace hotspot conduit tubes in cyl/head & block				
	RM1015	1½ Hotspot delete core plug kit comprises AA10.72C,AA10.76C & RM262	1½	RMA/E	Kit	2.13
	Hot Spot System					
		A4.3E	2½ Cylinder Head Hot Spot Tube	2½	RMB/C/D/F	Each
A4.3		2½ Hot Spot Tube	2½	RMB/F	Each	11.34
		Cylinder head conduit tube in S/Steel				
AA10.72		1½ Hot Spot Tube	1½	RMA/E	Each	9.60
		Cylinder head conduit tube in stainless steel				
AA10.73		1½ Hot Spot Elbow in cast aluminium	1½	RMA/E	Each	19.60
AA10.74		1½ Hot Spot Tube upper	1½	RMA/E	Each	5.34
		Manifold to manifold through head in mild steel				
	AA10.75	1½ Hot Spot Tubes Lower	1½	RMA/E	Pair	1.02
		Manifold to elbow through block in mild steel				
	AA10.76	1½ Hot Spot Tubes	1½	RMA/E	Pair	16.00
		Cylinder block conduit tubes in stainless steel				
Studs and Stud Kits						
		All stud kits are supplied with appropriate nuts, i.e. brass for exhaust, steel for inlet, self locking for water manifold.				
		All except RM18D, RM18E & rocker cover kits have stainless steel studs.				
	A18.2	2½ Cylinder Head Stud short standard	2½	RMB/C/D/F	Each	0.73
	A18.3	2½ Cylinder Head Stud long standard	2½	RMB/C/D/F	Each	0.82
	A18.2SP	2½ Cylinder Head Stud short oversize lower thread	2½	RMB/C/D/F	Each	0.80
	A18.3SP	2½ Cylinder Head Stud long oversize lower thread	2½	RMB/C/D/F	Each	0.60
	AA10.4	1½ Cylinder Head Stud standard	1½	RMA/E	Each	2.01
	AA10.4SP	1½ Cylinder Head Stud oversize lower thread	1½	RMA/E	Each	2.13
		The above special type studs (SP) have 1/16" oversize base thread sections for fitting into damaged stud holes				
	A18.2N	2½ Cylinder Head Nut	2½	RMB/C/D/F	Each	1.44
	AA10.4N	1½ Cylinder Head Nut	1½	RMA/E	Each	0.40
	RM18A	1½ Exhaust Manifold to Cylinder Head stud kit	1½	RMA/E	Set	14.22
	RM18B	2½ RMB Exhaust Manifold to Cylinder Head stud kit early	2½	RMB/C/D	Set	24.24
		6 short & 2 long studs				
	RM18C	2½ RMB Exhaust Manifold to Cylinder Head stud kit later	2½	RMB-F	Set	23.84
		7 short & 1 long stud				
	RM18D	1½ Inlet Manifold to Cylinder Head stud kit	1½	RMA/E	Set	8.56
	RM18E	2½ Inlet Manifold to Cylinder Head stud kit	2½	RMB/C/D/F	Set	12.48
	RM18H	RMH Exhaust Manifold to Cylinder Head stud kit	2½	RMH	Set	9.52
		6 short & 2 long studs				
	RM19A	1½ Exhaust Manifold to Front Pipe stud kit	1½	RMA/E	Set	10.53
	RM19B	2½ RMB & RMF Exhaust Manifold to Front Pipe stud kit	2½	RMB/C/D/F	Set	2.60
	RM19H/3	RMH Exhaust Manifold to Front Pipe bolt kit	2½	RMH	Set	4.08
	RM20	Water Manifold to Cylinder Head stud kit inc copper washers	1½, 2½	RMA-F	Set	4.40
	RM20H	Water Manifold to Cylinder Head stud kit inc copper washers	2½	RMH	Set	2.42
	A4.23-53A	1½ Rocker Cover stud kit	1½	RMA/E	Set	8.80
	A4.23-53B	2½ Rocker Cover stud kit	2½	RMB	Set	10.78
		Complete with special studs for ignition tube clips & nyloc nuts				
	AA10.1	1½ Rocker Shaft Lubricating Stud	1½	RMA/E	Each	2.40
A18.4	2½ Rocker Shaft Lubricating Stud	2½	RMB/C/D/F	Each	6.24	
Engine Mounting						
Rubber blocks						
	RM133	2½ Engine Mounting Blocks	2½	RMB/C/D/F	Pair	11.20
	AA10.102	1½ Engine Mounting (as original)	1½	RMA/E	Pair	31.34
	F2.108	2½ & RME Gearbox Mounting double mounting blocks	1½, 2½	RMA-F	Pair	31.34
		Also fitted to 1½ RME				

Section	Part Number	Description	Model	Supplied as	
<b>Steady Cables</b>					
	AA10.104	Steady Cable Rubber Washer fits 1½ engine and 1½ & 2½ gearbox	1½, 2½ RMA/F	Each	1.09
	AA10.107	Steady Cable 1½ and 2½ engine front, and 1½ gearbox. (including nut and steel washer)	1½, 2½ RMA/F	Each	8.38
	AA10.94	1½ Steady Cable to Timing Cover Slotted Nut	1½ RMA/E	Each	4.24
	AAA18.119	2½ Engine Steady Cable Rubber Washer	2½ RMB/C/D/F	Each	1.60
	F2.122	2½ Gearbox Steady Cable Inc steel washer and nut	2½ RMB/C/D/F	Each	6.56
<b>Fuel System</b>					
Manual Sections B, BB					
<b>Carburettor Parts</b>					
	AUE993	1½ Float Chamber Lid with tickler	1½ RMA/E	Each	62.37
	AUE998	2½ Float Chamber Lid Left Hand with tickler	2½ RMB/C/D/F	Each	64.80
	AUE999	2½ Float Chamber Lid Right Hand with tickler	2½ RMB/C/D/F	Each	51.12
	AUC1123	2½ Carburettor Float 1 7/8" dia now ethanol-proof plastic these floats are direct replacement and are weighted to match the brass type, they can be replaced individually	2½ RMB/C/D/F	Each	33.82
	AUC1223	1½ Carburettor Float 1 ½" dia now ethanol-proof plastic	1½ RMA/E	Each	33.82
	AUC2139	Carburettor Thimble Fuel Filter	1½, 2½ RMA-H	Each	7.94
	RM71	Float Chamber Kit Kit contains needle valve with seating, and gasket.	1½, 2½ RMA-F	Each	10.10
	SUT1	Needle Valve Box Spanner	1½, 2½ RMA-H	Each	22.98
	AUC2144V	Brass Carburettor Damper Cap	1½, 2½ RMA-H	Each	19.01
	AUC4667	Choke Lever Return Spring	1½, 2½ RMA-H	Each	4.62
	800	1½ H2 Carburettor Gasket Kit	1½ RMA/E	Each	13.22
	801	2½ H4 Carburettor Gasket Kit	2½ RMB/C/D/F/H	Pair	26.44
	AUC3059	H2 Carburettor Throttle Spindle	1½ RMA/E	Each	11.41
	AUC4608	H4 Carburettor Throttle Spindle	2½ RMB/C/D/F/H	Each	11.63
	AUC2169	1½ H2 Throttle Disc	1½ RMA/E	Each	6.03
	AUC3116	2½ H4 Throttle Disc	2½ RMB/C/D/F/H	Each	5.63
	AUC1358	H2 & H4 Carb Butterfly Screw Above screws will fit both 1½ & 2½ throttle discs	1½, 2½ RMA-H	Pair	1.54
	WZX1595	Carburettor Jet Kit Kit contains: jet, gland washers and cork seal	1½, 2½ RMA-F	Set	18.19
	AUC8182	Carburettor Jet Assembly Jet only, use when purchasing Carb gasket kit to avoid duplication of gaskets	1½, 2½ RMA-F	Each	12.26
	AUD2693	Jet Adjusting Spanner	1½, 2½ RMA-H	Each	5.31
	AUD1002/V2	1½ Carburettor Needle (weak) V2	1½ RMA/E	Each	10.32
	AUD1002/3	1½ Carburettor Needle (standard) No. 3	1½ RMA/E	Each	14.67
	AUD1002/BY	1½ Carburettor Needle (rich) BY	1½ RMA/E	Each	13.34
	AUD1002/CC	Carburettor Needle CC	1½, 2½ RMA-F	Each	2.24
	AUD1002/EM	2½ Carburettor Needle (weak) EM	2½ RMB/C/D/F	Each	13.34
	AUD1002/EE	2½ Carburettor Needle (standard) EE	2½ RMB/F	Each	14.67
	AUD1002/CY	2½ Carburettor Needle (rich) CY	2½ RMB/C/D/F	Each	13.34
	B10.28/A	1½ Hose Air Manifold to Air Cleaner	1½ RMA/E	Each	1.33
	B10.28/B	2½ Hose Air Manifold to Air Cleaner	2½ RMB/C/D/F	Each	1.64
<b>Control linkage</b>					
	B10.38	Throttle Return Spring original type	1½, 2½ RMA-F	Each	5.54
	AUE1001/2	Throttle Ball Joint Non-original but similar ball & socket type	1½, 2½ RMA-F	Each	15.54
	B10.39	Throttle Linkage Ball Joint adjustable Screw down pre-war type	1½, 2½ RMA-F	Each	9.73
	RM227	Accelerator Pedal Pivot Bolt with Bush Made in stainless steel, complete with bronze bushes. all cars except very early 1½	1½, 2½ RMA-F	Each	14.08
	RM130	Choke Cable Modern cable with similar knob in black but smaller chrome bezel. New inner and outer cables easily transferred to original knob and bezel Supplied to be used as a repair kit for your original	1½, 2½ RMA-F	Each	9.75
	RM230	Hand Throttle Cable including black knob Black knob available separately	1½, 2½ RMA-F	Each	30.52
	RM221	Air cleaner bracket	1½, 2½ RMA-H	pair	32.00
<b>Petrol Tank</b>					
	H7329	Petrol Tank Sender Unit original type replacement All except Roadster and Pathfinder	1½, 2½ RMA/B/D/E/F		77.04
	H7811	Petrol Tank Sender Unit original type replacement Roadster top sender	2½ RMC		77.04
	H7812	Petrol Tank Sender Unit original type replacement Roadster bottom sender All above are new remanufactured original units	2½ RMC		80.19
	H7339G	Petrol Tank Sender Unit gasket	1½, 2½ RMA-F		1.36
	H7349S	Petrol Tank Sender Float repair kit comprises of a replacement arm section and a new plastic float. Use when the tin float has become porous	1½, 2½ RMA-F		7.20
	R2.57	Petrol Filler Cap Chrome, knurled edge, slightly domed fits all models except restyled RME	1½, 2½ RMA-F	Each	20.24
	R2.65A	Fuel Tank Drain Plug Fibre Washer	1½, 2½ RMA-F	Each	0.50
	R2.57B	Petrol Filler Hose Kit includes 2 hoses and 4 stainless steel clips	1½, 2½ RMA/B/D/E/F	Pair	12.12
	R2.58	Petrol Fuel Filler Pipe Grommet The above filler hose and grommet kits fit all models except RMC	1½, 2½ RMA-F	Pair	11.84
	R2.61	Petrol Tank Mounting Rubbers	1½, 2½ RMA-F	Set of 5	2.30
<b>Fuel Supply</b>					
	AUB6106	SU Electric Pump Contact Set	2½ RMB/C/D/F	Each	12.42
	B3	SU Fuel Pump SU electric pump 2½ only	2½ RMB/C/D/F	Each	136.80
	AUB6098	SU Electric Fuel Pump Diaphragm	2½ RMB/C/D/F	Each	27.18
	RM1012	SU Pump Rebuild kit with good instructions	2½ RMB/C/D/F	Each	47.52
	RM26	AC Fuel Pump Kit with correct gasket Kit contains diaphragm, valves, seals and gaskets; will not fit Type T pumps	1½ RMA/E	Each	9.60
	RM267	AC Fuel Pump Priming Lever Spring	1½ RMA/E	Each	5.70
	AA10.118	1½ Fuel Pump Flange gasket as per gasket pack	1½ RMA/E	Each	0.48
	RM132nhr	1½ & RMH Flexible Fuel Pipe to Fuel Pump fits on 1½ fuel pipe from tank to fuel pump & RMH fuel tank pipe to carbs	1½ RMA/E	Each	25.60
	RM132B	2½ Flexible Fuel Pipe Pump to Carburettors fits from 2½ fuel pump to branch pipe on float chambers & RMH pump to fuel line in boot	2½ RMA/B/C/D/F	Each	23.20

Section	Part Number	Description	Model	Supplied as	
	RM206	Fuel Line from tank to pump now in modern fuel-proof plastic pipe Includes plastic pipe and olives for each end and tank nut.	1½, 2½ RMA-F	Kit	14.05
<b>Ignition System</b>					
Manual Section C					
	RM148	HT Coil Screw Terminals	1½, 2½ RMA-F	Each	44.80
	RM271	HT Coil Long Acorn	1½, 2½ RMA-H	Each	2.27
	AA10.77	Ignition Tube Spring Clips	1½, 2½ RMA-F	Pair	4.22
	AA10.78	Ignition Tube	1½, 2½ RMA-H	Each	14.32
	RM158	HT Ignition Lead Car length	1½, 2½ RMA-H	Length	4.45
	RM252	Ignition Advance Control Cable Ignition advance / retard.	1½, 2½ RMA-H	Each	5.58
	RM286	RMF Distributor Vacuum Advance Unit needs slight modification when fitting	2½ RMF	Each	16.00
	C11	Distributor Shaft Bushes	1½, 2½ RMA-F	Pair	11.52
	RM400	Advance retard bracket	1½, 2½ RMA-F	Each	16.00
<b>Spark Plugs</b>					
	LR	2½ Spark Plugs NGK	2½ RMA/F	Each	1.92
	SR	1½ Spark Plugs NGK	1½ RMA/E	Each	1.84
	RM162	HT Spark Plug Caps Plain black staight plug caps	1½, 2½ RMA-H	Set of 4	12.48
<b>Distributor Caps</b>					
	400135	1½ 1946-1948 Distributor Cap Only for 1946-1948 models with bakelite baseplate.	1½ RMA	Each	0.00
	418865	RMF Vacuum Advance Distributor Cap Only for 1953 RMF models with vacuum advance distributor.	2½ RMF	Each	13.71
	418871	RMH Distributor Cap	2½ RMH	Each	21.24
	418888	1½ 1948-on & RMB Distributor Cap For all 1948-on 1½ litre models with metal baseplate, and 2½ litre models from 1947-1953, except RMF models with vacuum advance distributor. Supplied with 5 x acorns	1½, 2½ RMA-E	Each	20.00
	RM266	Distributor Cap Acorns short	1½, 2½ RMA-H	Each	1.20
<b>Rotor Arms</b>					
	400051	RMF Anticlockwise Rotor Arm Also fits all Pathfinders	2½ RMB2/F/H	Each	2.58
	400052	2½ 1947-1953 & all 1½ Rotor Arm	1½, 2½ RMA/E	Each	1.82
<b>Contact Breaker Sets</b>					
	420196	RMF Contact Set Vacuum advance only Also fits early Pathfinder (1954-55)	2½ RMF/H	Each	16.00
	423153	RMH 1956-on Contact Set	2½ RMH	Each	12.24
	CS10	1½ 1946-1948 Contact Set For models with bakelite baseplate	1½ RMA	Each	2.96
	CS14	1½ 1948-on & 2½ RMB Contact Set For models with metal baseplate; also fits RMF with mechanical advance distributor	1½, 2½ RMA-F	Each	11.60
<b>Condenser</b>					
	CON50	Condenser Lucas see below All original 409613 condensers were supplied soldered to the baseplate as a fixed assembly. Where this type is to be replaced, the original condenser must be unsoldered from the baseplate so that the replacement may be fitted using a self-tapping screw.	1½, 2½ RMA-F	Each	3.14
<b>Cooling System</b>					
Manual Section D					
	R2.28B	Radiator Cap Seal for screw type cap only	1½, 2½ RMA-D	Each	1.71
	R2.28A	Brass Radiator Cap Screw Type **NOT AVAILABLE** above only listed to avoid confusion with bayonet fixing type below			
	R2.28AL	Radiator Cap Bayonet Pressure Type 2-3/4" dia.	1½, 2½ RMA-F	Each	5.60
	R2.28AS	Radiator Cap Bayonet Pressure Type 2-3/8" dia.	1½, 2½ RMA-F	Each	4.40
	R2.30-31	Radiator Bottom Mounting Rubbers	1½, 2½ RMA-F	Set of 4	4.80
	R2.41	Radiator Steady Rod Rubber Bushes	1½, 2½ RMA-F	Set of 4	4.24
<b>Temperature Gauges</b>					
	RM228	We are currently trying to source a repairer service. Early Dash Temperature Gauge Currently not available	1½, 2½ RMA/B/C	Each	
	RM229	Later Dash Temperature Gauge Currently not available	1½, 2½ RMA/B/D/E/F	Each	
	RM232	Temperature Gauge Capillary Tube Spring Clip	1½, 2½ RMA-F	Each	0.59
<b>Thermostat Parts</b>					
	AA10.60	Thermostat Housing Bronze casting with modern thermostat and circlip fitted; fits all 1½ engines & 2½ engines with double fan belt; bypass is blanked off. On RMB the bypass spacer A12.4 from your old unit must be used to mount the seal ring A12.3	1½, 2½ RMA/B/C/D/E	Each	63.63
	AA10.60/C	Stainless Steel Circlip for Club housing	1½, 2½ RMA/B/C/D/E	Each	4.08
	AA10.84B	1½ Thermostat Flange Cast in bronze without heater take-off port inc stud	1½ RMA/E	Each	31.20
	AA10.84	1½ Thermostat Flange Cast in bronze with heater take-off port to fit heater tap AA10.84T	1½ RMA/E	Each	52.72
	ST5/16x1.25	1½ Thermostat Flange Stainless Steel Stud	1½ RMA/E	Each	0.53
	AA10.84T	Thermostat Flange Heater Tap	1½ RMA/E	Each	6.45
	AAA12.36	Thermostat 82 deg c For use with replacement thermostat housings and RMF engines only	2½ RMB2/F	Each	3.52
	A12.62	Temperature Gauge Union screws into engine brass	1½, 2½ RMA-F	Each	3.97
	A12.4	A12.4 Thermostat housing spacer	2½ RMB/C/D	Each	32.00
<b>Fan Belts</b>					
	A12.60	RMB Short Fan Belt	2½ RMB	Each	6.20
	A12.61/49	RMB Long Fan Belt 49" long For use on Cars with a 3½" diameter Dynamo pully	2½ RMB/C/D	Each	11.20
	A12.61/50	RMB Long Fan Belt 50" long	2½ RMB/C/D	Each	12.87
	A12.61/51	RMB Long Fan Belt 51" long For use on cars with a 4" diameter Dynamo pully	2½ RMB	Each	11.20

Section	Part Number	Description	Model	Supplied as	
	AA10.55	1½ Fan Belt	1½	RMA/E	Each 5.52
	AAA12.33	RMB2 & RMF Fan Belt	2½	RMB2/F	Each 7.20
	AAA12.33A	Width of belt at its widest point 7/8" 45" long RMF & RMH Fan Belt	2½	RMB2/F/H	Each 13.57
	A10.61	Width of belt at its widest point 5/8" 44" long RMH Fan Belt	2½	RMH	Each 16.22
		Width of belt at its widest point 5/8" 46" long			
<b>Hoses</b>					
	R2.35/R	RMA/B/E Top Hose kevlar reinforced	1½, 2½	RMA/B/D/E	Each 13.65
	RM138/F	Above will not fit RMF type engine with AAA12.43 housing. RMF/RMH Top Hose kevlar reinforced	2½	RMC/F/H	Each 11.57
	RM138	For RMH, RMF & RMB2 engines fitted with AAA12.43 housing Straight hose with 3 convolutions for flexibility Water Hose Kit	1½, 2½	RMA-F	Set of 3 3.33
	RM138H	Set of 3 short hoses to fit radiator to steel pipe to water pump, and water pump to water manifold			
	RM155	½" Bore Heater Hose	1½, 2½	RMA-F	Per Foot 1.88
	RM156	Stainless Steel Hose Clip 16-25mm dia	1½, 2½	RMA-H	Each 1.74
	RM157	For ½" bore heater hose Stainless Steel Hose Clip 32-50mm dia	1½, 2½	RMA-H	Each 1.32
		For all short hoses and small end of R2.35 top hose Stainless Steel Hose Clip 60-80mm dia	1½, 2½	RMA-H	Each 2.72
		Fits Large end of R2.35 top hose			
<b>Water Manifolds</b>					
	AA10.36	1½ Water Inlet Manifold	1½	RMA/E	Each 224.00
	A4.49	RMB Water Inlet Manifold	2½	RMB/C/D	Each 195.13
	AAA4.49	RMB & RMF Water Inlet Manifold	2½	RMF	Each 202.02
<b>Water Pipes</b>					
	R2.101	Stainless Steel pipes fitted between water pump and bottom of radiator; 1½ All RMA to RME Bottom Water Pipe	1½	RMA/E	Each 27.52
	R2.101B	fitted to all 1½ RMB Bottom Water Pipe	2½	RMB/C/D	Each 20.84
	R2.101B2	fitted to RMB fitted with double fan belt RMB2 & RMF Bottom Water Pipe	2½	RMB2/F	Each 30.85
		Fitted to single fan belt RMB2 and RMF cars 1952 on These pipes are now made from a single unwelded satin finish stainless steel Not fitted with a heater stub because no car from the factory was so fitted			
<b>Drain taps</b>					
	AA10.5/L	Large Drain Tap threaded 3/8" BSP	1½, 2½	RMA-H	Each 22.89
	AA10.5/S	Small Drain Tap threaded 1/4" BSP	1½, 2½	RMA-H	Each 21.50
<b>Water Pump Parts</b>					
	AA4.2	Note: Water Pump bearings & seal details are listed on page 24 RMB RMA RME Water Pump Shaft (comes with 2 keys)	1½, 2½	RMA-E	Each 0.00
	AAA12.5	RMB2 RMF Water Pump Shaft	2½	RMF	Each 17.47
	A10.34	RMH Water Pump Shaft	2½	RMH	Each 15.29
	AA4.9	1½ Water Pump Impeller	1½	RMA/E	Each 33.97
	A12.15	RMB Water Pump Impeller	2½	RMB/C/D	Each 50.40
	AAA12.3	RMB2 & RMF Water Pump Impeller	2½	RMF	Each 54.80
	A10.47	RMH Water Pump Impeller	2½	RMH	Each 37.80
	AA10.54	1½ Water Pump Pulley	1½	RMA/E	Each 217.10
	A12.28	RMB Water Pump Pulley	2½	RMB	Each 204.80
	AAA12.25	RMB2 & RMF Water Pump Pulley	2½	RMF	Each 191.26
	AAA12.2	RMF Water Pump Grease Nipple	2½	RMB2/F	Each 1.10
	A12.65	Water Pump Seal Housing same as AA4.47	1½, 2½	RMA-E	Each 14.80
	A12.2	2½ Water Pump to head O seal	2½	RMB/C/D	Each 1.54
	RM22	1½ Water Pump Repair Kit	1½	RMA/E	Kit 96.63
		Repair kit comprises: impeller, s/steel shaft, 2 bearings, 2 seals, 2 nuts and 2 woodruff keys			
	RM22B	RMB Water Pump Repair Kit	2½	RMB/C/D	Kit 113.06
		Repair kit comprises: impeller, s/steel shaft, 2 bearings, 2 seals, 2 nuts and 2 woodruff keys			
	RM23	RMF/RMB2 Water Pump Repair Kit	2½	RMF	Kit 87.08
		Repair kit comprises: impeller, s/steel shaft, 2 bearings, 1 seals, 2 nuts, 1 woodruff key and 1 retaining pin.			
	RM23H	RMH Water Pump Repair Kit	2½	RMH	Kit 66.80
		Repair kit comprises: impeller, s/steel shaft, 2 bearings, 1 seal, 2 nuts, 1 woodruff key and 1 retaining pin			
	A10.28	RMH Water Pump Body Gasket	2½	RMH	Each 2.08
	A10.53	RMH Water Pump Housing to Block Gasket	2½	RMH	Each 2.08
	A10.68	RMH Water Pump Housing to Heater Gasket	2½	RMH	Each 2.08
<b>Clutch &amp; Flywheel</b>					
Manual Section E					
<b>Clutch Parts</b>					
	E6.7	Clutch Cotter Pin Locates clutch fork to operating shaft	1½, 2½	RMA-F	Each 3.73
	E6.27-30-31	Clutch universal joint rebuild kit	1½, 2½	RMA-F	Kit 45.30
	E6.44	Clutch Compensator Lever Bushes same as M4.104	1½, 2½	RMA-F	Pair 7.20
	E6.45	Clutch Comp Lever shaft	1½, 2½	RMA-H	Each 6.40
	E6.28C	Clutch Operating Shaft - RMC	2½	RMC	Each 32.39
	E6.28B	Clutch Operating Shaft - RMB/RMD&RMF	2½	RMB/D/F	Each 32.40
	E6.28A	Clutch Operating Shaft - RMA/RME	1½	RMA/E	Each 32.39
	E6.32	Clutch Operating Shaft Bush	1½, 2½	RMA-F	Each 10.00
	E6.15	Clutch Operating Shaft Rubber Rings	1½, 2½	RMA-F	Pair 0.70
	E6.30	Clutch Operating Shaft Universal Joint Pins	1½, 2½	RMA-F	Pair 14.33
	E6.8	1½ Clutch Cover Assembly	1½	RMA/E	Each 58.40
	E6.8A	2½ Clutch Cover Assembly	2½	RMB/C/D/F	Each 81.60
		Please note clutch covers will only be sent once your exchange unit has been received.			
	E6.8LE	1½ early 55mm dia Thrust Bearing	1½	RMA	Each 15.56
	E6.8LA	1½ Later & 2½ 65mm dia Thrust Bearing	2½	RMB/F	Each 21.60
	E6.8P	1½ Clutch Friction Plate	1½	RMA/E	Each 26.03
	E6.8PA	2½ Clutch Friction Plate	2½	RMB/C/D/F	Each 32.46
		Please note clutch friction plates will only be sent once your exchange unit has been received.			

Section	Part Number	Description	Model	Supplied as	
	H4200	RMH Clutch Hydraulic Hose	2½	RMH	Each 6.11
	SP1997	RMH Clutch Master Cylinder Kit	2½	RMH	Each 4.00
	3110353	For 7/8" dia cylinders fitted up to car no 3965 RMH Clutch Master Cylinder	2½	RMH	Each 48.00
	SP1967	3/4" dia cylinder fitted from car no 3966 RMH Clutch Master Cylinder Kit	2½	RMH	Each 10.98
	3010420	For 3/4" dia cylinders fitted from car no 3966 RMH Clutch Master Cylinder 1 1/8" Bore	2½	RMH	Each 72.00
<b>Flywheel</b>					
	E6.22	1½ Flywheel Bush now made in Oilite	1½	RMA/E	Each 7.26
	E6.22A	2½ Flywheel Bush now made in Oilite	2½	RMB/C/D/F	Each 13.20
	E6.19	1½ Flywheel Bolt Tab Washers	1½	RMA/E	Set of 3 2.30
	E6.19A	2½ Flywheel Bolt Tab Washers	2½	RMB/F/H	Set of 4 10.77
	E6.18	1½ Flywheel Bolt	1½	RMA/E	Each 6.27
	E6.18A	2½ Flywheel Bolt	2½	RMB/C/D/F	Each 6.27
<b>Ring Gears</b>					
	E6.20/104	2½ Flywheel Starter Ring Gear RHD only	2½	RMB/C/D/F	Each 158.59
	E6.20/106	2½ Flywheel Starter Ring Gear LHD only	2½	RMB/C/D/F	Each 163.67
	E6.20/93	1½ Flywheel Starter Ring Gear	1½	RMA/E	Each 144.00
<b>Clutch Rods</b>					
	E6.36	1½ Clutch Rod Short solid (14" long)	1½	RMA/E	Each 3.12
	E6.36/F	1½ Clutch Rod Short flexible	1½	RMA/E	Each 6.00
	E6.37	Domed clutch rod pivot adjusting nut	1½, 2½	RMA-F	Each 3.76
	E6.50A	1½ Clutch Rod long (16 3/4" long bent end)	1½	RMA/E	Each 6.09
	E6.36A	2 ½ Clutch Rod Short solid (18" long)	2½	RMB/F	Each 3.12
	E6.36A/F	2 ½ Clutch Rod Short flexible	2½	RMB/F	Each 6.32
	E6.50	2½ Clutch Rod long (19 3/4" long bent end)	2½	RMB/C/D/F	Each 4.80
	E6.40	Clutch Operating Rod Short Spring	1½, 2½	RMA-F	Each 4.13
	E6.53	E6.53 Clutch and Brake pedal bushes E6.53, M4.122, M12.122	1½, 2½	RMA-F	Each 4.32
	E6.42	Clutch Pedal Return Spring	1½, 2½	RMA-F	Each 0.96
Note the short rods are the lower ones that break(!) and the long ones are the upper pedal to clutch compensating lever rods For clutch rod clevis pins see brake sundries section					
<b>Gearbox</b>					
Manual Section F					
<b>Mountings</b>					
	F2.108	2½ & RME Gearbox Mounting double mounting blocks	1½, 2½	RMA-F	Pair 31.34
	F8.109-111	Also fitted to 1½ RME RMA Gearbox Mounting single mounting block	1½	RMA	Each 24.26
	F2.2B	Gearbox Lid Nuts Specially made as original (BSF flats/Metric thread)	1½, 2½	RMA-H	Each 2.16
<b>Gear Change</b>					
	F8.6-117	Gear Lever Bush Set	1½, 2½	RMA-F	Set 5.68
	F2.15	Supplied as matched pair in bronze Gear Lever Pivot Snug (stud)	1½, 2½	RMA-F	Pair 1.92
	F2.13	RMA-F Gear Lever Retaining Circlip	1½, 2½	RMA-F	Each 1.52
	F2.7	Gear Lever Bush Spring	1½, 2½	RMA-F	Each 1.36
	F2.8	Gear Lever Spring Retaining Plate	1½, 2½	RMA-F	Each 3.36
	F2.102	Gear Selector Lever Ball	1½, 2½	RMA-F	Each 0.06
	J84/86	RMH Gear Lever Pivot Bush	2½	RMH	Each 19.49
	E2.43	and spring shroud RMH Gear Shifter Oil Seal	2½	RMH	Each 1.60
<b>Internals</b>					
	F2.41	2½ litre Gearbox Layshaft	2½	RMA/B/C/D	Each 28.00
	F2.42	2½ Layshaft Rollers	2½	RMB/C/D/F	Set of 30 4.80
	F2.62	2½ Drive Gear Spigot Rollers	2½	RMB/C/D/F	Set of 15 2.40
	F2.35	2½ Mainshaft 2nd Speed Rollers	2½	RMB/C/D/F	Set of 24 2.40
	F2.30	2½ Mainshaft 3rd Speed Rollers	2½	RMB/C/D/F	Set of 42 0.24
	F3.45/46	2 1/2 Gearbox layshaft thrust washer set	2½	RMA/B/C/D	Set 11.68
	F2.75	2½ Gear Selector Interlock Spring	2½	RMB/C/D/F	Set of 3 4.85
	F2.128	2½ Gear Selector Interlock Ball	2½	RMB/C/D/F	Set of 3 0.12
	F2.27/39	2½ Mainshaft Sliding Hub Spring 12 per g/box	2½	RMA/B/C/D	Each 0.94
	F2.28	1½ & 2½ Sliding Hub Ball 12 per g/box	1½, 2½	RMA-F	Each 2.52
	F8.41	1½ litre Gearbox Layshaft	1½	RMA/E	Each 21.99
	F8.42	1½ Layshaft Rollers	1½	RMA/E	Set of 30 4.80
	F8.45/46	1 1/2 gearbox layshaft thrust washer set	1½	RMA/E	Set 11.04
	F8.62	1½ Drive Gear Spigot Rollers	1½	RMA/E	Set of 13 2.08
	F8.35	1½ Mainshaft 2nd Speed Rollers	1½	RMA/E	Set of 22 2.86
	F8.30	1½ Mainshaft 3rd Speed Rollers	1½	RMA/E	Set of 36 4.68
	F8.75	1½ Gear Selector Interlock Spring	1½	RMA/E	Set of 3 5.04
	F8.28	1½ Gear Selector Interlock Ball	1½	RMA/E	Set of 3 0.30
	F8.27/39	1½ Mainshaft Sliding Hub Spring 12 per g/box	1½	RMA/E	Each 0.80
	F2.11/17	Gearbox Drain & Filler Plug Washer	1½, 2½	RMA-F	Each 0.77
	F2.97	2½ Speedo Gear & Pinion	2½	RMB/C/D/F	Each 38.13
	F3.31	RMH 1st Speed Gear new	2½	RMH	Each
	E2.44	RMH Drive Gear Oil Seal	2½	RMH	Each 4.26
	RM159	RMH Gearbox Layshaft	2½	RMH	Each 70.64
	B128	1½ Front oil seal	1½	RMA/E	Each 19.20
	C130	2½ front oil seal	2½	RMB/C/D/F	Each 4.16
<b>Speedo Cables</b>					
	RM24	Speedo Cable all models except RMH	1½, 2½	RMA-F	Each 15.10
	RM24/p	RMH Speedo Cable	2½	RMH	Each 8.83
	F2.99C	Supplied as complete assembly only (inner and outer cable). 2½ Litre Speedo Drive Oil Seal	1½, 2½	RMA-F	Each 3.21
		Also fitted to RME gearboxes			
<b>Intermediate Shaft</b>					
Manual Sections G, GG					
	G1	Universal Joint	1½, 2½	RMA-H	Each 16.80
	G1/GREASER	Universal Joint Grease Nipple correct long type	1½, 2½	RMA-F	Each 0.87

Section	Part Number	Description	Model	Supplied as	
<b>Rear Axle/Springs</b>					
Manual Sections H, HH, J					
	H4.34	Rear Axle Oil Filler Plug with Washer	1½, 2½	RMA-F	Each 4.80
	H4.35	Rear Axle Oil Filler Plug Copper Washer	1½, 2½	RMA-F	Each 0.46
	H4.63	Rear Axle Oil Drain Plug taper plug no washer	1½, 2½	RMA-F	Each 2.29
	H4.70	Torque Tube Coupling Flange to propshaft	1½, 2½	RMA/B/C/D	Each 58.50
<b>Trunnion</b>					
	H12.70	Grease Nipple Straight 1/8bsp"	1½, 2½	RMA-F	Each 0.38
	H4.66	Trunnion Rubber	1½, 2½	RMA/B/E/F	Pair 3.58
	H8.107-8	Solid rubber bushes. Same as H12.65 also fits RME & RMF prop shaft			
	H8.107	Trunion Rubber 'O' Rings	1½, 2½	RMA-F	Set of 12 14.21
		Set of 12 "O" rings. Also replaces H16.119			
		Trunion Rubber 'O' Ring	1½, 2½	RMA-F	Each 1.18
<b>Halfshafts and Parts</b>					
	H4.12-13	2½ RMB Halfshaft	2½	RMB/C/D/F	Each 274.75
		New remanufactured club part with modified tapered shaft			
		Inc fitting kit & studs			
	H4.12A	2½ Halfshaft Locknut	2½	RMB/C/D/F	Each 8.85
	H16.50	1½ Halfshaft Locknut	1½	RMA/E	Each 3.92
	H12.50	1½ Halfshaft Locknut early type	1½	RMA	Each 10.40
	H4.12B	2½ Halfshaft Tab Washer	2½	RMB/C/D/F	Each 3.18
	H12.49	1½ Halfshaft Tab Washer early type	1½	RMA	Each 3.07
	H16.49	1½ Halfshaft Tab Washer later type	1½	RMA/E	Each 2.92
	H4.12SP	Halfshaft Conversion Collar converts late RMA halfshafts for use in RMB	2½	RMB/C/D/F	Pair 10.80
	RM298	Halfshaft Nut Box Spanner fits both 1½ and 2½	1½, 2½	RMA-F	Each 30.30
	H8.29	RMH Halfshaft Gasket	2½	RMH	Each 2.08
<b>Wheel studs and Nuts</b>					
	RM126	BSF Wheel Nut steel, use on all cars RMA to RMD	1½, 2½	RMA-D	Each 0.88
	RM161	UNF Wheel Nut steel, use on RME and F models	1½, 2½	RME/F	Each 0.90
	RM290	BSF Splined Wheel Stud front & rear RMA; front RMB, RMC, RMD	1½, 2½	RMA-D	Each 6.16
	RM289	UNF Splined Wheel Stud front & rear RME, RMF	1½, 2½	RME/F	Each 6.16
	H4.12G	RMB Rear Wheel Stud	2½	RMB/C/D/F	Each 6.29
<b>Rear Suspension</b>					
	RM131/R	Rear Bumpstop Rubber	1½, 2½	RMA-F	Each 6.62
	HH5.62-63	RMH Radius Arm Bush	2½	RMH	Each 13.52
	H8.49	RMH Rear Axle Anti Sway Bar Bushes	2½	RMH	Set of 4 0.00
<b>Rear Springs</b>					
	H12.104-8	Rear Spring Shackle Assembly complete with plates and nuts	1½, 2½	RMA-F	Each 21.20
	H16.78/10	1½ 10 Leaf Rear Springs	1½	RMA/C/E	Pair 335.80
		10 leaf type to suit all 1½ models.			
	H16.78/11	2½ 11 Leaf Rear Springs	2½	RMB/D/F	Pair 399.39
		11 leaf type to suit all 2½ models (recommended 10 leaf for RMC)			
		All road springs are now made in imperial thickness spring steel			
	RM101	U Bolt	1½, 2½	RME/F	Each 5.63
		For hypoid axle models only. Supplied complete with retaining and locking nuts.			
	H4.80	Torque Tube Axle U Bolt Lining	1½, 2½	RMA/B/C/D	Set of 4 5.60
	H4.81	U bolt nut kit for Torque Tube axle set of 16 nuts	1½, 2½	RMA/B/C/D	Set of 16 2.94
		For torque tube axle U bolts only			
	RM104	RME & RMF Shackle Pin	1½, 2½	RME/F	Each 5.79
		For hypoid axle models only. Shackles and shackle pins are supplied complete with self-locking nuts.			
	RM35	Torque Tube Axle Rear Spring Bush Set	1½, 2½	RMA/B/C/D	Set of 16 14.88
	RM35A	RME & RMF Rear Spring Bush Set	1½, 2½	RME-F	Set of 12 11.16
	RM35P	Torque Tube Axle Rear Spring Black Poly Bush Set	1½, 2½	RMA/B/C/D	Set of 16 63.95
	RM35AP	RME & RMF Rear Spring Black Poly Bush Set	1½, 2½	RME-F	Set of 12 55.40
		Expected life of poly-bush is 5 times that of rubber			
<b>Front Suspension</b>					
Manual Section K					
<b>Link arms &amp; bushes</b>					
	RM131/F	Front Bump Stop Rubber	1½, 2½	RMA-F	Each 6.51
	K6.19-25	Front Suspension Rubber Bush Set	1½, 2½	RMA-F	8Lg/8Sm 21.28
	K6.19-25P	Set comprises: Qty 8 swivel housing bushes, Qty 8 top links.			
		Front Suspension Black Poly Bush Set	1½, 2½	RMA-F	8Lg/8Sm 66.72
		Set comprises: Qty 8 swivel housing bushes, Qty 8 top links.			
	K6.20	Expected life of poly-bush 5 times that of rubber			
	K6.20	Swivel Housing Spindle	1½, 2½	RMA-F	Each 20.24
		Supplied complete with self-locking nuts and dowel.			
	K6.31	Top Link Spindle Lock Nut	1½, 2½	RMA-F	Each 2.64
	LOAN 2	Top Link Spindle Die with slimline die holder	1½, 2½	RMA-F	Per Loan 8.50
		For cleaning up threads of top link spindle K6.69			
		Short term loan only. Die must be returned in good condition to avoid extra charges			
	K6.28	Top Link Spindle Tab Washer	1½, 2½	RMA-F	Set of 4 2.24
	K6.3-56	Front Shockabsorber upper fitting kit see shock absorber section	1½, 2½	RMA-H	Kit 15.36
	K6.50-53	Front Shockabsorber lower fitting kit see shock absorber section	1½, 2½	RMA-H	Kit 7.20
	J4.26	RMH Upper Link Bushes	2½	RMH	Set of 8 18.03
	J4.39	RMH Lower Trunnion Bushes	2½	RMH	Set of 4 9.87
<b>Kingpin &amp; Hub Parts</b>					
	K6.83	Front Hub unit (remanufactured unit with strengthening)	2½	RMB	Each 250.00
	K6.8-16-17	Swivel Pin Assembly (kingpin)	1½, 2½	RMA-F	Each 133.23
		Kingpins only supplied complete with stainless & bronze bushes			
	K6.13	Kingpin Safety Ring	1½, 2½	RMA-F	Each 2.80
	K6.14	Kingpin Rubber Sealing Ring	1½, 2½	RMA-F	Pair 1.78
	K6.16	Kingpin Bronze Bush	1½, 2½	RMA-F	Each 12.00
	K6.17	Kingpin Stainless Steel Bush	1½, 2½	RMA-F	Each 12.71
	K6.18	Grease Nipple	1½, 2½	RMA-F	Each 0.55
	K6.81A	1½ Swivel Nut Right Hand Thread	1½	RMA/E	Each 4.32
	K6.82A	1½ Swivel Nut Left Hand Thread	1½	RMA/E	Each 4.32
	K6.81B	2½ Swivel Nut Right Hand Thread	2½	RMB/C/D/F	Each 5.10
	K6.82B	2½ Swivel Nut Left Hand Thread	2½	RMB/C/D/F	Each 5.10



Section	Part Number	Description	Model	Supplied as	
	K6.89	2½ Front Hub Bearing Tab Washer	2½	RMB/C/D/F	Each 2.40
	K6.89A	1½ Front Hub Bearing Tab Washer	1½	RMA/E	Each 2.40
<b>Torsion Bar Parts</b>					
	K6.35	Torsion Bar Bush	1½, 2½	RMA-F	Each 2.75
	K6.36	Torsion Bar Sleeve Dust Cap	1½, 2½	RMA-F	Pair 2.56
	K6.38	Lock Nut - Torsion Bar Sleeve	1½, 2½	RMA-F	Pair 13.76
	K6.58	Torsion Bar Adjusting Bolt	1½, 2½	RMA-F	Each 3.69
	K6.59A	1½ Locating Cup torsion bar to adjusting bolt	1½	RMA/E	Each 4.16
	K6.59B	2½ Locating Cup torsion bar to adjusting bolt	2½	RMB/C/D/F	Each 4.38
	K6.40	Torsion Bar Nut Spring Clip	1½, 2½	RMA-F	Each 2.24
	J4.35	RMH Torsion Bar Bushes	2½	RMH	Set of 4 29.38
<b>Shock Absorbers</b>					
	K6.2	RMA - RMF Front Shock Absorber inc bushes	1½, 2½	RMA-F	Pair 81.08
	RM170	RMH Front Shock Absorber inc bushes	2½	RMH	Pair 91.20
	K6.3-56	Front Shock absorber upper fitting kit (single) contains K6.3,5,56,65,66 & 67	1½, 2½	RMA-H	Kit 15.36
	K6.50-53	Front Shockabsorber lower fitting kit (single) contains K6.50,53,23 & 68	1½, 2½	RMA-H	Kit 7.20
	RM88	Shock absorber bush kit	1½, 2½	RMA-F	Kit 5.12
	R2.67	Steering Wheel inc clamp nut Late style wheel, as original but with dark brown powder coated alloy rim	1½, 2½	RMA/B/D/E/F	Each 486.65
	R2.67B	Steering wheel clamp nut and bolt	1½, 2½	RMA-F	Each 37.26
	R2.69	Steering Column Top Bush Made in phosphor bronze	1½, 2½	RMA-F	Each 4.19
	K10.51	Steering Rack New manufactured part (rack only)	1½, 2½	RMA-F	Each 133.49
	K10.52	Steering Gear Housing and Adapter right hand drive	1½, 2½	RMA-F	Each 104.80
	K10.52/L	Steering Gear Housing and Adapter left hand drive	1½, 2½	RMA-F	Each 104.80
	K10.11	Double Eye Locating Ring	1½, 2½	RMA-F	Each 7.68
	K10.12	Steering Gear Dust Cover Convuluted Rubber Boots and Clips	1½, 2½	RMA-F	Pair 14.92
	K10.13	Steering Gear Bearing	1½, 2½	RMA-F	Each 4.98
	RM239	Steering Column Stator Tube including nut & olive Please always give model when ordering stator tubes and state whether original or replacement horn switch assembly is fitted (there is a choice of 4 lengths); will NOT fit RMC with headlamp dip switch mounted in centre of steering wheel	1½, 2½	RMA-F	Each 32.00
	K10.16-17	Steering Box to Stator Tube Nut & Olive	1½, 2½	RMA-F	Kit 2.06
	K10.43	Steering Gear Steady Plunger	1½, 2½	RMA-F	Each 17.18
	K10.24-46-61	Inner Track Rod End repair kit Kit comprises: 1 pin, 2 bushes, 1 self-locking nut and the dust boot	1½, 2½	RMA-F	Kit 43.94
	K10.31-32	Outer Track Rod End repair kit Kit comprises: 1 pin, 2 bushes, 1 self-locking nut.	1½, 2½	RMA-F	Kit 35.05
	K10.35C	Outer Track Rod End Locking Spring Clip	1½, 2½	RMA-F	Each 0.56
	K10.36	Outer Track Rod End Brass Dust Cover	1½, 2½	RMA-F	Pair 8.32
	K10.37	Outer Track Rod End Rubber Sealing Ring	1½, 2½	RMA-F	Pair 2.18
	K10.61	Inner Track Rod End Dust Seal	1½, 2½	RMA-F	Pair 3.46
	K6.14/G	Grease Nipple to grease through stop bolt hole	1½, 2½	RMA-F	Each 0.67
	J4.130	RMH Steering Column Bearings	2½	RMH	Set of 6 9.46
	J4.45	RMH Rear Tie Bar Bushes	2½	RMH	Set of 4 9.60
	J4.71	RMH Track Rod End Dust Seal	2½	RMH	Pair 30.40
	J4.1-153/L	RMH Left Hand Swivel Pin and Bushes	2½	RMH	Each 145.78
	J4.1-153/R	RMH Right Hand Swivel Pin and Bushes Recommended to fit new Pathfinder swivel pins in pairs	2½	RMH	Each 145.78
<b>Rear Dampers</b>					
Manual Section L					
	K6.2A	Telescopic Rear Shock Absorbers Telescopic inc bushes	1½, 2½	RMA-F	Pair 60.58
	RM140	Lever Arm Shock Absorbers Recommended to be fitted in pairs, strict exchange basis only; sent only on receipt of old unit	1½, 2½	RMA/B/C/D	Each 106.73
	RM295	Drop Arm Pin & Bush complete with nut, washer & split pin	1½, 2½	RMA/B/C/D	Each 9.33
	RM279	Drop Arm Bush Set For above lever arm shock absorbers	1½, 2½	RMA-D	Set of 4 9.60
	RM295/RM279 Exch	Drop arm refurbished with new pins and bushes (exchange only available in long and short versions)	1½, 2½	RMA/B/C/D	Each 29.46
<b>Braking System</b>					
Manual Sections M, MM					
<b>Brake Cylinders</b>					
Please note that not all cylinders are currently available. Together with the Spares Advisory panel we are sourcing replacements for the 'unavailable units.' Please see the tables on pages 27-29 for detailed application of all brake parts.					
not all early wheel cylinders are available at all times					
	390051	RMA Front Wheel Cylinder Left Hand	1½	RMA	Each 69.15
	390052	RMA Front Wheel Cylinder Right Hand	1½	RMA	Each 58.80
	390070	RMB 1 Leading Shoe Front Wheel Cylinder Left Hand	2½	RMB	Each 24.00
	390071	RMB 1 Leading Shoe Front Wheel Cylinder Right Hand	2½	RMB	Each 18.40
	390150	RME Rear Wheel Cylinder Left Hand	1½	RME	Each 45.00
	390151	RME Rear Wheel Cylinder Right Hand	1½	RME	Each 45.00
	390172	RMF Rear Wheel Cylinder Left Hand	2½	RMF	Each 88.45
	390173	RMF Rear Wheel Cylinder Right Hand	2½	RMF	Each 88.45
	390112	RMH Rear Wheel Cylinder Left Hand	2½	RMH	Each 223.30
	390113	RMH Rear Wheel Cylinder Right Hand	2½	RMH	Each 223.30
	390248	RMH Front Wheel Cylinder Left Hand	2½	RMH	Each
	390249	RMH Front Wheel Cylinder Right Hand	2½	RMH	Each
	390250	RMB 12" Front Wheel Cylinder Left Hand	2½	RMB/C/D	Each 0.00
	390251	RMB 12" Front Wheel Cylinder Right Hand	2½	RMB/C/D	Each 0.00
	390320	RME Front Wheel Cylinder Left Hand	1½	RME	Each 45.12
	390321	RME Front Wheel Cylinder Right Hand	1½	RME	Each 45.12
	390338	RMF Front Wheel Cylinder Left Hand	2½	RMF	Each 56.77
	390339	RMF Front Wheel Cylinder Right Hand	2½	RMF	Each 56.77
	390360	RMB 11" Front Wheel Cylinder Left Hand	2½	RMB	Each 24.00
	390361	RMB 11" Front Wheel Cylinder Right Hand	2½	RMB	Each 24.00
	64067517	RMF Master Cylinder 1" diameter	2½	RMF	Each
	64067532	RME Master Cylinder 3/4" diameter	1½	RME	Each 240.00
	64067542	RMH Master Cylinder 3 bolt mounting	2½	RMH	Each 176.00
	3110420	RMH Master Cylinder 2 bolt mounting All above M/cylinders are limited supply only	2½	RMH	Each 56.00
	4258-248	RMH Remote Brake Servo Lockheed type 7	1½, 2½	RMH	Each 224.00

Section	Part Number	Description	Model	Supplied as	
	RM91	Master Cylinder Plunger 7/8" diameter	1½	RMA	Each 49.15
	RM91A	Stainless steel plunger For late 1½ hydro-mechanical master cylinders			
		Master Cylinder Plunger 1" diameter	1½, 2½	RMA1/B/C/D/F	Each 49.15
		Stainless steel plunger For early 1½ and all 2½ hydro-mechanical master cylinders			
Brake Cylinder Kits					
Please see the tables on pages 27-29 for detailed applications of all brake parts.					
All wheel cylinder kits contain sufficient seals for one axle.					
	RM223	Brake Seal Rubber Grease in sealed sachet	1½, 2½	RMA-H	SACHET 1.01
	SP1203	RMA & RMB Rear Dust Covers pair M4.11 or M12.11	1½, 2½	RMA-D	Pair 12.04
	SP1208	RMA2 Master Cylinder kit 7/8"	1½	RMA	Each 6.92
	SP1208/C	RMA2 Master Cylinder Copper Washer	1½	RMA	Each 4.10
	SP1209	RMA1 RMB Master Cylinder kit 1"	1½, 2½	RMA/B/C/D	Each 14.08
	SP1215	RME Rear Wheel Cylinder axle kit	1½	RME	Each 5.36
	SP1220	RMA & RMB 12" 2 leading shoe wheel cyl axle kit	1½, 2½	RMA/B/C/D	Each 3.49
	SP1974	RMF Master Cylinder Kit 1" Brovex kit	2½	RMF	Each 5.36
	SP1975	RME & RMH Master Cylinder 3/4" Brovex kit	1½, 2½	RME/H	Each 5.82
	SP2006	RMB 11" Front Wheel Cylinder axle kit Brovex kit	2½	RMB/C/D	Each 6.02
		contains dust covers & cup seals only for annular add SP2006A			
	SP2006A	RMB 11" Front Wheel Cylinder Annular Seals axle kit	2½	RMB/C/D	Set of 4 3.58
		additional annular seals for alternative cylinders			
	SP2015	RMF Rear Wheel Cylinder axle kit	2½	RMF	Each 6.83
	SP2049	RME Front Wheel Cylinder axle kit	1½	RME	Each 14.78
	SP2051	RMB early & RMH Front Wheel Cylinder axle kit	2½	RMB/H	Each 5.44
	SP2056	RMF Front Wheel Cylinder axle kit	2½	RMF	Each 6.72
	SP2003	RMH Rear Wheel Cylinder axle kit	2½	RMH	Each 4.61
	SP2023	RMH Rear Wheel Cylinder axle kit	2½	RMH	Each 6.80
	SP1975Shim	Stainless steel shim for RME RMH master cylinder kit	1½, 2½	RME/H	Set of 3 11.20
	SP1974Shim	Stainless steel shim for RMB RMF master cylinder kit	2½	RMB/C/D/F	Set of 3 11.20
	RM173	RMH Brake Servo	2½	RMH	Set of 3 7.20
		Part nos. in Pathfinder workshop manual M4.111-127-132			
Brake Reline Kits					
To reline your brakes on one axle you will need to order as follows. Rivets are included.					
	RM282	Rivet Punch for brake linings	1½, 2½	RMA-H	Each 7.20
	RMAGG48/1	RMA Front axle with GG48/1 linings (2 pairs) see note 4 page 35	1½	RMA	Axle Set 37.76
	RMAGG79/1	RMA Front axle with GG79/1 linings (2 pairs) see note 4 page 35	1½	RMA	Axle set 24.00
	RMADA28/1	RMA Rear axle with DA28/1 linings (2 pairs)	1½	RMA	Axle set 28.60
	RMEGG48/2	RME Front axle with GG48/2 linings (2 Pairs)	1½	RME	Axle set 36.80
	RMEGG48/79	RME Rear axle with GG48/2 leading and GG79/2 trailing (2 pairs)	1½	RME	Axle set 27.23
	RMBGG18/1	RMB,C,D Front and Rear axle up to 60s6200 with GG18/1 (2 pairs)	2½	RMB/C/D	Axle set 37.76
		Note all 12 inch drums			
	RMBFGG72/1	RMB,C,D & F Front axle 60s6201 on with GG72/1 linings (2 pairs)	2½	RMB/C/D	Axle set 40.00
		Note 11 inch drums			
	RMBGG68/1	RMB,C,D Rear axle 60s6201 to 62s9910 with GG68/1 linings (2 pairs)	2½	RMB/C/D	Axle set 39.36
		Note 11 inch drums			
	RMFGG68/72	RMF Rear axle with GG68/1 trailing and GG72/1 leading (2 pairs)	2½	RMF	Axle set 39.68
Individual Linings					
Please see the tables on pages 27-29 for detailed applications of all brake parts.					
Linings are supplied in pairs complete with rivets. Please ensure you order correct quantity and type. Linings MUST always be fitted as axle sets					
	RM282	Rivet Punch for brake linings	1½, 2½	RMA-H	Each 7.20
	GG48/1	RMA Front Brake Lining	1½	RMA	Pair 18.40
	GG79/1	RMA Front Brake Lining	1½	RMA	Pair 12.00
	DA28/1	RMA Rear Brake Lining	1½	RMA	Pair 14.29
	GG18/1	RMB 12" Front And Rear Brake Lining	2½	RMB	Pair 18.40
	GG48/2	RME Front and Leading Rear Brake Lining	1½	RME	Pair 18.40
	GG79/2	RME Rear Trailing Brake Lining	1½	RME	Pair 8.35
	GG72/1	RMB11" & RMF Front Brake Lining	2½	RMB/C/D/F	Pair 20.00
	GG68/1	RMB11" & RMF Rear Brake Lining	2½	RMB/F	Pair 19.20
	GG90/1	RMH Front Brake Lining	2½	RMH	Pair 14.08
	GG96/1	RMH Front Brake Lining	2½	RMH	Pair 14.72
	GG103/1	RMH Front & Rear Brake Lining	2½	RMH	Pair 14.08
	GG62/1	RMH Rear Brake Lining	2½	RMH	Pair 16.32
	GG70/1	RMH Rear Brake Lining	2½	RMH	Pair 12.16
Brake Springs					
Please see the tables on pages 27-29 for detailed applications of all brake parts.					
All brake springs are now readily available					
	GB16337	Brake Shoe Return Spring	1½	RMA	Each 4.40
	GB2088	Brake Shoe Return Spring	1½	RMA	Each 7.85
	GB2453	Brake Shoe Return Spring	1½, 2½	RMA-F	Each 9.52
	GB2478	Brake Shoe Return Spring	1½, 2½	RMA/B	Each 7.96
	GB2688A	Brake Shoe Return Spring	2½	RMB	Each 2.96
	GB37688	Brake Shoe Return Spring	2½	RMB	Each 6.00
	GB40454	Brake Shoe Return Spring	1½	RME	Each 9.52
	GB40610	Brake Shoe Return Spring	2½	RMB	Each 8.79
	GB5183	Brake Shoe Return Spring	2½	RMB	Each 3.20
	GB39757	Brake Shoe Return Spring	1½, 2½	RME/F	Each 9.65
	GB41348	Brake Shoe Return Spring	2½	RMH	Each 4.00
	GB3311	Brake Shoe Return Spring	2½	RMH	Each 2.96
	GB47725	Brake Shoe Return Spring	2½	RMH	Each 3.20
	GB41656	Brake Shoe Return Spring	2½	RMH	Each 2.86
		(Up to Chassis No RMH3965)			
	RM135	Brakelight Switch Spring	1½, 2½	RMA/B	Each 1.60
		Hydro-mechanical system only			
	RM263	RMA2 7/8" Master Cylinder Piston Spring	1½	RMA	Each 1.28
	RM264	RMA1-RMB 1" Master Cylinder Piston Spring	1½, 2½	RMA/B/C/D	Each 1.32
	RM264/S	RMB 1" Master Cylinder Seal Spring small	2½	RMB/C/D	Each 1.16
	MM4.107/E	RME 3/4" Master Cylinder Piston Spring	1½	RME	Each 1.20
	MM4.107/F	RMF 1" Master Cylinder Piston Spring	2½	RMF	Each 1.44
Brake Hoses					
Please see the tables on pages 27-29 for detailed applications of all brake parts.					
All hoses come complete with relevant locknuts					
	364620	RMA & RMB Low Pressure Master Cylinder Feed Hose	1½, 2½	RMA/B/C/D	Each 3.36
	RM154	Stainless Steel Hose Clip 8-16mm dia to fit above hose	1½, 2½	RMA-F	Each 0.72
	3703919	RMA & RMB High Pressure Master Cylinder Hose	1½, 2½	RMA-D	Each 9.42

Section	Part Number	Description	Model	Supplied as	
	3700631	RME & RMF Rear Brake Hose	1½, 2½	RME/F	Each 7.92
	3700629	RMH Rear Brake Hose	2½	RMH	Each 7.92
	3703925	RMA1 1946-48 Front Brake Hose	1½	RMA	Each 10.45
	3703928	RMA2 1948-52 Front Brake Hose	1½	RMA	Each 7.07
	3703929	RMB 1 Single Leading Shoe Front Hose	2½	RMB	Each 6.53
	3704028	RMB2, RME & RMF Front Brake Hose	1½, 2½	RMB/E/F	Each 7.56
	3700628	RMH Front Brake Hose	2½	RMH	Each 6.62
	UNFN3/8F	Hose Lock Nut 3/8" UNF	1½, 2½	RMA-H	Each 0.05
	UNFN7/16F	Hose Lock Nut 7/16" UNF	1½, 2½	RMA-F	Each 0.05
<b>Brake pipe sets</b>					
	GB5729	GB5729 Brake pie set RILEY RMA 1946-52 EARLY TO CHASSIS 40S 18867	1½	RMA	Each 51.47
	GB5726	GB5726 Brake pipe set RILEY RMA 1946-52 LATER FROM CHASSIS 40S 18868	1½	RMA	Each 52.34
	GB1027	GB1027 Brake pipe set RILEY RMB 46-48 single wheel Cyl 12" drums, early hose bracket, to chassis 3070	2½	RMB	Each 52.26
	GB5727	GB5727 Brake pipe set RILEY RMB/RMC 48-49 Double wheel Cyl 12" drums early hose position, chassis 3071-6200	2½	RMB/C	Each 71.41
	GB1026	GB1026 Brake pipe set RILEY RMB/RMC/RMD 49-52 Double wheel Cyl, 11" drums, chassis 6201-7680, early hose position	2½	RMB/C/D	Each 89.97
	GB5725	Brake pipe set Riley RMB/RMC/RMD 49-52 Dual Wheel Cyl, from chassis 7681 new hose position	2½	RMB/C/D	Each 89.20
	GB1022	GB1022 Brake Pipe set RILEY RME 1952-55	1½	RMRME	Each 147.17
	GB5730	GB5730 Brake pipe set RILEY RMF 1953-54	2½	RMF	Each 135.07
	GB1023	GB1023 Brake pipe set RILEY PATHFINDER/RMH (made to order only)	2½	RMH	Each 292.37
	GB1022T	GB1022T 4 way" T" piece to fit brake light switch RILEY RME 1952-55	1½	RME	Each 15.33
	GB1026RES	GB1026RES Brake Res pipe RILEY RMB/RMC/RMD 49-52 Double wheel Cyl, 11" drums, chassis 6201-7680, early hose position	2½	RMB/C/D	Each 17.34
	GB1023RES	GB1023RES Brake RES pipe RILEY PATHFINDER/RMH	2½	RMH	Each 31.94
	GB1027RES	GB1027RES Brake RES pipe RILEY RMB 46-48 single wheel Cyl 12" drums, early hose bracket, to chassis 3070	2½	RMB	Each 16.69
	GB5725RES	GB5725RES Brake res pipe Riley RMB/RMC/RMD 49-52 Dual Wheel Cyl, from chassis 7681 new hose position	2½	RMB/C/D	Each 16.69
	GB5726RES	GB5726RES Brake Res pipe RILEY RMA 1946-52 LATER FROM CHASSIS 40S 18868	1½	RMA	Each 14.86
	GB5729RES	GB5729RES Brake RES pipe RILEY RMA 1946-52 EARLY TO CHASSIS 40S 18867	1½	RMA	Each 14.86
	GB5730 RES	GB5730 RES RILEY RMF 1953-54 Brake res pipe	2½	RMF	Each 15.60
	GB1022RES	GB1022RES Brake RES pipe RILEY RME 1952-55	1½	RME	Each 15.01
	GB5727 RES	GB5727 RES Brake RES pipe RILEY RMB/RMC 48-49 Double wheel Cyl 12" drums early hose position, chassis 3071-6200	2½	RMB/C	Each 16.69
<b>Brake Sundries</b>					
	BSFBD	Please see the tables on pages 27 to 29 for detailed applications of all brake parts. BSF Screw - Brake Drum	1½, 2½	RMA/B/C/D	Each 0.48
	HH4.38	UNF Screw - Brake Drum	1½, 2½	RMA/F	Each 0.56
<b>Handbrake</b>					
	MM4.26	RME & RMF Handbrake Cable long front to rear	1½, 2½	RME/F	Each 31.92
	2100	Short Handbrake Cable (from pistol) 18"	1½, 2½	RMA-F	Each 5.28
	2101	Short Handbrake Cable (from pistol) 15"	1½, 2½	RMA-D	Each 6.08
	2102	Short Handbrake Cable (from pistol) 13"	1½, 2½	RMA-D	Each 5.31
<b>Hydraulic system</b>					
	377620	Bleed Screw 5/16" BSF Thread	1½, 2½	RMA	Each 0.80
	377620/S	Bleed Screw 5/16" BSF Thread Stainless Steel	1½	RMA	Each 1.92
	64470444	Bleed Screw 3/8" UNF Thread	1½, 2½	RMA-F	Each 0.47
	64470444/S	Bleed Screw 3/8" UNF Thread Stainless Steel	1½, 2½	RMA-F	Each 3.49
	64475409	Bleed Screw 7/16" UNF Thread	1½, 2½	RMB	Each 1.33
	M4.39	Bleed Nipple Dust Cover all models RMA-RMH	1½, 2½	RMA-F	Each 0.22
	720011	3/16 Male 3/8UNF Pipe Nut	1½, 2½	RMA-F	Each 0.35
	720011/A	3/16 Male 7/16UNF Pipe Nut	1½, 2½	RMA-F	Each 0.19
	720011/AS	3/16 Male 7/16UNF Pipe Nut Stainless Steel	1½, 2½	RMA-F	Each 0.78
	720012	1/4 Male 7/16UNF Pipe Nut Stainless Steel	1½, 2½	RMA-F	Each 4.07
	720015	3/16 Female 3/8UNF Pipe Nut	1½, 2½	RMA-F	Each 0.19
	720015/S	3/16 Female 3/8UNF Pipe Nut Stainless Steel	1½, 2½	RMA-F	Each 0.70
	720015/A	3/16 Female 7/16UNF Pipe Nut	1½, 2½	RMA-F	Each 0.29
	720016	1/4 Female 7/16UNF Pipe Nut Stainless Steel	1½, 2½	RMA-F	Each 4.28
	G004	5/16 Female ½ UNF Pipe Nut	1½, 2½	RMA-F	Each 0.43
	G004A	5/16 Male ½ UNF Pipe Nut	1½, 2½	RMA-F	Each 0.43
	M12.47	RMA & RMB Early Front Brake Cylinder Banjo Bolt fits both 1½ AND 2½ (M4.47)	1½, 2½	RMA/B	Each 4.81
	MM4.123	Brake Supply Tank 7/16" Outlet fits RME & RMF with 7/16" UNF outlet	1½, 2½	RMA-F	Each 55.41
	MM4.123/2	Brake Supply Tank ½" Outlet fits RMA & RMB with ½" UNF outlet	1½, 2½	RMA-F	Each 64.27
	MM4.123/L	Brake Fluid Supply Tank Girling Label	1½, 2½	RMA-F	Each 0.30
<b>Mechanical system</b>					
	GB41326/7	RME & RMF Rear Dust Covers pair MM4.102 see below for fitting kit	1½, 2½	RME-F	Pair 4.51
	SP1203	RMA & RMB Rear Dust Covers pair M4.11 in workshop manual	1½, 2½	RMA-D	Pair 12.04
	M4.56	Brake Link Seals Rubber sealing rings for rear brake balance link	1½, 2½	RMA-D	Set of 4 0.76
	M4.97	Brake Compensating Lever Bushes	1½, 2½	RMA/B/C/D	Pair 5.12
	M4.113	Clevis Fork & Pin tapped 1/4" BSF with 1/4" Gap	1½, 2½	RMA-F	Each 8.32
	RM207	Clevis Pin 1/4" Dia x 3/4" Long	1½, 2½	RMA-H	Each 0.21
	RM208	Clevis Pin 1/4" Dia x 1" Long	1½, 2½	RMA-H	Each 0.23
	RM209	Clevis Pin 5/16" Dia x 1" Long	1½, 2½	RMA-H	Each 0.28
	RM210	Clevis Pin 3/8" Dia x 1" Long Clevis pins are for use with both brake and clutch rods; length is overall and split pin hole is approx 1/16" in from end of pin	1½, 2½	RMA-H	Each 0.37
	M4.58	Brake Balance Lever Bushes	1½, 2½	RMA-F	Pair 3.14
	M4.104	Brake Cross Shaft Bushes	1½, 2½	RMA-F	Pair 7.20
	RM223	Brake Seal Rubber Grease in sealed sachet	1½, 2½	RMA-H	SACHET 1.01
	RM278	Intermediate Brake Lever Pin & Bush Consists of parts H4.48 pin + M4.111 bush + nut & washer Ensure only lubricated with rubber grease or silicon lubricant	1½, 2½	RMA-E	Set 4.11
	M4.18	RMA & RMB Rear Brake Expander Rollers For hydro-mechanical brake system	1½, 2½	RMA/B/C/D	Pair 2.11

Section	Part Number	Description	Model	Supplied as	
	MM4.84	RME & RMF Handbrake Expander Rollers For all-hydraulic brake system	1½, 2½	RMRME RMF RMH	Pair
	M12.120	Brake pedal shaft	1½, 2½	RMA-F	Each
	M12.105	Brake Cross shaft spindle	1½, 2½	RMA-F	Each
	MM4.102/E	RME Rear Dust Seal fitting kit including seals, 4 x metal plates, nyloc nuts, double spring washers, and instructions	1½	RME	Car kit
	MM4.102/F	RMF Rear Dust Seal fitting kit including seals, 4 x metal plates, nyloc nuts, double spring washers, and instructions	2½	RMF	Car kit
<b>Brake Light Switches</b>					
	RM116	Mechanical Brake Light Switch original pressed steel type	1½, 2½	RMA/B	Each
	RM116H	Hydraulic Brake Light Switch	1½, 2½	RME-F	Each
	RM135	Brake light Switch Spring	1½, 2½	RMA/B	Each
<b>Electrical</b>					
Manual Section N					
	RM265	The list price for the exchange starter motors and dynamos is for a completely rebuilt unit which includes a new armature. This results not in a repaired unit but one in as near new condition as is possible. Please note that early solenoid on starter types are not included in this exchange simply because the brush end caps suffer from aluminium corrosion. We can however have your unit rebuilt if you require if your end cap is serviceable. We can also offer this 'own unit rebuilt' to later starters and all dynamos if you would like to have your original rebuilt. I also offer the same rebuild service to your old control boxes, please contact us for further details. The costs listed below are a guide only and almost certainly rebuild costs will be lower. <b>Automatic Battery Charger and Conditioner</b> Trickle charger which charges in an automatic cycle to keep battery fully charged; can be left connected all the time the car is not in use.	1½, 2½	RMA-H	Each
<b>Dynamos</b>					
	C39	Exchange unit prices shown are the max cost, actual cost is based on repair cost of your unit.	1½	RMA/E	Each
	C45YV	1½ Dynamo exchange	1½	RMA/E	Each
	C45PV	2½ Dynamo exchange	2½	RMB/C/D/F	Each
	C39P	1½ C39 Dynamo Pulley and pressed steel Fan	1½	RMA/E	Each
	C39Nut	C39 Dynamo Pulley Nut M11 17mm AF	1½	RMA-H	Each
	C45P/A	1½ Dynamo Pulley C45YV only	1½	RMA/E	Each
	C45Nut	C45 Dynamo Pulley Nut M17x1.0 24mm AF	2½	RMB/C/D/F	Each
	C45P	2½ Dynamo Pulley C45PV only	2½	RMB/C/D/F	Each
	227305	1½ 51-53 C39 Dynamo Brushes	1½	RMA/E	Pair
	238061	2½ 48-53 C45YV only Dynamo Brushes	2½	RMB/C/D/F	Pair
	238062	2½ Dynamo Brush Springs C45	2½	RMB/C/D/F	Pair
	228159	C39 Dynamo Brush Springs	1½	RMA/E	Pair
	RM300T	1 1/2 Dynamo bolt Tube	1½	RMA/E	Each
	RM300B	1 1/2 Dynamo long bolt and nut	1½	RMA/E	Each
	AA10.79	Dynamo bracket lug 1 1/2	1½	RMA/E	Each
<b>Starters &amp; Solenoids</b>					
	M418G	1½ Starter exchange Note fits also LHD 2½	1½	RMA/E	Each
	M418G/S	1½ Early Starter with Solenoid (exchange only)	1½	RMA/B/C/D/E	Each
	M45G	2½ Starter exchange only	2½	RMB/C/D/F	Each
	M45G/S	2½ Starter with solenoid exchange only	2½	RMB/C/D	Each
	RM293	Starter Motor Bendix Return Spring	1½, 2½	RMA-H	Each
	RM297	Starter Motor Bendix Castellated Nut	1½, 2½	RMA-F	Each
	255659	1½ & 2½ Starter Brushes	1½, 2½	RMA-F	Set of 4
	270004	1½ & 2½ Starter Brush Springs	1½, 2½	RMA-H	Set of 4
	RM64	Solenoid complete with dust cover	1½, 2½	RMA-F	Each
	RM64C	Solenoid Rubber Dust Cover	1½, 2½	RMA-F	Each
	RM175	Small round rubber dust cover fits bulkhead & starter mounted solenoids	1½, 2½	RMA-H	Each
<b>Control &amp; Fuse Boxes</b>					
	37138	Control Box repairs will typically take 14 working days. RB106/1 Control Box new units, no exch required	1½, 2½	RMA-F	Each
	37065/R	5 Lucas terminal type RF95/2 Control Box your unit repaired the price is an estimate	1½, 2½	RMA-F	Each
	RF91/R	9-terminal type. Send your old unit to be reconditioned RF91 Control Box your unit repaired the price is an estimate	1½, 2½	RMA-F	Each
	RM277	Early 9 terminal type. Send your old unit to be reconditioned Note no exchange control boxes available due to stocks being exhausted.	1½, 2½	RMA-H	Each
	RM163	Control Box Brass Terminal Screw	1½, 2½	RMA-H	Each
	RM217	BSF threads for original control boxes only	1½, 2½	RMA-H	Each
	RM203	Bulkhead Junction Box 6 terminals	1½, 2½	RMA-H	Each
	RM203/A	Bulkhead Junction Box 2 terminals for 2½ Dynamo connection	1½, 2½	RMA-H	Each
	RM212	Bulkhead 4 Way Fuse Box modern fuses screw terminals	1½, 2½	RMA-H	Each
	RM213	Bulkhead 4 Way Fuse Box glass fuses Lucar terminals	1½, 2½	RMA-H	Each
	RM214	Fuse 15 amp glass tube	1½, 2½	RMA-H	Each
		Fuse 25 amp glass tube	1½, 2½	RMA-H	Each
		Fuse 35 amp glass tube	1½, 2½	RMA-H	Each
<b>Brake Light Switches</b>					
	RM116	Mechanical Brake Light Switch original pressed steel type	1½, 2½	RMA/B	Each
	RM116H	Hydraulic Brake Light Switch	1½, 2½	RME-F	Each
	RM135	Brake light Switch Spring	1½, 2½	RMA/B	Each
<b>Sidelights</b>					
	RM117	Chrome Torpedo Sidelight	1½, 2½	RMA-F	Each
	RM117/F	Supplied complete with medallion, double filament bulbholder, double filament bulb, glass lens, lens screw & rubber mounting gasket	1½, 2½	RMA-F	Each
	RM117/G	Chrome Torpedo Sidelight fitted with RM117C	1½, 2½	RMA-F	Each
	RM117/C	Torpedo Sidelight Rubber Mounting Gasket	1½, 2½	RMA-F	Each
		Flasher Conversion Bulb Holder for torpedo sidelight	1½, 2½	RMA-F	Each
		Twin Bulbholders fitted with 5 watt clear & 21 watt amber capless bulbs			

Section	Part Number	Description	Model	Supplied as	
	RM117/B	<b>Sidelight Single Contact Bulb Holder not restyled E</b> Accepts single pole single filament bulbs for use as sidelight only	1½, 2½ RMA-F	Each	21.95
	RM152	<b>Sidelight Lens Locating Screw not restyled E</b>	1½, 2½ RMA-F	Each	1.64
	RM115	<b>Sidelight Lens with chrome rim &amp; glass lens, not restyled E</b>	1½, 2½ RMA-F	Each	18.82
	RM115/E	<b>Sidelight Lens for restyled RME</b>	1½ RME	Each	34.77
	RM90	Complete lens & bulbholder assembly <b>Medallion</b>	1½, 2½ RMA-F	Each	3.30
	RM90E	Sidelight round red medallion <b>RME 2 (restyled) Red Tell Tale</b> Includes retaining clip	1½, 2½ RME	Each	6.67
<b>Rear Lamps</b>					
	RM111/G	<b>D Lamp gasket</b>	1½, 2½ RMA/B/D/E/F	Each	2.40
	RM111	<b>D Lamp Chrome</b> "D" lamps have the split all-red lens type	1½, 2½ RMA/B/D/E/F	Each	70.98
	RM72	<b>D Lamp Clear Side Lens</b> For original D lamps only (rounded corner top & bottom)	1½, 2½ RMA/B/D/E/F	Each	6.40
	RM72/R	<b>D Lamp Clear Side Lens</b> For replica D lamps only (semi-circular top & bottom)	1½, 2½ RMA/B /D/E/F	Each	0.80
	RM151	<b>D Lamp Main Lens</b> All-red rear lens for D lamps with dividing bar	1½, 2½ RMA/B/D/E/F	Each	17.09
	ST38A	<b>RMC RearTail Lamp</b> Black painted brass body (can be chromed)	2½ RMC	Each	28.08
	RM255	<b>Reversing Lamp chrome on brass glass lens</b>	1½, 2½ RMA-H	Each	31.30
	469	<b>RMC Number Plate and Reversing Lamp</b>	2½ RMC	Each	
	469E	<b>RME2 Number Plate and Reversing Lamp</b>	1½ RME	Each	104.00
<b>Butler Lamps</b>					
	RM100A	<b>Replica Butler Lamps</b> These are slightly larger than the originals and are fitted with a small head light unit which takes an H4 Halogen Bulb	1½, 2½ RMA-F	PAIR	127.19
	RM100B	<b>Butler Lamp Badge</b>	1½, 2½ RMA-F	Each	2.69
	RM100S	<b>Butler Lamp Screw</b>	1½, 2½ RMA-F	Each	0.02
<b>Warning Lenses</b>					
	RM199	<b>Trafficator Arm Orange Lens</b>	1½, 2½ RMA-H	Each	9.02
	RM199T	<b>Stainless Steel Top for Trafficator Arm Orange Lens</b>	1½, 2½ RMA-H	Each	9.02
	RM153	<b>Angled Rear Reflector</b>	1½, 2½ RMA/F	Each	11.65
	RM165	<b>Ignition Warning Tell-tale Light Lens</b> Cherry red	1½, 2½ RMA-F	Each	0.99
	RM166	<b>Main Beam Warning Tell-tale Light Lens</b> Dark red	1½, 2½ RMA-F	Each	0.99
	RM167	<b>Heater Fan Warning Tell-tale Light Lens</b> White	1½, 2½ RMA-F	Each	0.99
	RM198	<b>Warning Light Lens Holder</b> All warning lights are for the late "gold instruments" dash only	1½, 2½ RMA/B/D/E/F	Each	2.27
<b>Interior Lamps</b>					
	RM73B	<b>Interior Lamp Base</b> Chrome on brass base unit, complete with switch and bulbholder, to take RM73 lens	1½, 2½ RMA/B/E/F	Each	16.00
	RM73	<b>Interior Lamp Lens</b> Oblong 6" x 2½" approx.	1½, 2½ RMA/B/D/E/F	Each	15.07
	RM294	<b>Oval Glass Type Interior Lamp Lens</b>	1½, RME	Each	6.90
	RM275	<b>Stainless Steel Wire Clip</b> Clip for interior lamp with oval glass lens	1½, 2½ RMA/B/E/E2/F	Each	1.76
<b>Light Bulbs</b>					
	RM182	<b>Headlamp Bulb 12v 40/50 w</b> Twin filament, dip / main beam	1½, 2½ RMA-H	Each	3.97
	RM183	<b>Spotlamp Bulb 12v 38 w</b> Single filament double contact for use in RM100L	1½, 2½ RMA-F	Each	2.20
	RM184	<b>Butler Lamp Bulb 12v 36 w</b> Single filament single contact for use in original Butler lamps	1½, 2½ RMA-F	Each	2.61
	RM185	<b>Sidelight Bulb 12v 5 w double pole</b>	1½, 2½ RMA-H	Each	0.29
	RM185/S	<b>Sidelight Bulb 12v 5 w single pole</b>	1½, 2½ RMA-H	Each	0.24
	RM186	<b>Interior Lamp Festoon Bulb 12v 5 w</b>	1½, 2½ RMA/B/D/E/F/H	Each	0.46
	RM187	<b>Trafficator Festoon Bulb 12v 3w</b>	1½, 2½ RMA-H	Each	0.74
	RM188	<b>Panel Light Bulb 12v 3w</b>	1½, 2½ RMA-H	Each	0.96
	RM195	<b>Fog Lamp Bulb 12v 48w</b> For built-in foglamps as fitted to restyled RME & RMH	1½, 2½ RME/H	Each	1.60
	RM258	<b>Capless Clear Bulb for RM117F &amp; RM117C 12v 5w</b>	1½, 2½ RMA-F	Each	0.69
	RM259	<b>Capless Amber Bulb for RM117F &amp; RM117C 12v 21w</b>	1½, 2½ RMA-F	Each	1.47
<b>Wiring</b>					
	SC90	<b>Steering Column Wiring Harness/ sub loom</b> Suitable for all except roadster with centre mounted dip switch	1½, 2½ RMA-F	Each	31.70
	SC90R	<b>Steering Column Wiring Harness/ sub loom</b> Suitable for roadsters with steering wheel centre mounted dipswitch	2½ RMC	Each	33.44
	RM243	<b>Battery Cable supplied per foot</b>	1½, 2½ RMA-H	Foot	2.08
	RM254	<b>Battery Clamp Terminals positive and negative</b>	1½, 2½ RMA-H	Pair	8.48
	RM174	<b>Pack Of Mixed Bullet Connectors and Covers</b> Contains 10 of each, bullets, single & double connectors	1½, 2½ RMA-H	Pack	7.20
<b>Dashboard Switches</b>					
	RM118	<b>Rheostat Switch, heater and panel lights</b>	1½, 2½ RMA-F	Each	31.79
	RM118/H	<b>Rheostat Switch, heater knob</b>	1½, 2½ RMA-F	Each	6.80
	RM204	<b>Late Dash windscreen Wiper Switch</b>	1½, 2½ RMA/B/D/E/F	Each	1.60
	RM127	<b>Dash Mounted Dip Switch</b> Same as original but shorter push button	1½, 2½ RMA-F	Each	53.54
	RM178	<b>Floor Mounted Dip Switch</b>	1½, 2½ RMA/B	Each	20.34
	RM222	<b>Late Dash Light Switch Pull twist pull action</b>	1½, 2½ RMA/B/D/E/F/H	Each	33.01
	RM189/F	<b>Switch Knob engraved "F"</b>	1½, 2½ RMA-F	Each	0.19
	RM189/L	<b>Switch Knob engraved "L"</b>	1½, 2½ RMA-F	Each	0.19
	RM189/S	<b>Switch Knob engraved "S"</b>	1½, 2½ RMA-F	Each	0.19
	RM403	<b>Late dash switch panel Chrome plated</b>	1½, 2½ RMA-F	Each	58.50
	R2.66	<b>Sterring wheel centre Horn and trafficator unit (non original)</b>	1½, 2½ RMA-F	Each	175.53
<b>Horns</b>					
	N12	<b>Windtone Horn Low note</b>	1½, 2½ RMA-H		49.28

Section	Part Number	Description	Model	Supplied as	
	N12K	Windtone Horn High note New reproduction Windtone horn as original equipment	1½, 2½ RMA-H		50.66
Wipers and Washers					
	RM61C	Wiper Arm with Collet Peg fitting Chrome with collet fitting to wiper spindle	1½, 2½ RMA-F	Each	16.22
	RM61B	Wiper Arm with Collet Spoon fitting Chrome with collet fitting to wiper spindle	1½, 2½ RMA-F	Each	22.46
	RM62	Wiper Blade Peg fitting Chrome flat rubber peg type fitting complete with peg.	1½, 2½ RMA/B/C/D/E/F	Each	5.76
	RM62P	Rubber Peg to fit RM62 wiper blade	1½, 2½ RMA-F	Each	0.45
	RM62A	Wiper Blade Spoon fitting 10" chrome wrist-action spoon fitting.	1½, 2½ RMA-F	Each	12.99
	RM62H	RMH Wiper Blade Spoon fitting	2½ RMH	Each	10.66
	RM296	Wiper Wheelbox and Spindle Bowden cable drive	1½, 2½ RMC	Each	64.00
	RM272	Chromed Screen Washer Twin Jet	1½, 2½ RMA-H	Each	8.70
Wheels & Tyres					
Manual Section O					
	RM240	Inner tube to suit 175 x 16 & 600 x 16 tyres with valve reducer Please note your tyres may be tubeless but Riley wheels are not	1½, 2½ RMA-H	Each	7.36
	SB21	RMH Hubcap chrome on steel no badge	2½ RMH	Each	40.80
Body & Chassis					
Manual Section R					
If carrying out body repair, it is strongly recommended you refer to the Body Restoration Manual "Workshop Manual Section S", produced by the Riley RM Club and sold by the Regalia Officer.					
Windscreens					
	RM235	Laminated Windscreen Glass Kite Marked Automotive glass For all early saloons and Dropheads	1½, 2½ RMA/B/D/E/F	Each	49.60
	RM235/C	Laminated Windscreen Glass Kite Marked Automotive glass For Roadster only.	2½ RMC	Each	86.40
	RM235/E	Laminated Windscreen Glass Kite Marked Automotive glass For restyled RME only.	1½ RME2	Each	49.60
	RM149	RMH Windscreen Glass For collection only. This is a genuine "new" Triplex laminated windscreen	2½ RMH	Each	193.60
	RM288	RMD Quarterlight Glass	1½, 2½ RMD	Each	16.00
Windscreens can only be sold by the Riley RM Centre if they have been Kite Marked by an automotive glass producer. However unless you will need an IVA test to register a modified vehicle there is no other legal requirement to have Kite Marked glass fitted to your vehicle. Having gone into the costs involved, we cannot buy Kite Marked glass in large enough quantities to be competitive with you going direct to the glass manufacturer. I have placed the Manufacturers' details in the Additional Information section on page 31. You can also have glass cut locally to you by a glazier able to work with safety glass.					
Rubber Mouldings					
See pages 34 to 35 for various body fitting diagrams					
	R2.2	Jacking Point Rubber	1½, 2½ RMA-F	Each	2.00
	R2.30-31	Radiator Bottom Mounting Rubbers	1½, 2½ RMA-F	Set of 4	4.80
	R2.41	Radiator Steady Rod Rubber Bushes	1½, 2½ RMA-F	Set of 4	4.24
	R2.54	Bumper Grommet early 1½" hole	1½, 2½ RMA-B	Pair	8.70
	R2.54A	Bumper Grommet early 2" hole	1½, 2½ RMA-F	Pair	12.54
	R2.57B	Petrol Filler Hose Kit includes 2 hoses and 4 stainless steel clips	1½, 2½ RMA/B/D/E/F	Pair	12.12
	R2.58	Petrol Fuel Filler Pipe Grommet The above filler hose and grommet kits fit all models except RMC	1½, 2½ RMA-F	Pair	11.84
	R2.61	Petrol Tank Mounting Rubbers	1½, 2½ RMA-F	Set of 5	2.30
	R2.73	Steering Column Rubber Seal	1½, 2½ RMA-F	Each	1.35
	RM36	Saloon Pedal Rubbers	1½, 2½ RMA/B/D/E/F	Pair	8.24
	RM36R	RMC Pedal Rubbers	2½ RMC	Pair	8.48
	RM37	Saloon Pedal Gaiters	1½, 2½ RMA/B/D/E/F	Pair	5.66
	RM37R	RMC Pedal Gaiters	2½ RMC	Pair	4.93
	RM56	Door Slam Rubber All models except restyled RME	1½, 2½ RMA-F	Each	1.36
	RM56 KIT	Door Slam Rubber Kit inc rubber, wedge and screw	1½, 2½ RMA-F	Each	3.92
	RM56E	Door Slam Rubber restyled RME only	1½ RME	Each	1.02
	RM57A	Windscreen Wiper Grommet Early models (opening windscreens)	1½, 2½ RMA/B	Pair	2.76
	RM57B	Windscreen Wiper Grommet Later models (fixed windscreen)	1½, 2½ RMA-F	Pair	1.06
	RM58	Throttle Gaiter fits all models	1½, 2½ RMA-F	Each	1.38
	RM86JA	Bonnet slam rubber short	1½, 2½ RMA-F	Each	0.00
	RM86B	Battery Retainer cushion	1½, 2½ RMA-F	Each	0.00
	RM86K	RM86K Bonnet corner cushion	1½, 2½ RMA-F	Each	0.00
	RM86JB	Bonnet slam rubber tall	1½, 2½ RMA-F	Each	0.00
	RM86H	Bonnet Hinge Rubber Stop (and early car slam rubber)	1½, 2½ RMA-F	Pair	1.20
	RM145	Drophead Pram Iron Grommet	2½ RMD	Set 4	31.48
	RM225	Bulkhead Grommet for 1" dia hole with 3/4" hole through	1½, 2½ RMA-H	Each	0.80
	RM225A	Bulkhead Grommet for 1" dia hole with 1/4" hole through	1½, 2½ RMA-H	Each	0.65
	RM226	Blanking Grommet For access to trunnion bearing grease nipple	1½, 2½ RMA-F	Each	2.62
	RM256	Headlamp Rubber Mounting Seal fits between headlamp bowl and headlamp nacelle.	1½, 2½ RMA-H	Each	2.40
	RM256/G	Headlamp Glass to Rim Seal	1½, 2½ RMA-H	Each	5.63
	SB03/G	Boot Handle Escutcheon Gasket	1½, 2½ RMA/B/D/E/F		
	SB04/G	Boot Hinge gasket set of 4	1½, 2½ RMA/B/D/E/F		8.00
	Rm199/G	Trafficator gasket	1½, 2½ RMA/B/E/F	Each	2.40
Rubber Extrusions					
	RM38	Rear Window Rubber Surround early For early models with 7" high glass	1½, 2½ RMA-B	Each	8.18
	RM39	RMA-F Windscreen Rubber outer: All models except restyled RME	1½, 2½ RMA-F	Car Kit	11.86
	RM39A	RME2 Windscreen Rubber outer restyled RME models only	1½ RME	Car Kit	12.30

Section	Part Number	Description	Model	Supplied as	
	RM40	Windscreen Inner Sponge Seal	1½, 2½	RMA-F	Car Kit 8.20
	RM40A	Early Windscreen Centre Seal	1½, 2½	RMA/B	Car Kit 2.54
	RM40B	For use in brass centre stay Late Windscreen Centre Seal	1½, 2½	RMA-F	Car Kit 1.04
	RM40R	For use in steel centre stay RMC Windscreen Base Rubber	2½	RMC	Car Kit 6.99
	RM41	Roadster only Door Surround Rubber	1½, 2½	RMA/B/E/F	Car Kit 24.70
	RM41Y	single curve replacement as supplied by the club for many years Door Surround Rubber original "Y" section	1½, 2½	RMA/B/E/F	Car Kit 21.94
	RM41A	Door Rubber Aluminium Mounting Channel original	1½, 2½	RMA-F	Car Kit 19.20
	RM41SP	As per original supplied in 3' lengths Sufficient to mount RM41or RM41Y & RM69		4 doors	
	RM43	Door Base Rubber Sponge "Y" section	1½, 2½	RMA/B/E/F	Car Kit 12.64
	RM43S	Door base sponge not fitted to RMC, RMD & restyled RME			
	RM43R	Boot Rubber Saloon solid	1½, 2½	RMA/B/D/E/F	Car Kit 24.83
	RM60	This is a solid rubber section which requires the boot channel to be in good condition for fitting			
	RM66	Boot Rubber Saloon water resistant sponge	1½, 2½	RMA/B/D/E/F	Car Kit 19.30
	RM69	This is a cellular sponge rubber section which does not soak water up but does require the boot channel to be in good condition			
	RM69C	RMC Boot Rubber	1½, 2½	RMC	Car Kit 9.51
	RM70	Edge Rubber 10 ft per Car	1½, 2½	RMB/E	Car Kit 13.35
	RM86S	For location of 2½ bonnet sides and RME spats			
	RM86SC	Windscreen Glass Sealing Channel	1½, 2½	RMA-F	Car Kit 1.42
	RM205	seals between the glass and the chrome surround			
	RM205C	Door Pillar Rubber (2 lengths per kit for rear doors)	1½, 2½	RMA/B/E/F	Car Kit 11.21
	RM150	fitted to front vertical face of rear doors			
	RM150	Door Pillar Rubber Seal Mounting channel (2 lengths per kit for rear doors)	1½, 2½	RMA/B/E/F	Car Kit 10.38
	RM150	Rear Window Surround late	1½, 2½	RME/F	Each 19.03
	RM150	For late models with 10" high glass and chrome bead			
	RM150	Bonnet To Bulkhead Rubber Seal	1½, 2½	RMA-F	Car Kit 1.54
	RM150	Bonnet To Bulkhead Seal Mounting Channel	1½, 2½	RMA-F	Car Kit 1.60
	RM150	RMD Front Roof Rubber Seal	2½	RMD	Car Kit 6.03
	RM150	RMD Front Roof Rubber Seal Mounting Channel	2½	RMD	Car Kit 2.72
	RM150	RMH Windscreen Rubber	2½	RMH	Car Kit 41.72
	RM150	RM150 also fits the RMH rear window			
<b>Interior Trim</b>					
	RM109	Ashtray Oblong dark brown ashtray, bakelite part only	1½, 2½	RMA/B/D	Each 18.38
	SB31	Ashtray replacement spring	1½, 2½	RMA/B/D/E/F	Each 6.08
	RM1019	Boot lid hole fillers	1½, 2½	RMA/B/D/E/F	Set 48.00
	RM108/B	Headlining Kit - Beige	1½, 2½	RMA/B/E/F	Each 240.00
	RM108/G	Comes fully stitched with piping on centre seams (please specify if your trafficator covers are separate)			
	RM108/G	Headlining Kit - Grey	1½, 2½	RMA/B/E/F	Each 0.00
	RM112/BG	Comes fully stitched with piping on centre seams			
	RM112/BG/W	Hidem Banding - Beige ½" Wide	1½, 2½	RMA-F	YARD 1.68
	RM112/BR	Hidem Banding - Beige 5/8" Wide	1½, 2½	RMA-F	YARD 2.88
	RM112/DG	Hidem Banding - Brown ½" Wide	1½, 2½	RMA-F	YARD 1.68
	RM112/DG/W	Hidem Banding - Dark Green ½" Wide	1½, 2½	RMA-F	YARD 2.08
	RM112/GY	Hidem Banding - Dark Green 5/8" Wide	1½, 2½	RMA-F	YARD 2.40
	RM112/GY/W	Hidem Banding - Grey ½" Wide	1½, 2½	RMA-F	YARD 0.96
	RM112/PG	Hidem Banding - Grey 5/8" Wide	1½, 2½	RMA-F	YARD 1.54
	RM112/RD	Hidem Banding - Pale Green ½" Wide	1½, 2½	RMA-F	YARD 0.66
	RM112/RD/W	Hidem Banding - Red ½" Wide	1½, 2½	RMA-F	YARD 1.68
	RM46	Hidem Banding - Red 5/8" Wide	1½, 2½	RMA-F	YARD 2.40
	RM47	Window Channel	1½, 2½	RMA/B/E/F	Car Kit 28.84
	RM47D	Door drop glass guiding channel			
	RM48/BG	Window Weatherstrip	1½, 2½	RMA/B/D/E/F	Car Kit 6.46
	RM48/BL	Door glass weatherstrip outer only			
	RM48/BR	Window Weatherstrip Drophead only	2½	RMD	Car Kit 8.53
	RM48/GN	Furflex - Beige	1½, 2½	RMA-F	YARD 8.32
	RM48/GY	Furflex - Blue	1½, 2½	RMA-F	YARD 4.13
	RM48/RD	Furflex - Brown	1½, 2½	RMA-F	YARD 5.19
	RM221/RD	Furflex - Green	1½, 2½	RMA-F	YARD 5.12
	RM221/BR	Furflex - Grey	1½, 2½	RMA-F	YARD 5.17
	RM221/GY	Furflex - Red	1½, 2½	RMA-F	YARD 5.12
	RM221/GN	Vinyl Cloth - Red 54" Wide	1½, 2½	RMA-H	YARD 12.80
	RM221/BG	Vinyl Cloth - Brown 54" Wide	1½, 2½	RMA-H	YARD 7.50
	RM221/GY	Vinyl Cloth - Grey 54" Wide	1½, 2½	RMA-H	YARD 6.99
	RM221/GN	Vinyl Cloth - Green 54" Wide	1½, 2½	RMA-H	YARD 11.84
	RM221/BG	Vinyl Cloth - Beige 54" Wide	1½, 2½	RMA-H	YARD 9.92
	RM1003	Please note that due to the hidem, furflex and cloth having to be cut to order it cannot be returned for restocking. You are advised to ask for free samples before ordering			
	RM1003	Door Bottom Seal Pressure Strips	1½, 2½	RMA/B/E/F	car set of 4 4.80
<b>Exterior Trim</b>					
	RM44	Roof Kit	1½, 2½	RMA/B/E/F	Each 282.75
	RM1008	Ready stitched complete with hessian & wadding			
	RM1009	10mm copper roof tacks aprox 260 in a 100g bag	1½, 2½	RMA/B/E/F	per 100g 2.88
	RM45	13 mm copper roof tacks aprox 220 in a 100g bag	1½, 2½	RMA/B/E/F	per 100g 2.27
	RM45A	Gutter Kit early cars (supplied in 3 sections)	1½, 2½	RMA/B/E/F	PER Car 25.06
	RM45A	fits all models except restyled RME. Due to its length & fragility, it is only available by collection from the Spares Secretary, or from the Area Secretaries (by arrangement).			
	RM42	RME2 Gutter Mounting Strip (supplied in 2 lengths)	1½	RME	Car Kit 7.58
	RM49A3/16	RME2 Gutter Rubber Insert	1½	RME	Car Kit 16.18
	RM49B1/4	restyled RME - only fits into gutter mounting strip RM45A			
	RM179	Plastic Wing Piping 3/16"	1½, 2½	RMA-F	Foot 0.31
	RM179	Black plastic only. 3/16" is for fitting around headlamp nacelles & vertical run between bonnet side / scuttle (approx 15 ft per car).			
	RM179	Plastic Wing Piping 1/4"	1½, 2½	RMA-F	Foot 0.88
	RM179	Black plastic only. 1/4" is for fitting around wings and running boards (approx 35 ft per car).			
	RM179	Grille to Bonnet tape inc rivets	1½, 2½	RMA-F	Car Kit 5.51
<b>Body Hardware Items</b>					
	RM56/W	Door Slam Rubber metal Wedges	1½, 2½	RMA-F	Each 2.56
	RM56/W	Complete with 2BA csk screw (for fitting RM56 only)			

Section	Part Number	Description	Model	Supplied as	
	RM56 Car Kit	Door slam rubbers, screws and wedges	1½, 2½	RMA-F	Set of 8
	RM56 Single	Door slam rubbers, screws and wedges	1½, 2½	RMA-F	Single
	BSFFL	BSF Floor Screws shallow domed heads as original	1½, 2½	RMA-F	Each
	BSFFCN	Captive floor nut 1/4" BSF for floor panels etc	1½, 2½	RMA-F	Each
	RM261	Carpet Fasteners Each fastener is a 3 piece set	1½, 2½	RMA-H	Each
	RM285	U-Bolt Bonnet Catch including nuts	1½, 2½	RMA-F	Set of 4
<b>Locks and latch plates</b>					
	RM102	For handles, see section "Chrome Trim" below.			
	RM102CAM	Lock Barrel & 2 Keys for driver door and boot locking handles	1½, 2½	RMA-F	Each
	RM102A	Lock Cam & Fixing Pin to fit RM102 lock barrel	1½, 2½	RMA/B/D/E/F	Each
	RM89	Lock Barrel & Key for ignition switch	1½, 2½	RMA-F	Each
		Replacement Keys available to key number	1½, 2½	RMA-F	Each
		Full range of keys for MRN, FA, FS and some FP. Ability to cut all keys			
	RM92	Door Lock Actuators saloon only	1½, 2½	RMA/B/E/F	Each
		Steel replacements: these are handed, please state for which doors required			
	RM176	Door Lock Striker Plate saloon only	1½, 2½	RMA/B/E/F	Each
		Supplied in cast bronze requires drilling polishing & chroming			
	RM220	Boot Latch Striker Plate not RMC	1½, 2½	RMA/B/D/E/F	Each
		Supplied chrome plated and ready to fit			
<b>Chrome trim retainers</b>					
	RM113	Door Waist Trim Retainers fasteners for door waist trims complete	1½, 2½	RMA/B/D/E/F	Each
		with domed washer, insert and self tapping screw, see page 33 for illustration			
	RM128	Grille Slat Retainers screw and plate	1½, 2½	RMA-F	Set of 23
	RM114	Retainers for Bonnet Side and Running Board Strips fasteners for	1½, 2½	RMA-F	Each
		running board and bonnet side chrome trims, see page 33 for illustration			
<b>Pedals</b>					
	RM121	RMC Pedal Casting	2½	RMC	Each
	RM137	Accelerator Pedal Casting	1½, 2½	RMA-F	Each
<b>Hinges</b>					
	RM50	Hinge Pin saloon only Supplied 5 thou oversize in stainless steel	1½, 2½	RMA/B/E/F	Each
	RM50G	Hinge Pin with Grease nipple (early type).			
		Supplied 5 thou oversize in stainless steel	1½, 2½	RMA/B	Each
	RM287	Stainless Steel Hinge for opening windscreens	1½, 2½	RMA/B	Pair
<b>Chassis clips</b>					
	RM200	Petrol Pipe Chassis Clips	1½, 2½	RMA-H	Each
	RM201	Brake Pipe Chassis Clips	1½, 2½	RMA-H	Each
	RM202	Chassis Cable Clips for Wiring Loom Large 5/8" diameter zinc plated	1½, 2½	RMA-H	Each
	RM202/S	Chassis Cable Clips for Wiring Loom small 3/16" diameter stainless steel	1½, 2½	RMA-H	Each
	RM1014	Door Check Strap Screws	1½, 2½	RMA/B/D/E/F	Each
<b>Timber Sections</b>					
		See pages 34-35 for saloon timber frame illustrations			
	WB1	A' Post left hand	1½, 2½	RMA-F	Each
	WB2	A' Post Right hand	1½, 2½	RMA/B/D/E/F	Each
	WB3	A' Post to Cant Rail Block left hand	1½, 2½	RMA/B/E/F	Each
	WB4	A' Post to Cant Rail Block right hand	1½, 2½	RMA/B/E/F	Each
	WB5-6-7	Windscreen Top Rail	1½, 2½	RMA-F	Each
	WB5-6-7E	Windscreen Top Rail restyled RME	1½	RME	Each
	WB8-9-10	Windscreen Top Rail to Roof Cross Rail Connecting Blocks	1½, 2½	RMA/B/D/E/F	Set 4
	WB11	Front Roof Cross Rail	1½, 2½	RMA/B/E/F	Each
	WB12-13-14E	Windscreen Bottom Rail early	1½, 2½	RMA/B	Each
		For opening windscreens			
	WB12-13-14	Windscreen Bottom Rail later	1½, 2½	RMA/B/D/E/F	Each
		For non-opening windscreens			
	WB15	Front Bulkhead to Windscreen Surround Spacer	1½, 2½	RMA/B/D/E/F	Each
	WB16(L)-17(R)	Bulkhead To "A" Post Rail left and right hand	1½, 2½	RMA/B/D/E/F	Each
	WB18-20E	Bulkhead Vertical Pillar early left and right hand	1½, 2½	RMA-F	Each
		For use on cars with external bonnet locks			
	WB18-20	Bulkhead Vertical Pillar later left and right hand	1½, 2½	RMA/B/D/E/F	Each
		For use on cars with internal bonnet locks			
	WB25(L)-26(R)	Saloons Scuttle Knee Set left and right hand	1½, 2½	RMA/B/D/E/F	Each
	WB27(L)-28(R)	Saloon Sill early left and right hand	1½, 2½	RMA/B/D/E/F	Each
	WB29(L)-30(R)	RME2 Inner Sill left and right hand	1½,	RME	Each
	WB31(L)-32(R)	RME2 Outer Sill left and right hand	1½,	RME	Each
	WB33(L)-34(R)	Cant Rail left and right hand	1½, 2½	RMA/B/E/F	Each
	WB35(L)-36(R)	Trafficator Block left and right hand	1½, 2½	RMA/B/E/F	Each
	WB35B(L)-36B(R)	Trafficator Block to Cant Rail Blocks left and right hand	1½, 2½	RMA/B/E/F	Each
	WB37(L)-38(R)	Rear Lower Roof Corner left and right hand	1½, 2½	RMA/B/E/F	Each
	WB39	Rear Window Frame early	1½, 2½	RMA/B/E/F	Each
	WB39/F	Early Rear Window Wooden Fillet	1½, 2½	RMA/B/E/F	Each
	WB40	Rear Window Frame later	1½, 2½	RME/F	Each
	WB41/E	Spare Wheel Cover Frame early	1½, 2½	RMA/B/D/E/F	Each
		For early cars where the spare wheel cover hinges upwards			
	WB41	Spare Wheel Cover Frame later	1½, 2½	RMA/B/D/E/F	Each
		For later cars with twin cross rails where the cover lifts upwards			
	WB42/S	Rear Window Sub Assembly early	1½, 2½	RMA/B/E/F	Each
		For use with small back window			
	WB42/L	Rear Window Sub Assembly later	1½, 2½	RMA/B/E/F	Each
		For use with large back window			
	WB43-44	Roof Centre Rails left and right hand	1½, 2½	RMA/B/E/F	Each
	WB-F	Roof Rear Top Corner Battens left and right hand	1½, 2½	RMA/B/E/F	Each
	WB-B	Interior Light Panel	1½, 2½	RMA/B/E/F	Each
	WB-S	Sunvisor Recess Panel	1½, 2½	RMA/B/E/F	Each
	WB46K	Early Dash "Kipper" Pieces	1½, 2½	RMA/B	Pair
	WB47	Early Door Pull Cappings horizontal section only	1½, 2½	RMA/B	Each
		For early door trims with rexine covered window surround trim; all dash and door parts are supplied untreated ready to be stained & finished as required			
<b>Body Repair Sections</b>					
	RM103/L	See p. 30 for fitting advice			
	RM103/R	"C" Post Repair lower section left hand	1½, 2½	RMA/B/E/F	Each
	RM1019/L	"C" Post Repair lower section right hand	1½, 2½	RMA/B/E/F	Each
	Rm1019/R	C Post Repair Section Left Hand Side inner	1½, 2½	RMA/B/E/F	Each
		C Post Repair Section Right Hand Side inner	1½, 2½	RMA/B/E/F	Each
		Pre-shaped section designed to replace the lower 8" outer section between rear door & rear wing. Needs adapting to fit.			



Section	Part Number	Description	Model	Supplied as	
	RM238/L	Door Striker plate Capping Repair Section left hand front	1½, 2½	RMA/B/D/E/F	Each 9.60
	RM238/R	Door Striker plate Capping Repair Section right hand front	1½, 2½	RMA/B/E/F	Each 9.60
		Pre-shaped pressing to repair the capping where front door striker plates fit			
	RM110/RH	Inner Rear Wing Panel Right hand side	1½, 2½	RMA/B/D/E/F	Each 193.75
	RM110/LH	Inner Rear Wing Panel Left hand side	1½, 2½	RMA/B/D/E/F	Each 193.75
	RM139/L	Rear Wing RMA-RMF not RME2 left hand	1½, 2½	RMA-F	Each 450.00
	RM139/R	Rear Wing RMA-RMF not RME2 right hand	1½, 2½	RMA-F	Each 450.00
		Rear wings require mounting & filler pipe holes cutting			
	RM141/L	2½ Running Board left hand	2½	RMB/C/D/F	Each 224.00
	RM141/R	2½ Running Board right hand	2½	RMB/C/D/F	Each 224.00
	RM142/L	1½ Running Board left hand	1½	RMA/E	Each 217.00
	RM142/R	1½ Running Board right hand	1½	RMA/E	Each 217.00
	RM177	Front Number Plate Panel (except restyled RME & roadster)	1½, 2½	RMAB/D/E/F	Each 33.60
	RM177R	Front Number Plate Panel (roadster)	2½	RMC	Each 96.00
	RM268	Spare Wheel Floor Repair Box Section	1½, 2½	RMA/B/D/E/F	Each 15.89
		lower rear box section which carries the rubber seal			
	RM269	Roof Edge Repair Section	1½, 2½	RMA/B/E/F	Each 3.56
		outer castellated angle section above doors 1 strip per side			
	RM273	Windscreen Top Edge Repair Section	1½, 2½	RMA/B/E/F	Each 20.30
	RM1001	RME2 Outer Sill Capping Repair Section channel section	1½	RME	Each 13.41
	RM1002	Wing Edge Gutter Repair Section "L" section	1½, 2½	RMA-F	Each 11.10
	RM1007	Boot Aperture repair channel	1½, 2½	RMA/B/D/E/F	Each 0.00
	RM274	Fibreglass Late Spare Wheel Cover	1½, 2½	RMA/B/D/E/F	Each 40.00
	R2.3	Bumper bar Front	1½, 2½	RMA/B/D/E/F	Each 32.00
	R2.45	Bumper bar rear	1½, 2½	RMA/B/D/E/F	Each 40.00
	R2.78	Front under tray	1½, 2½	RMA-D	Each 48.00
	RM211	Engine bay gutter channel	1½, 2½	RMA/B/E/F	Each 16.00
	RM401	A post mounting bracket	1½, 2½	RMA/B/E/F	Each 40.00
	RM402R/L	Rear wing dirt guard left/right Fits inside rear wing	1½, 2½	RMA/B/D/E/F	Each 16.00
	RM405/A	Replacement Starting handle suitable for all 1½	1½	RMA/E	Each 97.50
		Replacement Starting handle suitable for all 2½	2½	RMB/C/D/F	Each 97.50
	RM406R/L	C post repair section (from waist trim to cill)	1½, 2½	RMA/B/D/E/F	Each 197.50
	R2.7	Starting handle tube	1½, 2½	RMA/B/D/E/F	Each 32.00
	RM1004	Top edge of spare wheel cover	1½, 2½	RMA/B/D/E/F	Each 12.80
	RM1013	Wing edge gutter 4 ft	1½, 2½	RMA-F	Each 4.80
	RM299	Boot floor edge repair section	1½, 2½	RMA/B/D/E/F	Each 56.00
	RM276	RME2 Fibreglass Sill Sections	1½	RME2	Each 32.00
		All rear wings, running boards, number plate panels & fibre glass panels are for collection only due to risk of damage in transit.			
<b>Brass Trim</b>					
		All brass trim is made from solid brass - polished ready for plating. Due to the bumper parts being cast and thus brittle, please note that these must be regarded as decorative and not safety items; they are not designed to withstand accidents or provide collision protection.			
	Br02	Height approx 8" for all front bumpers & rear of early models without cross rails			
		RMA to RMF Brass Large Rear Overrider	1½, 2½	RMA/B/E/F	Each 24.00
	Br04	Height approx 11½" for rear of cars fitted with twin cross rails			
		RMA to RMF Brass Full Front Bumper Blade	1½, 2½	RMA/B/D/E/F	Each 40.00
	Br05	For all Cars with full width front bumper except restyled RME			
		RME2 Brass Front Bumper Blade	1½	RME2	Each 41.44
		For restyled RME only			
	Br06	Brass Front Bumper Centre Section	1½, 2½	RMA/B/E/F	Each 36.00
	Br09	RME Sill Trim	1½	RME2	Each 25.55
	Br09/C	RME Sill Trim - Chrome plated	1½	RME	Each 50.90
	Br10	Short Saloon Running Board Trim	1½, 2½	RMA/B/D/E/F	Each 16.46
	Br10/C	Short Saloon Running Board Trim - Chrome plated	1½, 2½	RMA/B/E/F	Each 31.38
	Br10/D	Short Drophead Running Board Trim	2½	RMD	Each 11.84
	Br10/DC	Short Drophead Running Board Trim - Chrome plated	2½	RMD	Each 18.24
	Br11	Long Saloon Running Board Trim	1½, 2½	RMA/B/E/F	Each 27.90
	Br11/C	Long Saloon Running Board Trim - Chrome Plated	1½, 2½	RMA/B/E/F	Each 70.46
	Br12	RMC Long Running Board Trim - collection only; too long for posting	2½	RMC	Each 35.20
	Br12/C	RMC Long Running Board Trim - Chrome plated	2½	RMC	Each 70.46
	Br13/L	1½ Left Hand Brass Bonnet Side Trim	1½	RMA/E	Each 24.23
	Br13/LC	1½ Left Hand Brass Bonnet Side Trim - Chrome plated	1½	RMA/E	Each 44.93
	Br13/R	1½ Right Hand Brass Bonnet Side Trim	1½	RMA/E	Each 24.13
	Br13/RC	1½ Right Hand Brass Bonnet Side Trim - Chrome plated	1½	RMA/E	Each 44.93
	Br14/L	2½ Left Hand Brass Bonnet Side Trim	2½	RMB/D/F	Each 26.61
	Br14/LC	2½ Left Hand Brass Bonnet Side Trim - Chrome Plated	2½	RMB/D/F	Each 53.01
	Br14/R	2½ Right Hand Brass Bonnet Side Trim	2½	RMB/D/F	Each 26.61
	Br14/RC	2½ Right Hand Brass Bonnet Side Trim - Chrome plated	2½	RMB/D/F	Each 53.01
	Br15/L	RMC Left Hand Brass Bonnet Side Trim	2½	RMC	Each 26.88
	Br15/LC	RMC Left Hand Brass Bonnet Side Trim - Chrome plated	2½	RMC	Each 53.30
	Br15/R	RMC Right Hand Brass Bonnet Side Trim	2½	RMC	Each 26.90
	Br15/RC	RMC Right Hand Brass Bonnet Side Trim - Chrome plated	2½	RMC	Each 53.30
	Br16	Brass Boot Floor Trim	1½, 2½	RMA/B/D/E/F	Each 22.56
	Br16/C	Boot Floor Trim - Chrome Plated	1½, 2½	RMA/B/D/E/F	Each 43.36
		3 Boot Carpet Trims fitted per saloon and drophead.			
<b>Chromed Body Items</b>					
		All chrome trim is supplied ready plated. Chrome plating is a decorative finish and is not impervious to water; it must be kept clean and protected with polish otherwise the finish will deteriorate.			
		Those with part numbers starting "SB" are made in a diecast aluminium alloy except where described differently. Due to the bumper parts being cast and thus brittle, please note that they must be regarded as decorative and not safety items. They are not designed to withstand accidents or provide collision protection.			
<b>Grille &amp; Bonnet</b>					
	R2.28C	Starting Handle Hole Bung	1½, 2½	RMA-F	Each 12.20
	RM107	1½ Grille Badge	1½	RMA/E	Each 12.80
	RM107A	2½ Grille Badge	2½	RMB/C/D/F	Each 25.04
	RM107B	Boot Escutcheon Badge	1½, 2½	RMA/B/D/E/F	Each 15.79
	RM51	External Bonnet Lock Cover	1½, 2½	RMA/B	Each 9.88
		For early cars with external bonnet locks			
	RM87	Union Jack Badge	1½, 2½	RMA-F	Pair 20.52
		Bonnet side badges - Union Jack motif in enamel and chrome			
	R2.102	Radiator Grill cap Chrome plated	1½, 2½	RMA-F	Each 49.00
	SB17	Desmo Badge Bar chrome on Brass Cranked	1½, 2½	RMA-F	Each 38.04
		Supplied complete with 4 badge clips & 2 pedestals			
	SB17CLIP	Desmo Badge Bar Extra Clip	1½, 2½	RMA/F	Each 4.61

Section	Part Number	Description	Model	Supplied as	
<b>Doors</b>					
	SB01	Drivers Locking Door Handle right hand drive only Excluding lock barrel and shaft	1½, 2½	RMA/B/D/E/F	Each 31.34
	SB01A/095	Passenger Door Non Locking Handle Left hand front and right hand rear as viewed when sitting in drivers seat	1½, 2½	RMA/B/D/E/F	Each 46.91
	SB01A/096	Passenger Door Non Locking Handle Right hand front and left hand rear viewed as above.	1½, 2½	RMA/B/D/E/F	Each 46.91
	SB01B	Interior Door Handle	1½, 2½	RMA/B/E/F	Each 66.93
	SB01B/ESC	Interior Door Handle Escutcheon	1½, 2½	RMA/B/E/F	Each 26.37
	RM237	Interior Door Handle Escutcheon Spring for above	1½, 2½	RMA-H	Each 1.26
	SB02	Boot Locking Handle saloon and drophead Excluding lock barrel and shaft	1½, 2½	RMA/B/D/E/F	Each 46.91
	SB01C/ESC	RMC Exterior Door Handle Escutcheon	2½	RMC	Each 12.80
	SB28/L	RMC Left Hand Interior Door Lock Assembly	2½	RMC	Each 57.92
	SB28/R	RMC Right Hand Interior Door Lock Assembly	2½	RMC	Each 57.92
	SB29	RMC Door Striker Wedge & Mounting Plate	2½	RMC	Each 41.60
	SB30	RMC Door Striker Wedge Only Above roadster door lock parts are all silent travel	2½	RMC	Each 14.66
	SB01D	RMD Interior Door Handle Including mounting Escutcheon	2½	RMD	Each 34.19
	SB01D/W	RMD Window Regulator Handle	2½	RMD	Each 28.74
	SB01D/ESC	RMD Exterior Door Handle Escutcheon Also fits RMC boot handle	2½	RMD	Each 11.61
	SB01D/ESC/INT	RMD Exterior Door Handle Escutcheon	2½	RMD	Each 9.06
	Br08	Saloon Brass Window Winder Handle	1½, 2½	RMA/B/E/F	Each 8.00
	RM404	Window winder torsion spring	1½, 2½	RMA/B/D/E/F	Each 3.20
<b>Boot</b>					
	SB02R	RMC Boot Locking Handle Excluding lock barrel and shaft	2½	RMC	Each 48.19
	SB03	Boot Escutcheon	1½, 2½	RMA/B/D/E/F	Each 23.02
	SB03/G	Boot handle escutcheon gasket	1½, 2½	RMA/B/D/E/F	Each 1.60
	SB04	Boot Hinge	1½, 2½	RMA/B/D/E/F	Pair 130.70
	SB04G	Boot Hinge gasket set	1½, 2½	RMA/B/D/E/F	Set 8.00
<b>Body</b>					
	SB05	Scuttle Trim fits on the "A" post supplied as a pair It is recommended that they are glued into position	1½, 2½	RMA/B/D/E/F	Pair 61.73
	SB06	Rear Waist Trim - Early All except restyled RME & drophead	1½, 2½	RMA/B/E/F	Pair 77.12
	SB06/G	RMA-F Waist Trim Rear End pair gaskets	1½, 2½	RMAB/E/F	Pair 1.60
	SB06A	RME2 Rear Waist Trim	1½	RME	Pair 73.10
	SB27	RMC Windscreen support bracket screws Stainless steel domed countersunk machined screw for roadster windscreen support brackets to body	2½	RMC	Each 0.70
	SB22	RMH "Pathfinder" Wing Script	2½	RMH	Each 20.99
	SB23	Wind Deflectors chrome on brass castings Similar to small "Auster" type wind deflectors	1½, 2½	RMA/B/E/F/H	Pair 91.36
	SB23G	Wind Deflector Glass spare glass for SB23	1½, 2½	RMA/B/E/F/H	Each 7.68
	RM216	Roof Mounted Aerial Modern aerial but period looking chrome mounting with stainless mast	1½, 2½	RMA/B/D/E/F	Each 19.71
	RM216S	Scuttle Mounted Aerial 2 point fixing for RMC & RMD	1½, 2½	RMC/D	Each 38.00
<b>Bumpers</b>					
	SB07	All bumper items are supplied with new fixings and brackets/spacers where appropriate Bumper Rail Rear polished stainless steel	1½, 2½	RMA/B/E/F	Pair 30.76
	SB08	Front Bumper Centre Section	1½, 2½	RMA/B/E/F	Each 204.83
	SB09	Small Overrider - With cast in stud for later cars	1½, 2½	RMA/B/E/F	Each 71.86
	SB09/S	Small Overrider - With square hole for earlier cars Height approx 8" for all front bumpers & rear of early models without cross rails	1½, 2½	RMA-D	Each 64.16
	SB10	Large Overrider Height approx 11½" for later rear bumpers with double cross rails	1½, 2½	RMA/B/E/F	Each 68.14
	SB11	Rear Bumper Quarter Blade	1½, 2½	RMA/B/D/E/F	Each 86.03
	SB12	RMA RMB Early Front Bumper Blade (can be converted for Roadster drilling for 2nd overider fixing hole).	1½, 2½	RMA/B/C	Each 120.63
	SB12A	Late RMA - RMF Front Bumper Set Set of - front bumper centre & 2 front quarter blades (except restyled RME)	1½, 2½	RMA/B/E/F	Set 488.53
	SB12END/A	Late RMA - RMF Centre Front Bumper Blade as used in SB12A	1½, 2½	RMA/B/E/F	Each 140.46
	SB12END/E	RME2 Front Quarter Bumper Blade as used in SB12E	1½	RME	Each 103.68
	SB12E	RME2 Front Bumper Set Set of - bumper centre blade & 2 quarter blades (restyled RME only)	1½	RME2	Set 414.97
	SB13	Dome Nut as fitted to the overrider tops chrome on brass	1½, 2½	RMA-F	Each 1.34
<b>Wheels</b>					
	RM281	Chrome Valve Caps chrome on brass	1½, 2½	RMA-H	Set of 4 1.60
	SB15	Hubcap (fully chromed)	1½, 2½	RMA-F	Each 122.92
<b>Dashboard Area</b>					
	RM160	Late Dashboard Centre Panel Woodgrain finished steel pressing.	1½, 2½	RMA-F	Each 64.00
	SB18	Chrome Fixing Screws chrome on brass To fit above dash panel (RM160) complete with nylon washers	1½, 2½	RMA-F	Set of 6 1.68
	SB19	Round Chrome Instrument bezel for late gold dial dash	1½, 2½	RMA/B/D/E/F	Each 22.95
	SB20	Oblong Chrome Instrument bezel for late gold dial dash Above instrument bezels are for late dash centre panel (RM160)	1½, 2½	RMA/B/D/E/F	Each 14.66
	SB24	Large Round Instrument Bezel chrome on brass	1½, 2½	RMA/B/C	Each 4.08
	RM234	Large Instrument Glass "domed" as original	1½, 2½	RMA/B/C	Each 7.20
	SB25	Small Round Instrument Bezel chrome on brass	1½, 2½	RMA/B/C	Each 3.36
	RM233	Small Instrument Glass "domed" as original Above instrument bezels & glasses are for early dash	1½, 2½	RMA/B/C	Each 7.20
	R2.89-91	Steering Column Spring and Caps Stainless steel caps and bright zinc plated spring steel spring	1½, 2½	RMA-F	Set 4.59
	SB26	Opening Windscreen "T" Bracket "T" bracket which fastens the opening mechanism to the windscreen Chrome on brass with s/steel screw and nut	1½, 2½	RMA/B	Each 7.52
	R2.94	Steering column steady bolt	1½, 2½	RMA-H	Each 2.40
	R2.96	Steering column steady nut	1½, 2½	RMA-H	Each 0.80
	J4.141B	RMH steering wheel centre badge	2½	RMH	Each 21.60
<b>Mirrors</b>					
	RM211CON	Wing Mirrors Curved Arm & Rnd Convex Mirror	1½, 2½	RMA-H	Pair 72.62
	RM211FLAT	Wing Mirrors Curved Arm & Rnd Flat Mirror	1½, 2½	RMA-H	Pair 61.42
	RM211A	Wing Mirror Curved Arm	1½, 2½	RMA-H	Each 18.66

Section	Part Number	Description	Model		Supplied as	
	RM211B RM211C RM215	Wing Mirror Round Flat Glass Wing Mirror Round Convex Glass Interior Mirror Chrome on brass stem with polished stainless steel head dash or roof mounting; will not mount on the centre windscreen stay	1½, 2½ 1½, 2½ 1½, 2½	RMA-H RMA-H RMA-H	Each Each Each	12.05 17.65 47.81
Exhaust Systems						
		(For exhaust manifolds, see Engine section) These are stainless steel systems carrying a 25 year manufacturer's guarantee against faulty materials or workmanship with repair or replacement at their discretion after faulty parts returned to them.				
	SS1	Front Pipe 1½	1½	RMA/E	Each	68.11
	SS2	Front Silencer 1½	1½	RMA/E	Each	140.62
	SS3/Early	Rear Silencer 1½ Early with Lever Arm shock absorber from upto chassis no 40s18923	1½	RMA	Each	124.59
	SS3/Late	Rear Silencer 1½ Later with Telescopic shock absorber from chassis no 40s18924	1½	RMA/E	Each	134.73
	SS4/ES	Tail Pipe 1½ early side emitting exhaust For very early cars where tail pipe exits under rear n/side wing,	1½	RMA	Each	32.83
	SS4/Early	Tail Pipe 1½ Early with Lever Arm shock absorber from chassis no 40s18924	1½	RMA	Each	34.36
	SS4/Late	Tail Pipe 1½ Later with Telescopic shock absorber from chassis no 40s18924	1½	RMA/E	Each	44.25
	SS5/ES	Exhaust System - 1½ early side emitting exhaust For very early cars where tail pipe exits under rear n/side wing,	1½	RMA	SYSTEM	367.04
	SS5/E	Exhaust System - 1½ Early with Lever Arm shock absorber upto chassis no 40s18923	1½	RMA	SYSTEM	368.56
	SS5/L	Exhaust System - 1½ Later with Telescopic shock absorber from chassis no 40s18924	1½	RMA/E	SYSTEM	388.58
	SS6	Front Pipe 2½	2½	RMB/C/D/F	Each	67.76
	SS6/L	Long Front Pipe 2½ For use on vehicles fitted with late manifolds that takes the front pipe inside the chassis leg, approx 6" extra length	2½	RMB/C/D/F	Each	69.59
	SS7	Front Silencer 2½	2½	RMB/C/D/F	Each	137.35
	SS8	Rear Silencer 2½	2½	RMB/D/F	Each	123.93
	SS9	Tail Pipe 2½	2½	RMB/D/F	Each	45.06
	SS10	Exhaust System - Early cars 2½ see note on front pipe when ordering as system	2½	RMB/C/D/F	SYSTEM	375.14
	SS10/L	Exhaust System - Later cars 2½ see note on front pipe when ordering as system	2½	RMB/C/D/F	SYSTEM	376.97
	SS11	Tail Pipe Roadster	2½	RMC	Each	66.86
	SS12	Exhaust System Roadster	2½	RMC	SYSTEM	273.01
	SS12/L	Exhaust System Roadster With long front pipe section (see note on SS6/L above)	2½	RMC	SYSTEM	274.84
	RM260	Universal Exhaust Hanging Strap	1½, 2½	RMA-H	Each	2.80
	R2.18S	Front of Front box bracket (1 1/2) 44.5mm	1½	RMA/E	Each	4.90
	R2.19S	Rear of front box bracket (1 1/2) 41.3mm	1½	RMA/E	Each	4.90
	R2.20S	Rear box outlet to tailpipe bracket (1 1/2) 38.1mm	1½	RMA/E	Each	4.90
	R2.17L	Tail pipe support (2 1/2) 44.5 mm	2½	RMB/C/D/F	Each	4.90
	R2.18L	Front of front box bracket (2 1/2) 54 mm	2½	RMB/C/D/F	Each	4.90
	R2.19L	Rear of front box bracket (2 1/2) 47.6 MM	2½	RMB/C/D/F	Each	4.90
	R2.20L	Rear box outlet to tail pipe bracket (2 1/2) 47.6mm	2½	RMB/C/D/F	Each	4.90
	RM260/8	Remanufactured figure of 8 bracket inc rubber bush and fixings	1½, 2½	RMA-F	Each	10.08
Bearings & Seals						
Listed in Numerical Order						
Bearings						
		Please see the table on page 26 for detailed bearing applications. Workshop manual reference shown in brackets				
	11BC-13C	Bearing K10.8 Steering gear - all models	1½, 2½	RMA-F	Each	57.94
	27LJT40	Bearing HH4.22 RMF differential bearing	2½	RMF	Each	34.88
	02474-02420	Bearing HH4.9 / HH8.9 Bevel pinion thrust (front) - RMF & 1955 RME only	1½, 2½	RME/F	Each	25.31
	3206	Bearing H12.18 / H16.18 1½ Bevel pinion - front	1½	RMA	Each	50.85
	3478-3420	Bearing HH4.9 / HH8.9 Bevel pinion thrust (rear) - RMF & 1955 RME only	1½, 2½	RME/F	Each	35.09
	4205	Bearing H4.64 / H8.64 & H16.61 Torque tube trunnion: RMA (1949 - on), all RMB.	1½, 2½	RMB/C/D	Each	23.14
	4209	Bearing H8.30 Rear hub bearing RMH	2½	RMH	Each	29.34
	6203	Bearing A12.21 / 47 & AA4.14 Water pump (front) - All 1½, and 2½ double fan belt models only. Also fan pulley (front) on 2½ double fan belt models.	1½, 2½	RMA/B	Each	2.42
	6205	Bearing H12.61 Torque tube trunnion: RMA (1947 - 1949)	1½	RMA	Each	6.37
	6206FF	Bearing 1½ and 2½ Intermediate propshaft	1½, 2½	RME/F	Each	26.00
	6208	Bearing H4.16 / H8.16 & H12.48 RMA Rear hub (ch10001 - ch15000), and 2½ differential.	1½,2½	RMA/B	Each	8.32
	6302	Bearing AAA12.12 Water pump - 2½ single fan belt models	2½	RMF	Each	2.88
	6303	Bearing A12.20 / 4 2 & AA4.15 Water pump (rear) - All 1½, and 2½ double fan belt models only. Also fan pulley (rear) on 2½ double fan belt models.	1½, 2½	RMA/B	Each	3.20
	6304	Bearing K6.88 1½ Front hub (outer)	1½	RMA/E	Each	6.11
	6305	Bearing K6.88 2½ Front hub (outer) inc RMH.	2½	RMB/C/D/F/H	Each	8.71
	6305NR	Bearing F8.19 1½ Gearbox mainshaft (rear)	1½	RMA/E	Each	17.71
	6306	Bearing K6.85 Front hub (inner) - all 1½ models	1½	RMA/E	Each	10.50
	6307	Bearing H16.48 & H4.12C & K6.85 1½ Rear hub (ch15001 - on) 2½ Rear hub (1947 - 1949) and 2½ Front hub - inner (1949 - on)	1½, 2½	RMA-F	Each	8.40

Section	Part Number	Description	Model	Supplied as	
	6307NR	Bearing F2.19 & F8.54 1½ Drive gear bearing and 2½ Gearbox mainshaft (rear)	1½	RMA/E	Each 22.13
	6308	Bearing K6.85 & H8.12C 2½ front hub - inner (1947 - 1949) and 2½ Rear hub (1949 - on)	2½	RMB/C/D/F	Each 11.55
	6308NR	Bearing F2.54 2½ Drive gear bearing	2½	RMB/C/D/F	Each 27.41
	7208	Bearing H12.33 / H16.33 & HH10.22 1½ Differential Bearing RMA to 1954 RME	1½	RMA/E	Each 35.58
	7209	Late RME (1955) Differential	1½	RME	Each 15.47
	7209	Bearing HH10.22 1½ Differential Bearing 1955 RME	1½	RME	Each 15.47
	CFM9	Bearing H4.20 & H8.20 2½ bevel pinion (rear)	2½	RMB/C/D	Each 58.98
	LT1-1/8	Bearing H4.18 / H8.18 2½ bevel pinion thrust (front)	2½	RMB/C/D/F	Each 27.52
	MT1-1/8	Bearing H4.17 / H8.17 2½ bevel pinion thrust (rear) and 2½ differential thrust	2½	RMB/C/D	Each 49.76
	N306	Bearing H12.17 / H16.17 1½ bevel pinion (rear)	1½	RMA/E	Each 41.73
	RMS8	Bearing H4.19 / H8.19 2½ bevel pinion (front)	2½	RMB/C/D/F	Each 11.20
<b>Oil and Water Seals</b>					
	11967	Please see the table on page 26 for detailed applications of oil and water seals. Water Pump Grease Seal AA4.18 & A12.25	1½, 2½	RMA-E	Each 4.80
	B128	Grease seal used in all 1½ & 2½ water pumps & 2½ fan pulley 1½ Front Gearbox Seal F8.61	1½	RMA/E	Each 19.20
	C120	Front gearbox seal 1½ RMH Front Crankshaft Oil Seal A20.84	2½	RMH	Each 4.00
	C130	Pathfinder front crankshaft seal 2½ Front Gearbox Seal F2.61	2½	RMB/C/D/F	Each 4.16
	C179	Front gearbox seal 2½ 1½ Rear Hub Seal Early H12.45	1½	RMA	Each 2.67
	C217	Rear hub seal 1½ (1946 - 48 to Chassis no 15000) 1½ Front Hub Seal Early K6.99	1½	RMA	Each 12.80
	C229	Front hub seal 1½ (1946 - 48 to Chassis no 15000) 2½ Rear Hub Oil Seal H8.12D & H4.12D	2½	RMB/C/D/F	Each 7.20
	C288	Rear hub seal 2½ 1½ Late Front Hub Seal K6.99	1½	RMA/E	Each 2.90
	C520	Front hub seal 1½ (1948 - on from Chassis no 15001) RME & RMF Pinion Oil Seal HH10.11	1½, 2½	RME/F	Each 5.60
	C617	Hypoid pinion seal RME & RMF RMH Rear Hub Oil Seal H8.34	2½	RMH	Each 5.60
	C620	Pathfinder rear hub 1½ Late Rear Hub Seal H16.45	1½	RMA/E	Each 5.60
	C642	Rear hub seal 1½ (1948 - on from Chassis no 15001) 2½ Oil Seal Front Hub K6.99	2½	RMB/C/D/F	Each 4.80
	C739	Front hub seal 2½ RMH Oil Seal Gearbox F2.123	2½	RMH	Each 11.20
	C739/2	Pathfinder gearbox extension 2.25" o/dia (check size required before ordering) RMH Oil Seal Gearbox F2.123	2½	RMH	Each 9.71
	J4.83	Pathfinder gearbox extension 2" o/dia (check size required before ordering) RMH Oil Seal Steering Drop-Arm J4.83	2½	RMH	Each 3.09
	NA658	Pathfinder steering drop arm oil seal RMH Front Hub Seal K6.99	2½	RMH	Each 3.35
	W127	Pathfinder front hub RMA & RMB Water Pump Water Seal AA4.46 & A12.66	1½, 2½	RMA-E	Each 13.34
	W130	Water seal used in 1½ & (double fan belt) 2½ water pumps RMB2 & RMF Water Pump Water Seal AAA12.6	2½	RMF/H	Each 7.95
		Water seal used in 2½ (single fan belt) water pumps			
<b>Tools</b>					
	A25	2½ Valve Guide Drift sets the guide at the correct height	2½	RMB/C/D/F	Each 1.82
	AA25	1½ Valve Guide Drift sets the guide at the correct height	1½	RMA/E	Each 1.82
	RM282	Rivet Punch for brake linings	1½, 2½	RMA-H	Each 7.20
	RM124/8	Combination Spanner Set 1/4"BSF to 9/16" BSF (also available individually)	1½, 2½	RMA-H	Set of 8 17.94
	RM143	Socket Set BSW ( 7 sockets) also available individually	1½, 2½	RMA-H	Set of 8 74.18
	RM244	2BA Combination Spanner	1½, 2½	RMA-H	Each 8.91
	ST2	1½ Timing Chain Adjusting "C" Spanner	1½	RMA/E	Each 1.60
	RM224	Tyre Pressure and Tread Gauge with old RM Club logo	1½, 2½	RMA-H	Each 6.40
	BSF1/4tap	Second Cut HSS Tap 1/4" BSF	1½, 2½	RMA-H	Each 4.58
	BSF5/16tap	Second Cut HSS Tap 5/16" BSF	1½, 2½	RMA-H	Each 5.54
	BSF3/8tap	Second Cut Tap 3/8" BSF	1½, 2½	RMA-H	Each 8.06
	BSF7/16tap	Second Cut Tap 7/16" BSF	1½, 2½	RMA-H	Each 9.62
	BSF1/2TAP	Second Cut Tap ½" BSF	1½, 2½	RMA-H	Each 9.62
	BSF1/4 DIE	Die 1/4" BSF	1½, 2½	RMA-H	Each 14.85
	BSF5/16Die	Die 5/16 BSF	1½, 2½	RMA-H	Each 15.01
	BSF3/8Die	Die 3/8" BSF	1½, 2½	RMA-H	Each 14.43
	BSF7/16Die	Die 7/16" BSF	1½, 2½	RMA-H	Each 14.43
	BSF1/2Die	Die ½" BSF	1½, 2½	RMA-H	Each 21.13
	RM298	Halfshaft Nut Box Spanner fits both 1½ & 2½ Loan tools have a refundable deposit charged for the safe return of the tool	1½, 2½	RMA-F	Each 30.30
	LOAN 1	2½ Crankshaft Plug Loan Tap	1½, 2½	RMB/C/D/F/H	5.00
	LOAN 3	1½ Crankshaft Plug Loan Tap	1½	RMA/E	0.00
	LOAN 2	Top link Spindle Loan Die	1½, 2½	RMA-F	8.50
	LOAN 4	Starter Shaft Left Hand Thread Die for loan only	1½, 2½	RMA-F	5.00
	LOAN 5	Water manifold stud drill jig 1½ only so far	1½	RMA-F	5.00
<b>Fasteners</b>					
		As it is becoming more difficult to source BSF nuts, bolts and set screws the closest available size will be sent (which may require cutting down to fit. A "Bolt" is part threaded and part plain. A "Setscrew" is threaded over its entire length.			
2BA	BSFFL	BSF Floor Screws shallow domed heads as original	1½, 2½	RMA-F	Each 0.32
	2BAx3/8RD	Screw 2BA x 3/8" Round Head	1½, 2½	RMA-F	Each 0.03
	2BAx3/4CSK	Screw 2BA x 3/4" CSK	1½, 2½	RMA-F	Each 0.24
	2BAx3/4HEX	Screw 2BA x 3/4" HEX	1½, 2½	RMA-F	Each 0.22
	2BAF	Nut 2BA Forged Nut	1½, 2½	RMF	Each 0.02

Section	Part Number	Description	Model	Supplied as	
1/4" BSF	2BAN	Nut 2BA Nyloc	1½, 2½	RMA-F	Each 0.08
	2BAW	2BA Plated Steel Washer	1½, 2½	RMA-H	Each 0.02
	BSF1/4x0.75ss	BSF Set Screw 1/4 x 3/4	1½, 2½	RMA-H	Each 0.08
	BSF1/4x1ss	BSF Set Screw 1/4 x 1	1½, 2½	RMA-F	Each 0.35
	BSF1/4x1.25ss	BSF Set Screw 1/4 x 1.25	1½, 2½	RMA-H	Each 0.93
	BSF1/4x1.5ss	BSF Set Screw 1/4 x 1.5	1½, 2½	RMA-H	Each 0.13
	BSF1/4x1.75ss	BSF Set Screw 1/4 x 1.75	1½, 2½	RMA-H	Each 0.87
	BSF1/4x2ss	BSF Set Screw 1/4 x 2	1½, 2½	RMA-H	Each 0.25
	BSF1/4x3ss	BSF Set Screw 1/4 x 3	1½, 2½	RMA-H	Each 0.08
	BSF1/4x2	BSF Bolt 1/4 x 2	1½, 2½	RMA-F	Each 1.22
	BSF1/4x2.25	BSF Bolt 1/4 x 2.25	1½, 2½	RMA-H	Each 0.89
	BSF1/4x2.5	BSF Bolt 1/4 x 2.5	1½, 2½	RMA-H	Each 0.76
	BSF1/4x2.75	BSF Bolt 1/4 x 2.75	1½, 2½	RMA-H	Each 1.04
	BSF1/4x3	BSF Bolt 1/4 x 3	1½, 2½	RMA-H	Each 1.32
	BSFN1/4B	BSF Nut 1/4 Brass	1½, 2½	RMA-F	Each 0.24
	BSFN1/4F	BSF Nut 1/4 Forged Nut	1½, 2½	RMA-F	Each 0.14
	BSFN1/4N	BSF Nut 1/4 Nyloc	1½, 2½	RMA-F	Each 0.03
	SW1/4DC	Washer 1/4 Double Coil Spring Washer	1½, 2½	RMA-F	Each 0.08
5/16" BSF	BSF5/16x1ss	BSF Set Screw 5/16 x 1	1½, 2½	RMA-H	Each 0.56
	BSF5/16x1.25ss	BSF Set Screw 5/16 x 1.25	1½, 2½	RMA-H	Each 0.24
	BSF5/16x1.75ss	BSF Set Screw 5/16 x 1.75	1½, 2½	RMA-H	Each 1.24
	BSF5/16x2ss	BSF Set Screw 5/16 x 2	1½, 2½	RMA-H	Each 0.96
	BSF5/16x2.75ss	BSF Set Screw 5/16 x 2.75	1½, 2½	RMA-H	Each 2.76
	BSF5/16x3ss	BSF Set Screw 5/16 x 3	1½, 2½	RMA-H	Each 0.37
	BSF5/16x1.25	BSF Bolt 5/16 x 1.25	1½, 2½	RMA-H	Each 0.96
	BSF5/16x1.5	BSF Bolt 5/16 x 1.5	1½, 2½	RMA-H	Each 0.85
	BSF5/16x1.75	BSF Bolt 5/16 x 1.75	1½, 2½	RMA-H	Each 0.97
	BSF5/16x2	BSF Bolt 5/16 x 2	1½, 2½	RMA-H	Each 1.19
	BSF5/16x2.25	BSF Bolt 5/16 x 2.25	1½, 2½	RMA-H	Each 0.29
	BSF5/16x2.5	BSF Bolt 5/16 x 2.5	1½, 2½	RMA-H	Each 1.07
	BSF5/16x3	BSF Bolt 5/16 x 3	1½, 2½	RMA-H	Each 0.38
	BSFN5/16B	BSF Nut 5/16 Brass Manifold	1½, 2½	RMA-F	Each 0.72
	BSFN5/16F	BSF Nut 5/16 Forged Nut	1½, 2½	RMA-F	Each 0.16
	BSFN5/16N	BSF Nut 5/16 Nyloc	1½, 2½	RMA-F	Each 0.40
	BSFN5/16NS	BSF Nut 5/16 Shallow Nyloc	1½, 2½	RMA-F	Each 0.03
	SW5/16DC	Washer 5/16 Double Coil Spring Washer	1½, 2½	RMA-F	Each 0.13
3/8" BSF	BSF3/8x1ss	BSF Set Screw 3/8 x 1	1½, 2½	RMA-F	Each 0.48
	BSF3/8x1.25ss	BSF3/8x1.25ss BSF Set Screw 3/8 x 1.25	1½, 2½	RMA-F	Each 1.58
	BSF3/8x1.5ss	BSF Set Screw 3/8 x 1.5	1½, 2½	RMA-H	Each 0.70
	BSF3/8x1.75ss	BSF Set Screw 3/8 x 1.75	1½, 2½	RMA-H	Each 0.80
	BSF3/8x2.5ss	BSF Set Screw 3/8 x 2.5	1½, 2½	RMA-H	Each 0.55
	BSF3/8x1.25	BSF Bolt 3/8 x 1.25	1½, 2½	RMA-F	Each 0.26
	BSF3/8x1.5	BSF Bolt 3/8 x 1.5	1½, 2½	RMA-F	Each 1.08
	BSF3/8x1.75	BSF Bolt 3/8 x 1.75	1½, 2½	RMA-H	Each 2.09
	BSF3/8x2	BSF Bolt 3/8 x 2	1½, 2½	RMA-F	Each 1.27
	BSF3/8x2.25	BSF Bolt 3/8 x 2.25	1½, 2½	RMA-H	Each 1.39
	BSF3/8x2.5	BSF Bolt 3/8 x 2.5	1½, 2½	RMA-H	Each 1.16
	BSF3/8x2.75	BSF Bolt 3/8 x 2.75	1½, 2½	RMA-F	Each 0.96
	BSF3/8x3ss	BSF Bolt 3/8 x 3	1½, 2½	RMA-H	Each 0.11
	BSFRod3/8S	BSF Screwed Rod 3/8X3	1½, 2½	RMA-F	Each 0.56
	BSFRod3/8L	BSF Screwed Rod 3/8X4	1½, 2½	RMA-F	Each 0.83
	BSFN3/8B	BSF Nut 3/8 Brass Manifold nut	1½, 2½	RMA-F	Each 0.71
	BSFN3/8BS	BSF Nut 3/8 Brass shallow nut	1½, 2½	RMA-H	Each 0.04
	BSFN3/8F	BSF Nut 3/8 Forged Nut	1½, 2½	RMA-F	Each 0.05
	BSFN3/8E	BSF Nut 3/8 Full Engineering Nut	1½, 2½	RMA-H	Each 0.40
	BSFN3/8N	BSF Nut 3/8 Nyloc	1½, 2½	RMA-F	Each 0.30
7/16" BSF	BSF7/16x1ss	BSF Set Screw 7/16 x 1	1½, 2½	RMA-H	Each 1.02
	BSF7/16x1.5ss	BSF Set Screw 7/16 x 1.5	1½, 2½	RMA-H	Each 1.76
	BSF7/16x1.25	BSF Bolt 7/16 x 1.25	1½, 2½	RMA-H	Each 0.29
	BSF7/16x1.5	BSF Bolt 7/16 x 1.5	1½, 2½	RMA-H	Each 2.73
	BSF7/16x1.75	BSF Bolt 7/16x1.75	1½, 2½	RMA-H	Each 2.69
	BSF7/16x2	BSF Bolt 7/16 x 2	1½, 2½	RMA-H	Each 1.11
	BSF7/16x2.25	BSF Bolt 7/16 x 2.25	1½, 2½	RMA-H	Each 0.88
	BSF7/16x2.5	BSF Bolt 7/16 x 2.5	1½, 2½	RMA-H	Each 2.41
	BSF7/16x2.75	BSF Bolt 7/16 x 2.75	1½, 2½	RMA-H	Each 2.50
	BSF7/16x3	BSF Bolt 7/16 x 3	1½, 2½	RMA-H	Each 3.05
	BSFN7/16F	BSF Nut 7/16 Forged Nut	1½, 2½	RMA-H	Each 0.17
	BSFN7/16E	BSF Nut 7/16 Full Engineering Nut	1½, 2½	RMA-H	Each 0.32
	BSFN7/16N	BSF Nut 7/16 Nyloc	1½, 2½	RMA-F	Each 0.63
1/2" BSF	BSF1/2x1ss	BSF Set Screw 1/2 x 1	1½, 2½	RMA-H	Each 0.63
	BSF1/2x2ss	BSF Set Screw 1/2 x 2	1½, 2½	RMA-H	Each 2.38
	BSF1/2x1.5	BSF Bolt 1/2 x 1.5	1½, 2½	RMA-H	Each 1.16
	BSF1/2x1.75	BSF Bolt 1/2 x 1.75	1½, 2½	RMA-H	Each 0.64
	BSF1/2x2.5	BSF Bolt 1/2 x 2.5	1½, 2½	RMA-F	Each 0.80
	BSF1/2x3	BSF Bolt 1/2 x 3	1½, 2½	RMA-H	Each 0.72
	BSFN1/2F	BSF Nut 1/2 Forged Nut	1½, 2½	RMA-F	Each 0.05
	BSFN1/2E	BSF Nut 1/2 Full Engineering Nut	1½, 2½	RMA-F	Each 0.27
	BSFN1/2N	BSF Nut 1/2 Nyloc	1½, 2½	RMA-H	Each 1.12
	BSFN1/2NS	BSF Nut 1/2 Shallow Nyloc	1½, 2½	RMA-F	Each 0.42
UNF System	UNFN1/4N	UNF Nut 1/4 Nyloc	1½, 2½	RMA-H	Each 0.05
	UNFN5/16N	UNF Nut 5/16 Nyloc	1½, 2½	RMA-F	Each 0.05
	UNFN3/8N	UNF Nut 3/8 Nyloc	1½, 2½	RMA-H	Each 0.08
	UNFN3/8B	UNF Nut 3/8 Brass Manifold	1½, 2½	RMA-H	Each 0.79
	UNFN7/16N	UNF Nut 7/16 Nyloc	1½, 2½	RMA-H	Each 0.06
	UNFN7/16L	UNF Nut 7/16 Locknut	1½, 2½	RMA-H	Each 0.15
	UNFN3/8F	UNF Shallow Forged Nut	1½, 2½	RMA-H	Each 0.05
	UNFN7/16F	UNF Shallow Forged Nut	1½, 2½	RMA-F	Each 0.05
	UNFN1/2F	UNF Shallow Forged Nut	1½, 2½	RMA-H	Each 0.32
	BSFFL	BSF Floor Screws shallow domed heads as original	1½, 2½	RMA-F	Each 0.32

## BEARING APPLICATIONS TABLE

	1 1/2 Litre		2 1/2 Litre	
	CHASSIS No RANGE	PART No	MODEL RANGE	PART No
Front hub - inner	10001 - 15000 15001-on	6306	1947- 1949 1949 - on	6308 6307
Front hub - outer		6304		6305
Rear hub		6208	1947-1949	6307
		6307	1949 - on	6308
			RMH	4209
Steering gear		11BC- 13C		11BC -13C
Water pump - front		6203	Double fan belt Single fan belt	6203 6302
Water pump - rear		6303	Double fan belt Single fan belt	6303 6302
Fan pulley - front			Double fan belt	6203
Fan pulley - rear			Double fan belt	6303
Torque tube trunnion	10001 - 16155 16156-20504	6205 4205		4205
Bevel pinion - front	RMA RME	3206 02474-02420	RMB RMF	02474-02420 RMS8
Bevel pinion - rear	RMA RME	N306 3478 - 3420	RMB RMF	CFM9 3478-3420
Bevel pinion thrust - front			RMB	LT1 1/8
Bevel pinion thrust - rear			RMB	MT1 1/8
Differential	RMA 53-54 RME 1955 RME	7208 7208 7209	RMB RMF	6208 27LJT40
Differential thrust		—	RMB	MT1 1/8
Intermediate propshaft		6206FF		6206FF
Drive gear bearing		6307NR		6308NR
main shaft rear		6305NR		6307NR

## OIL AND WATER SEAL APPLICATIONS TABLE

	1 1/2 Litre		2 1/2 Litre	
	CHASSIS No RANGE	PART No	MODEL RANGE	PART No
Front hub	10001 - 15000 15001 - on	C217 C288	B-F RMH	C642 NA658
Rear hub	10001 - 15000 15001 - on	C179 C620	B-F RMH	C229 C617
Gearbox		B128	B-F	C130
Gearbox extension seal			RMH	C739
Hypoid pinion	RME	C520	RMF	C520
Water pump shaft - grease		11967	Double fan belt	11967
Water pump shaft - water		W127	Double fan belt Single fan belt	W127 W130
Fan pulley grease seal			Double fan belt	11967
Front crankshaft			RMH	C120
Gearbox speedo take off	RME	F2.99C	B-F	F2.99C

# 1 1/2 LITRE BRAKING SYSTEMS

## Parts applications Table

Year of Manufacture	1945 - 1948	1948 - 1949	1949 - 1952	1952 - 1955
Chassis No Range	10001 - 14902	14903 - 16000	16001 - 20504	RME all hydraulic
ITEM DESCRIPTION	Part No	Part No	Part No	Part No
<b>CYLINDERS</b>				
Master Cylinder (Note 1)	N/A	N/A	N/A	64067532
Master Cylinder Piston	RM91A	RM91	RM91	N/A
Master Cylinder Piston spring(s)	RM264-RM264/S	RM263	RM263	MM4.107/E
Wheel Cylinder Front Left	N/A	390051 (1 1/8")	3390051 (1 1/8")	390320 (7/8")
Wheel Cylinder Front Right	N/A	390052 (1 1/8")	390052 (1 1/8")	390321 (7/8")
Wheel Cylinder Rear Left	-	-	-	390150 (1")
Wheel Cylinder Rear Right	-	-	-	390151 (1")
<b>HOSES</b>				
Master Cylinder Low Pressure	364620	364620	364620	-
Master Cylinder High Pressure	3703919	3703919	3703919	-
Wheel Cylinder Front	3703925	3703928	3703928	3704028
Wheel Cylinder Rear	-	-	-	3700631
<b>ADJUSTERS</b>				
Rear	GAG256	GAG256	GAG256	64275193
<b>SERVICE KITS</b>				
Master Cylinder (Note 2)	SPI209	SPI208	SPI208	SPI975
Wheel Cylinder Front	SPI220	SPI220	SPI220	SP2049
Wheel Cylinder Rear	-	-	-	SPI215
Adjuster Rear	SPI191	SPI191	SPI191	SPI193
<b>DUST COVERS</b>				
Rear	SPI203	SPI203	SPI203	GB41326-7
<b>COMPONENTS</b>				
Bleed Screws Front (Note 3)	377620	377620	64470444	64470444
Bleed Screws Rear (Note 3)	-	-	-	64470444
Master Cylinder Plungers				
Brake Linings Front (Note 4)	GG48/1 or 79/1	G 48/1 or 79/1	GG48/1 or 79/1	GG48/2
Brake Linings Rear Leading	DA28/1	DA28/1	DA28/1	GG48/2
Brake Linings Rear Trailing	DA28/1	DA28/1	DA26/1	GG79/2
Brake Shoe Return Spring - Front (Note 5)	G82453 (H) GB2088	G82088 (H) GB16337 (L)	GB2088 (H) GB16337 (L)	GB40454 (H)
Brake Shoe Return Spring - Rear (Note 5)	GB2478 (H)	GB2478 (H)	GB2478 (H)	GB2453 (H) GB39757 (H)
<b>CABLES</b>				
Pistol to Lever (Note 6)	2100 / 1 / 2	21001 / 1 / 2	2100 / 1 / 2	2100 / 1 / 2
Lever to Axle	-	-	-	MM4.26

### NOTES

Please note this is an applications table for reference only. For availability of parts please refer to the brakes section of this spares and price list.

Note 1. An equivalent cylinder of similar part number may be supplied.

Note 2: SPI208 and SPI209 Kits only contain plunger seals and dust cover.

Note 3: Replacement bleed screws are pointed, and the ball must be removed from cylinder when replacing blunt ended type.

Note 4: GG48/1 linings are 9 5/8" long with equally spaced rivets, GG79/1 linings are 8 3/4" long with unequally spaced rivets (first 4 holes at one end closer together). Please check before ordering

Note 5. (H) after part number denotes heavy spring, (L) denotes light spring

Note 6: 2100 cables are 18" from clevis hole to nipple. 2101 cables are 15" from clevis hole to nipple. 2102 cables are 13" from clevis hole to nipple. Please check length required before ordering

## 2 1/2 LITRE BRAKING SYSTEMS

Parts applications Table

Year of manufacture	1946 - 1948 (12")	1948 - 1950 (12")	1950 - 1952 (11")	1952 - 1953 (11")
Chassis No Range	2001 - 3070	3071 - 6200	6201 - 9910	RMF all hydraulic
ITEM DESCRIPTION	Part No	Part No	Part No	Part No
<b>CYLINDERS</b>				
Master Cylinder (Note 1)	N/A	N/A	N/A	64067517
Master Cylinder Plunger	RM91A	RM91A	RM91A	N/A
Master Cylinder Plunger Spring(s)	RM264-264/S	RM264-RM264/S	RM264-RM264/S	MM4.107/F
Wheel Cylinder Front Left	390070 (1 1/4")	390250 (1 1/8")	390360 (1 1/8")	390338 (1")
Wheel Cylinder Front Right	390071 (1 1/4")	390251 (1 1/8")	390361 (1 1/8")	390339 (1")
Wheel Cylinder Rear Left	-	-	-	390172 (1 1/8")
Wheel Cylinder Rear Right	-	-	-	390173 (1 1/8")
<b>HOSES</b>				
Master Cylinder Low Pressure	364620	364620	364620	-
Master Cylinder High Pressure	3703919	3703919	3703919	-
Wheel Cylinder Front	3703929	3704028	3704028	3704028
Wheel Cylinder Rear	-	-	-	3700631
<b>ADJUSTERS</b>				
Rear	GAG256	GAG256	GAG256	64275193
<b>SERVICE KITS</b>				
Master Cylinder (Note 2)	SPI209	SPI209	SPI209	SPI974
Wheel Cylinder Front	SP2051	SPI220	SP2006	SP2056
Wheel Cylinder Rear	-	-	-	SP2015
Adjuster Rear	SPI191	SPI191	SPI191	SPI193
<b>DUST COVERS</b>				
Rear (Notes 3&7)	SPI203	SPI203	SPI203	G841326-7
<b>COMPONENTS</b>				
Bleed Screws Front (Note 4)	64470444	64475409	64470444	64470444
Bleed Screws Rear (Note 4)	-	-	-	64470444
Master Cylinder Plungers	RM91A	RM91A	RM91A	-
Brake Linings Front	GG18/I	GG18/I	GG72/I	GG72/I
Brake linings Rear Leading	GG18/I	GG18/I	GG68/I	GG72/I
Brake linings Rear Trailing	GG18/I	GG18/I	GG68/I	GG68/I
Brake Shoe Return Spring - Front (Note 5)	GB5183 (H) GB2688A (L)	GB37688 (H)	GB40610 (H)	GB40610 (H)
Brake Shoe Return Spring - Rear (Note 5)	GB2453 (Ft)	GB2453 (H)	GB2478 (H)	GB2453 (H) GB39757
<b>CABLES</b>				
Pistol to Lever (Note 6)	2100 / 1 / 2	2100 / 1 / 2	2100 / 1 / 2	2100 / 1 / 2
Lever to Axle				MM4.26
<b>NOTES</b> Please note, this is an applications table for reference only. For availability of parts please refer to the brakes section in this spares and price list Note 1: An equivalent cylinder of similar part number may be supplied Note 2: SPI208 and SPI209 Kits only contain plunger seals and dust cover Note 3: RMF Dust covers are not available, RME dust covers are supplied instead.(MM4.102/3) Note 4: Replacement bleed screws are pointed, and the ball must be removed from the cylinder when replacing a blunt end type Note 5: (H) after Part No denotes heavy spring; (L) denotes light spring Note 6: 2100 cables are 18" from clevis hole to nipple. 2101 cables are 15" from clevis hole to nipple. 2102 cables are 13" from clevis hole to nipple. Please check length required before ordering. Note 7: SPI203 are M4.11 /M12.11 GB41326/7 are MM4.102 left & right				



## PATHFINDER BRAKING SYSTEMS

Parts applications Table

Year of manufacture		1953 - 1955	1955 - 1956	1957
Chassis No range				
ITEM DESCRIPTION		Part No	Part No	Part No
<b>CYLINDERS</b>				
Master Cylinder		64067542 3110420	3 Bolt mounting Flange 2 Bolt Mounting Flange	
Wheel Cylinder Front	Left	(1 1/4")	390248 (1 1/8")	390248 (1 1/8")
Wheel Cylinder Front	Right	(1 1/4")	390249 (1 1/8")	390249 (1 1/8")
Wheel Cylinder Rear	Left	390112 (3/4")	390100 (5/8")	390100 (5/8")
Wheel Cylinder Rear	Right	390113 (3/4")	390101 (5/8")	390101 (5/8")
<b>HOSES</b>				
Wheel Cylinder Front		3700628	3700628	3700628
Wheel Cylinder Rear		3700629	3700629	3700629
<b>ADJUSTERS</b>				
Rear		GB41302	GB41302	GB41302
<b>SERVICE KITS</b>				
Master Cylinder		SP1975	SP1975	SP1975
Wheel Cylinder Front		SP2051	SP1220	SP1220
Wheel Cylinder Rear		SP2003	SP2023	SP2023
Adjuster Rear		SP1193	SP1193	SP1193
<b>DUST COVERS</b>				
Front and Rear		363400	363400	363400
<b>COMPONENTS</b>				
Bleed screws Front		64470444	64470444	64470444
Bleed Screws Rear		64470444	64470444	64470444
Brake Linings Front		GG96/1 OR 90/1	GG96/1 or 90/1	GG103/1
Brake Linings Rear - Leading		GG62/1	GG62/1	GG103/1
Brake Linings Rear - Trailing		GG70/1	GG70/1 or 103/1	GG103/1
Brake Shoe Return Spring - Front (Note 1)		GB41656	GB47725	GB40610
Brake Shoe Return Spring - Rear		GB3311	GB3311	GB3311
		GB41348	GB41348	GB41348
<b>NOTES</b> Please note this is an applications table for reference only, For availability of parts please refer to the brakes section of this spares and price list.  Note 1     Brake spring No GB41656 is fitted up to chassis No RMH3965				

## INSTRUCTIONS AND TIPS FOR FITTING ITEMS IN BODY REPAIR SECTIONS

SEE P. 20

**RM238 L&R STRIKER RECESS REPAIR PANEL.** This panel requires cropping to match the inner flange of the original, and the outer flange to lap over the surviving steel of the screen panel for leading. The striker plate is to be assembled into the lock dovetail and the panel vertical-centre marked to coincide with the centre of the striker plate. The vertical position of the panel can then be marked on the car; the panel positioning and the striker 3/8" holes cutting to suit door closure.

The upper and lower cappings are not available and require making by hand to suit the car.

**RM103 L&R C-POST REPAIR PANEL.** These require cutting to width or length as necessary and finishing with a part of the wing root including the 5/16 BSF captive nut.

**RM139 L&R REAR WINGS:** As supplied, no mounting or fuel filler pipe holes have been cut in these panels. The filler holes can be cut by use of a tank cutter after careful positioning the centre of the hole compared with an original wing.

**RM141, 142 RUNNING BOARDS.** This panel should be compared with its front wing, and the height profile at the interface, if different from the wing, altered to suit by cutting horizontally about 1 1/4" above the wired edge for a distance of about 9", closing and re-welding followed by fettling and polishing the surface.

**FRONT APRON (NUMBER PLATE) PANEL, RM 117.** This panel comes complete with bracket to rear.

**RM269 ROOF EDGE, OR UNDER REAR WINDOW STRIP.** For the roof edge, the strip requires cutting in two near the middle, curving to profile, and welding to a new or reclaimed capping piece before grinding the excess weld. It requires drilling for screws or nails.

For the strip beneath the rear window the 90° angle requires opening to suit the profile of the car structure before straining to curve by hand, and drilling.

**RM268 SPARE WHEEL COMPARTMENT FLOOR REPAIR SECTION.** Both ends require cutting to fold the side tabs. The original floor is to be cut on the 'waste' side of the line where the swages meet the flat metal of the floor; and at the sides; the panel will then meet that cut and those at the sides before butt-welding, grinding and polishing smooth.

**RM276 RME2 OUTER SILL CAPPING PANEL.** This is supplied as a straight-folded over-length channel which requires straining in two dimensions to curve to match the-curves on the sill inner filler blocks WB31-32 L or R. It **MUST NOT** be cut to assist with the curving operation.

**RM273 SCREEN PANEL REPAIR SECTION.** This panel is supplied over-length to enable free-hand bending to the original curve. It requires cutting and mitring in the CENTRE before straining to the correct profile by hand. The end off-cuts can be used to repair the panel at the sides.

**RM1002 WING EDGE GUTTER REPAIR SECTION.** This part is not suitable for RME2 rear wings. This strip is supplied over-length to be strained to curve to meet the wired edge of the wing, leaving a gap of 3/4" at the rear for drainage.

**RM1003 DOOR BOTTOM SEALING STRIPS.** Steel angle strips for later cars, to be used where the door has been rebated to accommodate the strip.

The strips are supplied over-length to enable the front strips to be curved to profile by hand. They need to be cut to length, drilled, deburred and the ends radiused before painting.

*Thanks are due to Roger Lamb for these helpful notes.*

## ADDITIONAL INFORMATION – SUPPLIERS

**This list of suppliers is for information purposes only. The Riley RM Club does not in any way recommend or endorse any of the suppliers listed.**

### **R.M. Riley Specialists and Secondhand Parts Suppliers**

#### **Lundegaard Spares Co**

Corman Ltd, Stafford tel 01785 716608 email [corman@btconnect.com](mailto:corman@btconnect.com)

#### **Blue Diamond Riley services: Bicester Heritage,**

Building A1, The Main Stores, Buckingham Road, Bicester, Oxfordshire, OX26 5HA

Tel 01869 247059 E-mail [Parts@blue-diamond-services.co.uk](mailto:Parts@blue-diamond-services.co.uk)

#### **Dave Brown**

3 New Mill Lane, Mansfield Woodhouse. Mansfield, Notts. NG19 9BL

Tel 07508 422013

#### **Gavin Lumsden**

Red House, Bowsers Lane, Little Walden, Saffron Walden, Essex CB10 1XQ.

Tel 01799 522330

#### **Hanger one Vintage and Classic Restorations**

Swallow Business Park, Carr Lane, Much Hoole PR4 4TH

Neil Tomkinson Tel 07903 538025 / 01772 614013

#### **Donnington RMA Services (Prop, D Allnutt)**

3 Manor Close, Donnington, Chichester, Sussex. PO19 2SR

Tel 01243 788003 or 01243 788003

### **Woodwork Specialists**

#### **E. B. Mould**

31 Sandbach, Great Lumley, Chester le Street, Co Durham. DH3 4LL

Tel day 01740-621145 or 0191-388-1191 after 6.00 pm

#### **RM Wood**

Drew McKinlay

18 The Leys, Kibworth, Leicester, LE8 0NZ

Tel 01164 316073 or 07989977908 Email [drew@hotmail.com](mailto:drew@hotmail.com)

### **Windscreen Supplier**

#### **Pilkington Automotive Glass**

Unit 4, Queenborough Business Park, Main Road, Queenborough, Kent, ME11 5DY UK

Tel 01795 596100

### **Wiring Looms**

#### **Auto-Sparks**

80-88 Derby Road, Sandiacre, Nottingham NG10 5HU. This company has all the diagrams for each model and year.

They can also custom add extras such as flashing indicators.

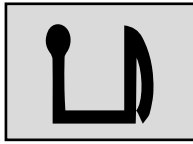
Tel 0115 949 7211

This may be an appropriate place to reflect on some aspects of our spares pricing policy. It is not difficult to find some items for sale at prices cheaper than we offer. This does not dismay us; we all like a bargain.

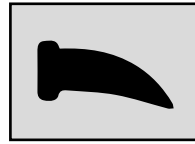
But take a moment to ask yourself - how much does the eBay retailer or autojumbler from whom you bought your cheaper item contribute towards the commissioning, designing, manufacturing, and procurement of the items specific to RM Rileys? How much did they contribute towards the new batch of RMB halfshafts the Club has recently had made? How likely are they to manufacture new exhaust manifolds, realising that a shortage means that some cars could conceivably be kept off the road in future for want of such a part?

The policy at The Riley RM Centre Ltd is to only make sufficient operating profit to keep running, to have sufficient funds to enable the procurement and if necessary manufacture of items vital to the continued use of our lovely RM series cars. We do not need to make a profit for shareholders. Not wishing for Healey owners to be left out, we also take pride in being able to supply those lucky enough to enjoy Riley-powered Healey motoring as well. So the next time you feel the pain when paying (immediately on receipt!) your invoice from The Riley RM Centre Ltd, please feel also a sense of pride at contributing to the cars' survival as we enjoy Magnificent Motoring..

# RM Part Identification Pictures



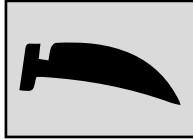
**RM38 RUBBER**  
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EARLY REAR WINDOW SEAL



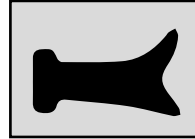
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(IN PROFILE)  
DOOR SURROUND SEAL



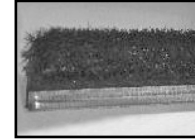
**RM38 RUBBER**  
WINDOW CHANNEL



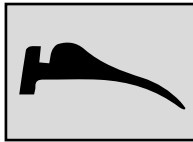
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WINDSCREEN OUTER SEAL



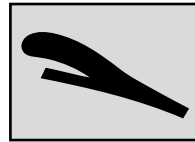
**RM41Y RUBBER**  
(IN PROFILE)  
DOOR SURROUND SEAL



**RM47**  
WINDOW WEATHER STRIP



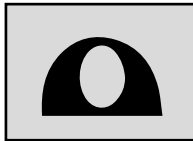
**RM39A RUBBER**  
(IN PROFILE)  
RME2 WINDSCREEN OUTER SEAL



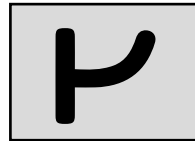
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DOOR BASE SPONGE SEAL



**RM48**  
FURFLEX



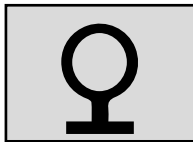
**RM40 SPONGE**  
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INNER WINDSCREEN SPONGE SEAL



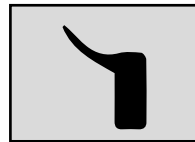
**RM42 RUBBER**  
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RME2 GUTTER RUBBER



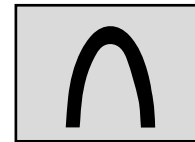
**RM49 A&B**  
WING PIPING



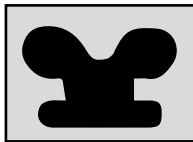
**RM40A RUBBER**  
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EARLY WINDSCREEN CENTRE SEAL



**RM43 RUBBER**  
(IN PROFILE)  
SOLID BOOT RUBBER



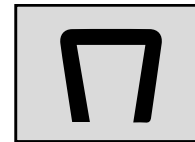
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SPATTS & BONNET SIDES RUBBER



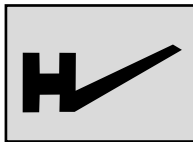
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LATE WINDSCREEN CENTRE SEAL



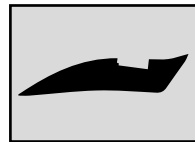
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SPONGE BOOT RUBBER



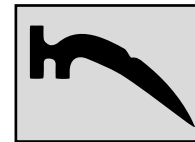
**RM66 RUBBER**  
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WINDSCREEN GLASS RUBBER



**RM40R RUBBER**  
(IN PROFILE)  
ROADSTER WINDSCREEN BASE SEAL

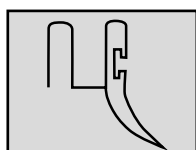


**RM43R RUBBER**  
(IN PROFILE)  
ROADSTER BOOT SEAL



**RM69 RUBBER**  
(IN PROFILE)  
REAR DOOR VERTICAL SEAL

# RM Part Identification Pictures



**RM70 MOULDED**  
(IN PROFILE)  
LARGE (LATE) REAR WINDOW SEAL



**RM57A**  
EARLY WINDSCREEN  
WIPER GROMMET



**R2.54A**  
LATE 2" BUMPER GROMMET



**RM112**  
HIDEM BANDING



**RM57B**  
LATE WINDSCREEN  
WIPER GROMMET



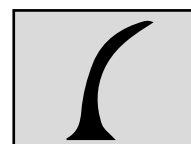
**RM56**  
DOOR SLAM RUBBER



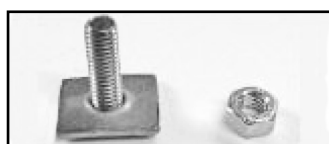
**RM113 (3 PIECES)**  
DOOR WAIST TRIM RETAINERS



**R2.2**  
JACK POINT RUBBER BUNG



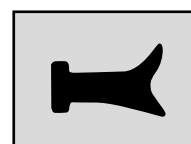
**RM86S RUBBER**  
(IN PROFILE)  
ENGINE BULKHEAD SEAL



**RM114 (2 PIECES)**  
RUNNING BOARD AND BONNET  
SIDE TRIM RETAINERS

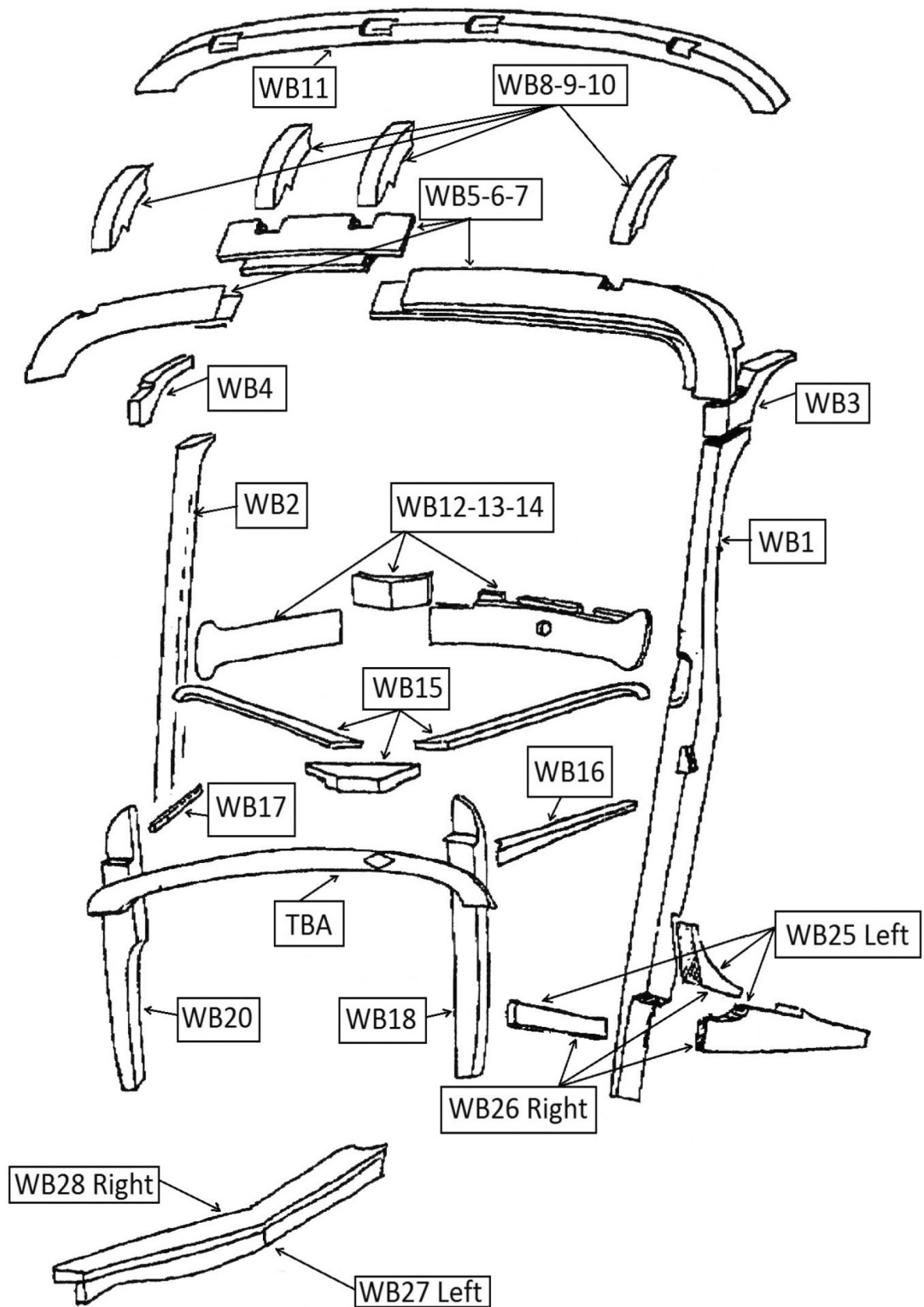


**R2.54**  
EARLY 1 1/2" BUMPER  
GROMMET

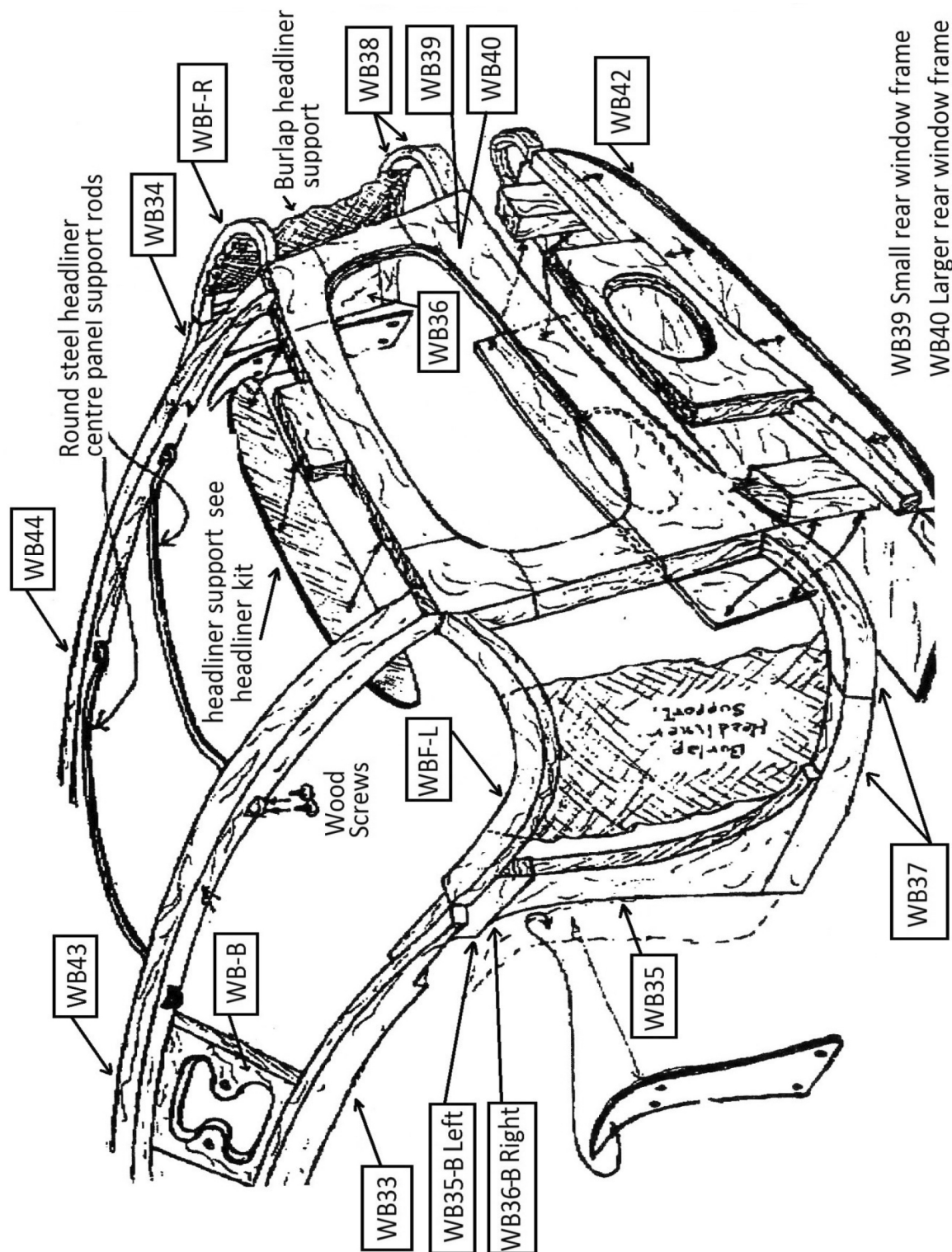


**RM205**  
DROPHEAD FRONT  
ROOF SEAL

Please refer to pages 20-21



Please refer to pages 20-21



# Spares Order Form

**Please copy and use**

Name ..... Membership number .....

Car details ..... Chassis number .....

Delivery Address .....

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.....

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Post code ..... Telephone number .....

Part Number	Description	Quantity
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